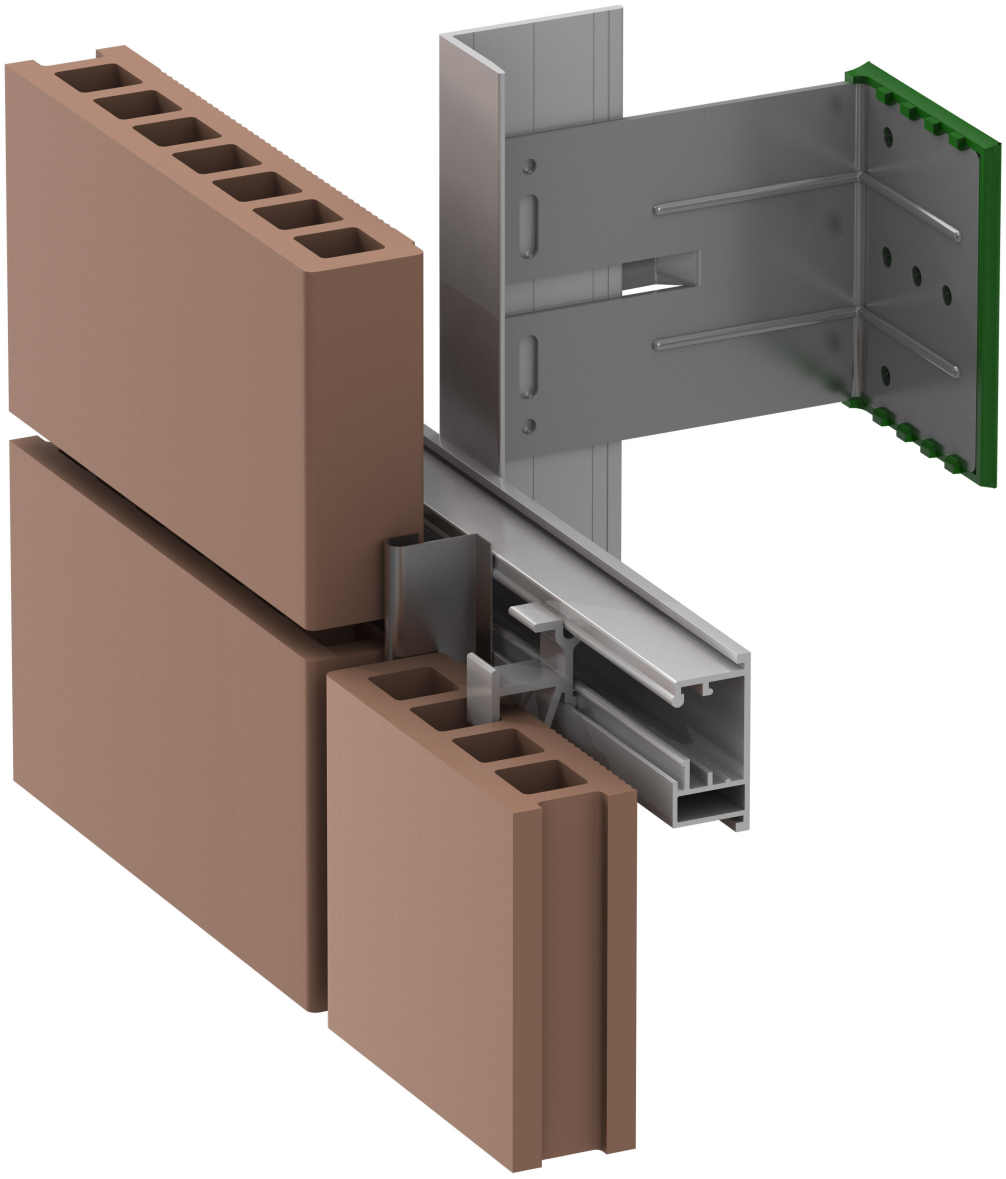
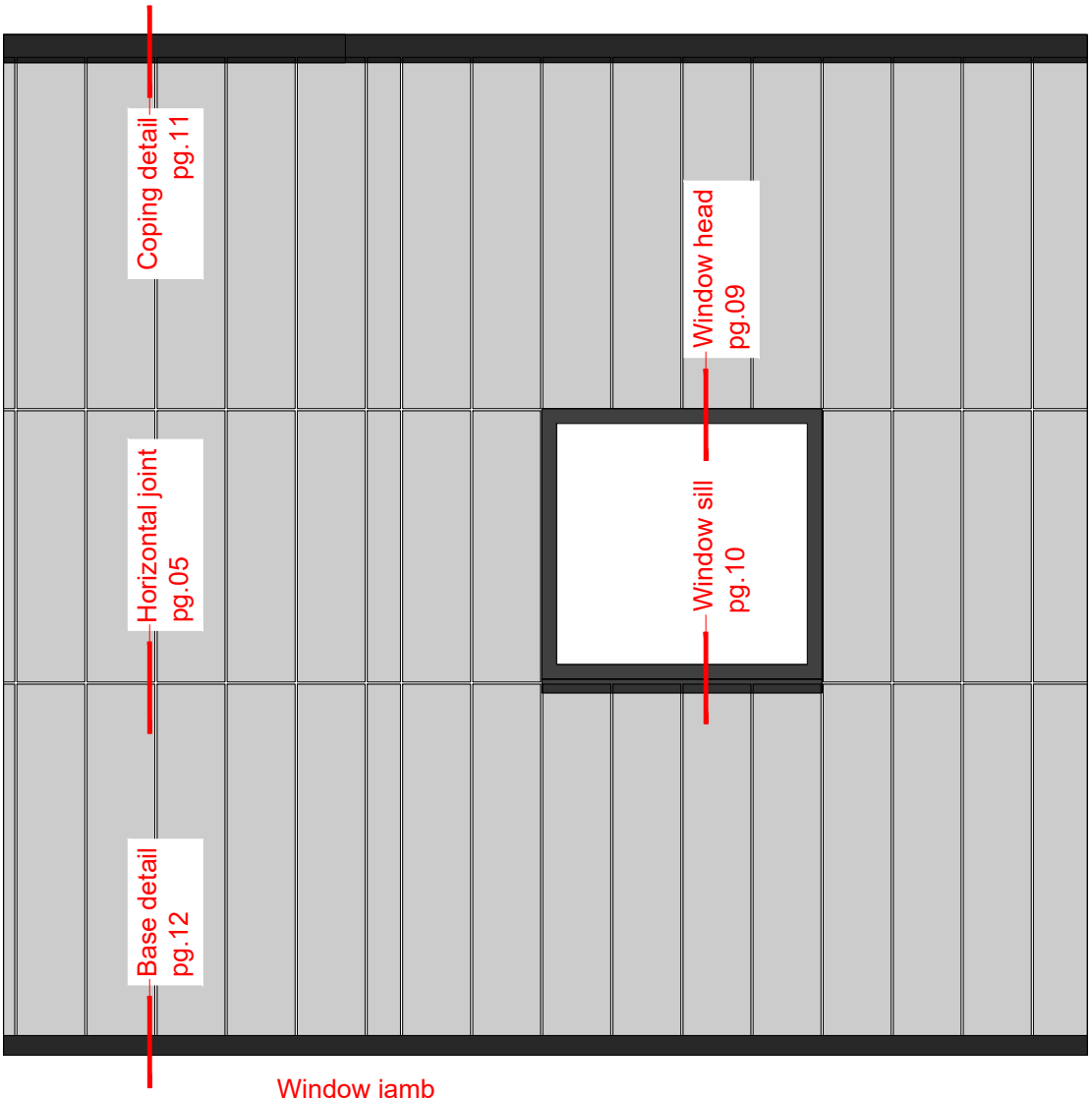
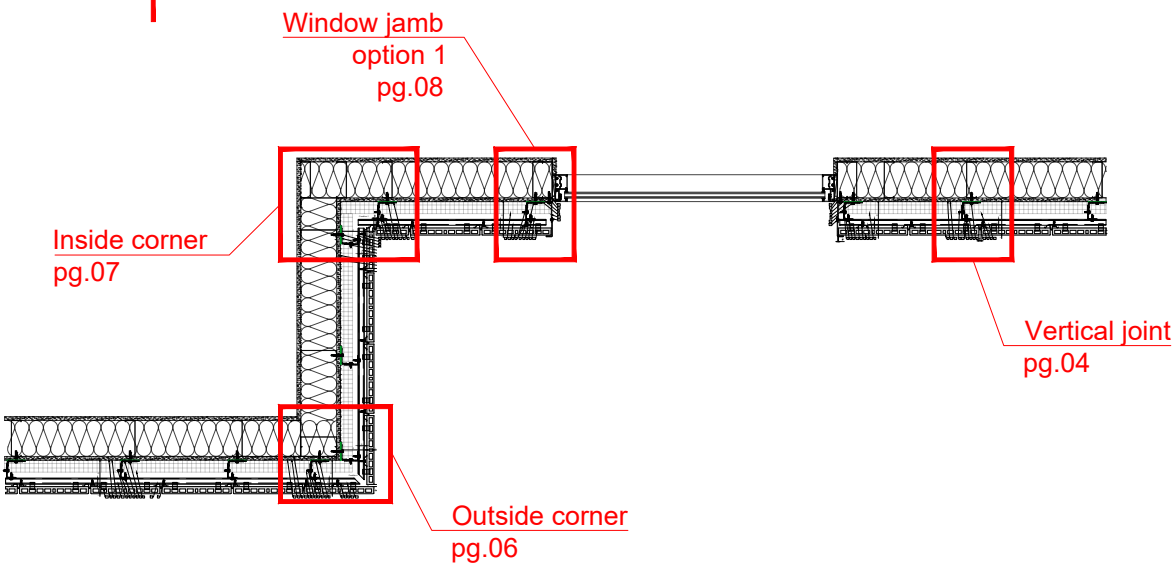
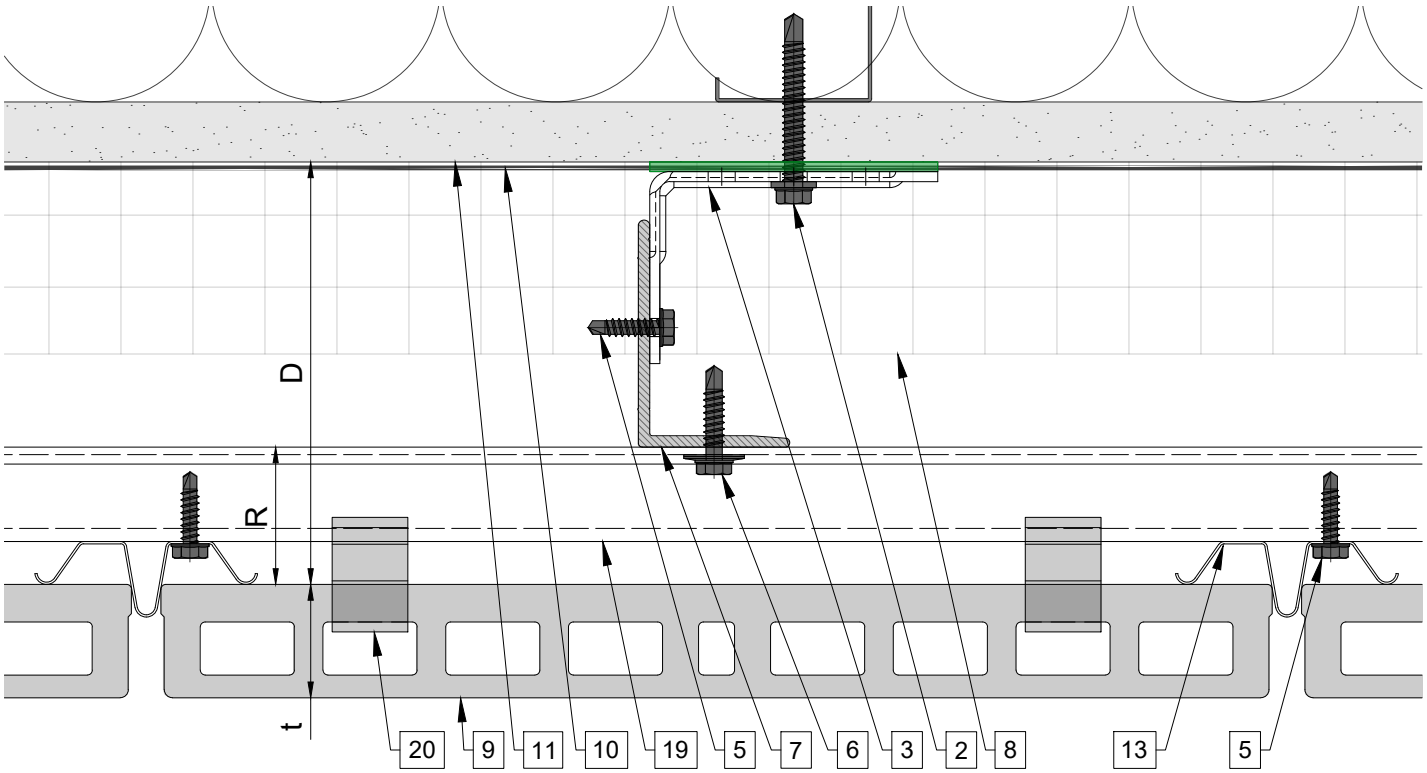



Coping detail
pg.11
Window head
pg.09
Horizontal joint
pg.05
Window sill
pg.10
Base detail
pg.12


Window jamb
option 1
pg.08
Inside corner
pg.07
Vertical joint
pg.04
Outside corner
pg.06

System depth



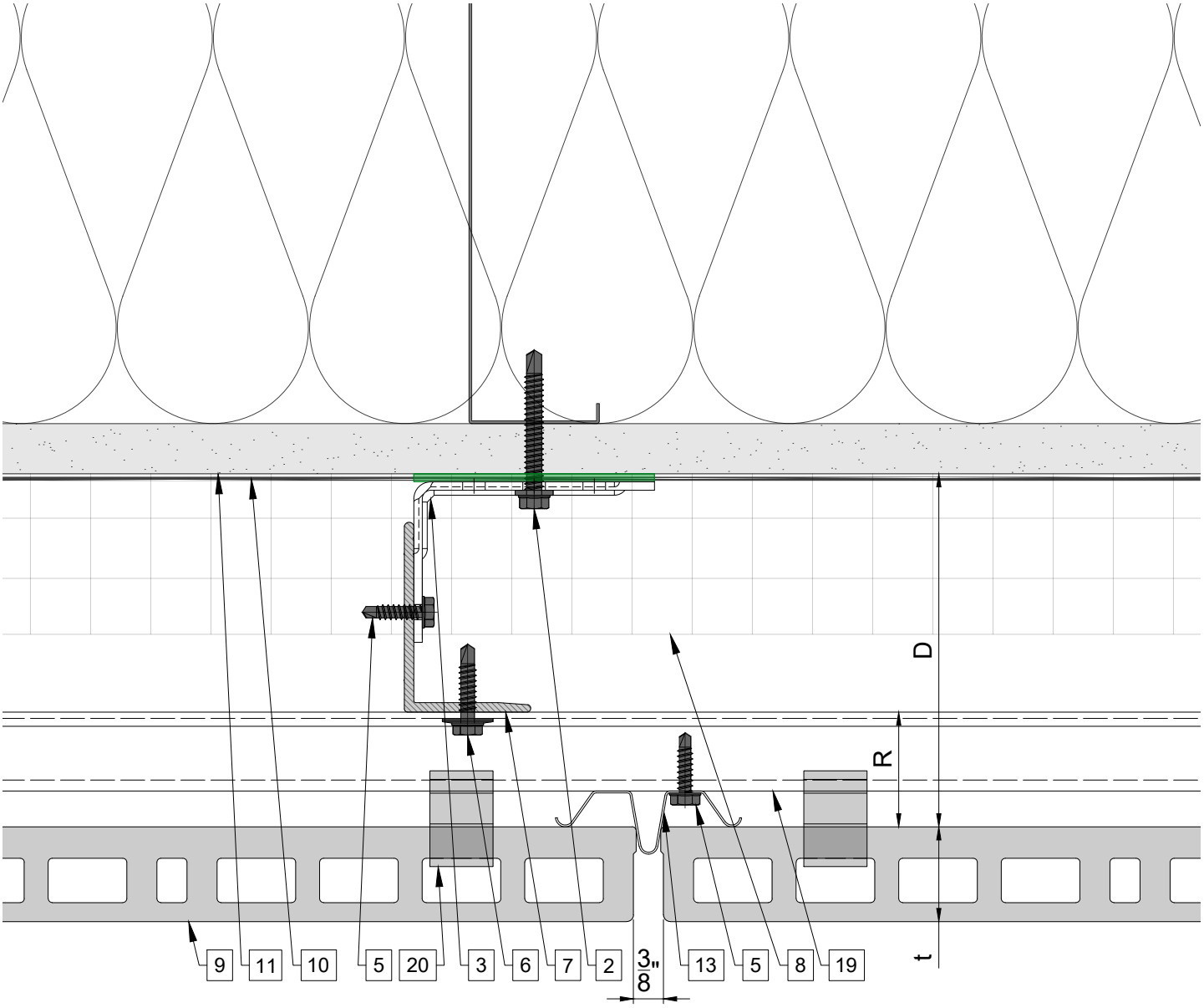
System depth					
Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	$4\frac{1}{2}$"	$3\frac{7}{8}$"	$5\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.03	$5\frac{3}{8}$"	$4\frac{5}{8}$"	$6\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.04	$6\frac{3}{8}$"	$5\frac{5}{8}$"	$7\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.05	$7\frac{3}{8}$"	$6\frac{5}{8}$"	$8\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.06	$8\frac{3}{8}$"	$7\frac{5}{8}$"	$9\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.07	$9\frac{3}{8}$"	$8\frac{5}{8}$"	$10\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.08	$10\frac{3}{8}$"	$9\frac{5}{8}$"	$11\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.09	$11\frac{3}{8}$"	$10\frac{5}{8}$"	$12\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.10	$12\frac{3}{8}$"	$11\frac{5}{8}$"	$13\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.11	$13\frac{3}{8}$"	$12\frac{5}{8}$"	$14\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.12	$14\frac{3}{8}$"	$13\frac{5}{8}$"	$15\frac{1}{8}$"	$1\frac{7}{16}$"	varies

Legend

1. Steel stud (16 GA typical)(NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure (NBEC)
13. Vertical joint closure (NBEC)
14. Jamb closure (NBEC)
15. Coping(NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Rivet

D - System depth
t - Tile thickness
R - Carrier rail and Clip
* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

Vertical joint



Legend

1. Steel stud (16 GA typical)(NBEC)
2. Perimeter anchor (NBEC)
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20. Clip
21. Rivet

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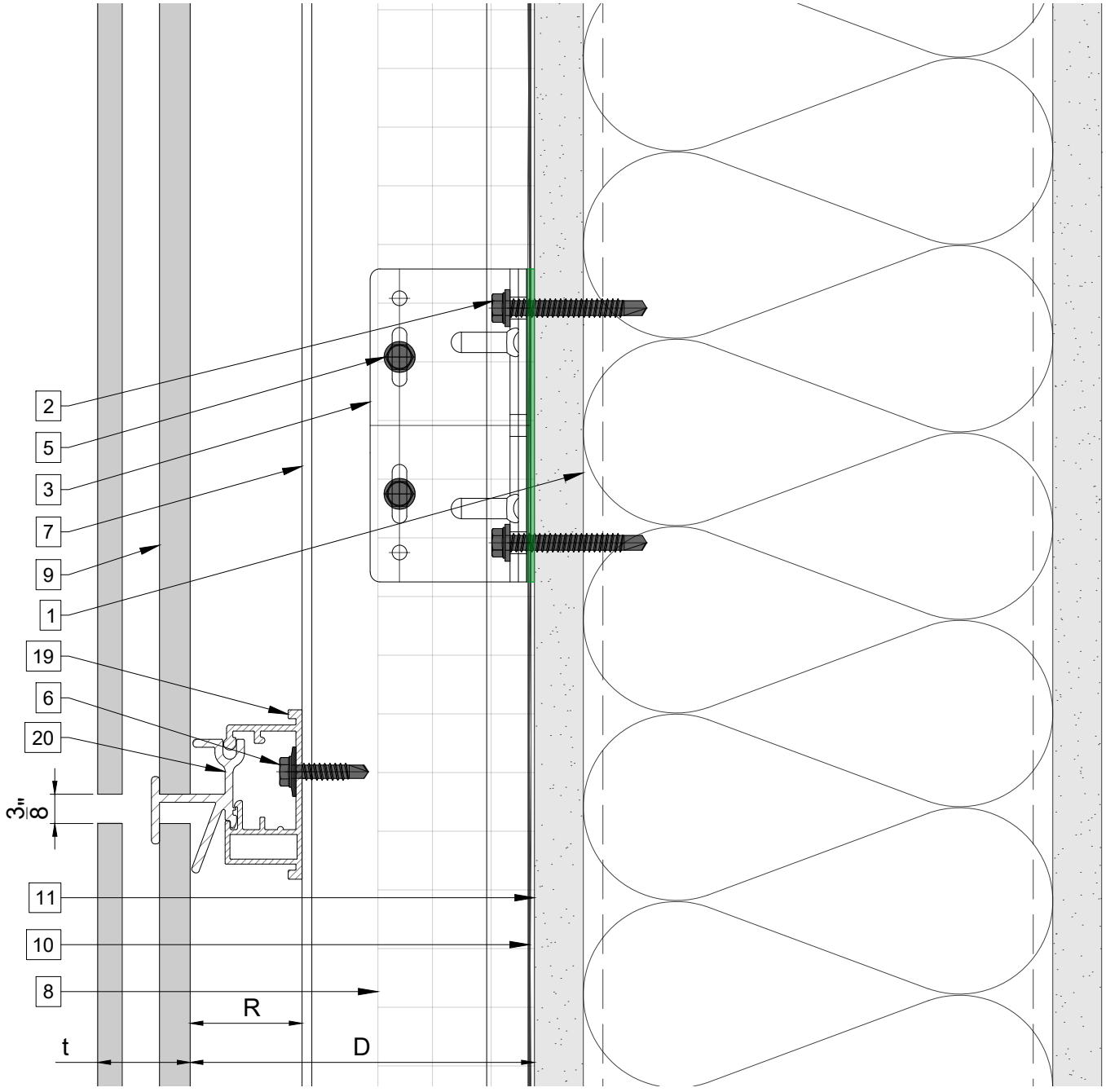
Horizontal joint



Legend

1. Steel stud (16 GA typical)(NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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20. Clip
21. Rivet

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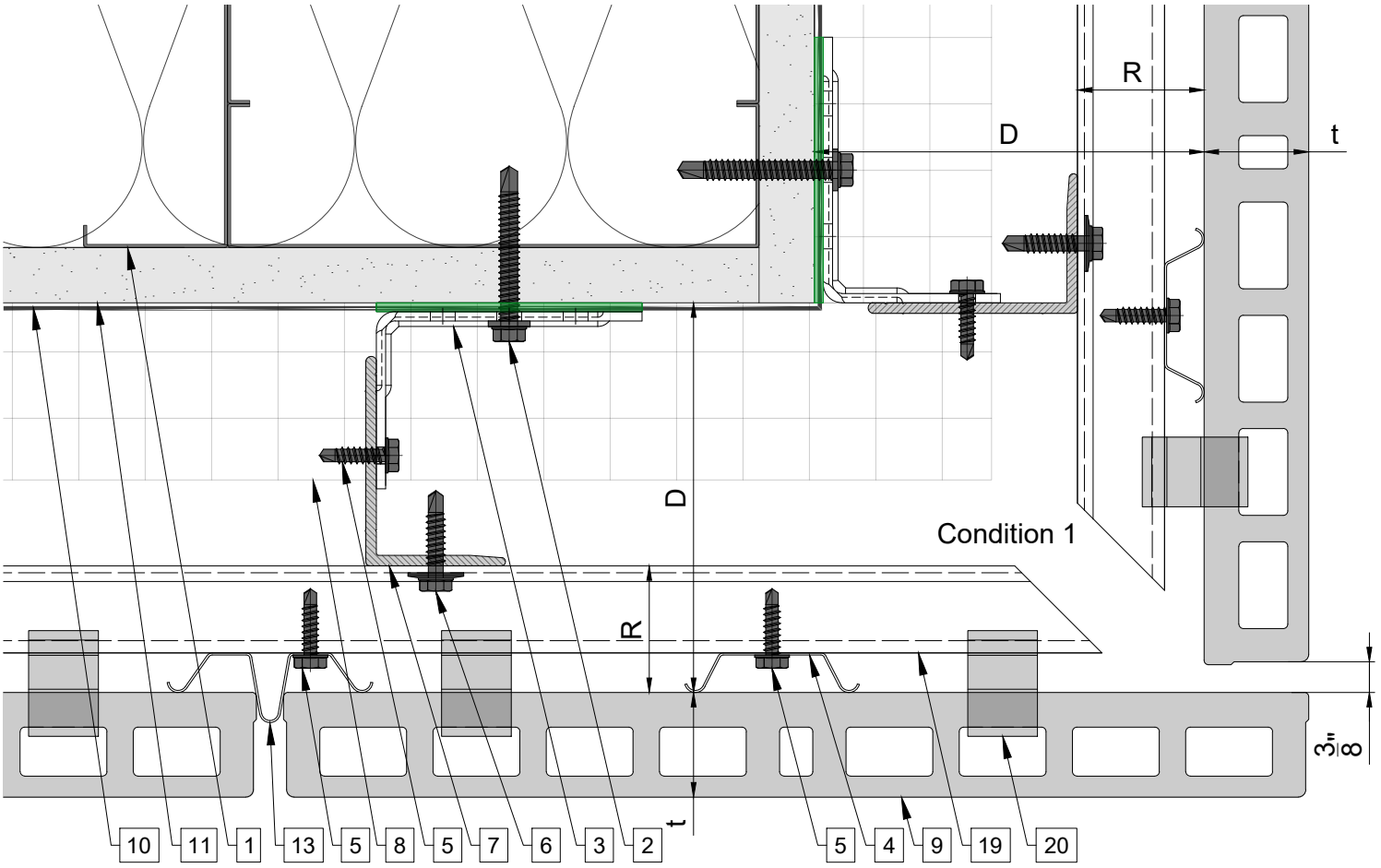
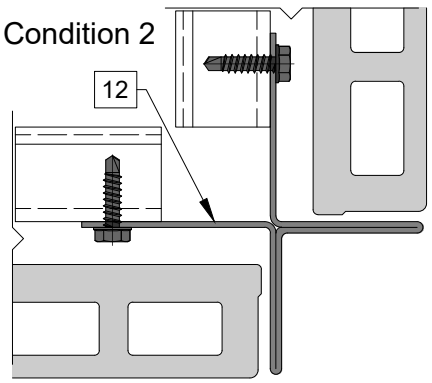
Outside corner





Legend

1. Steel stud (16 GA typical)(NBEC)
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3. Sigma wall bracket
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5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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21. Rivet

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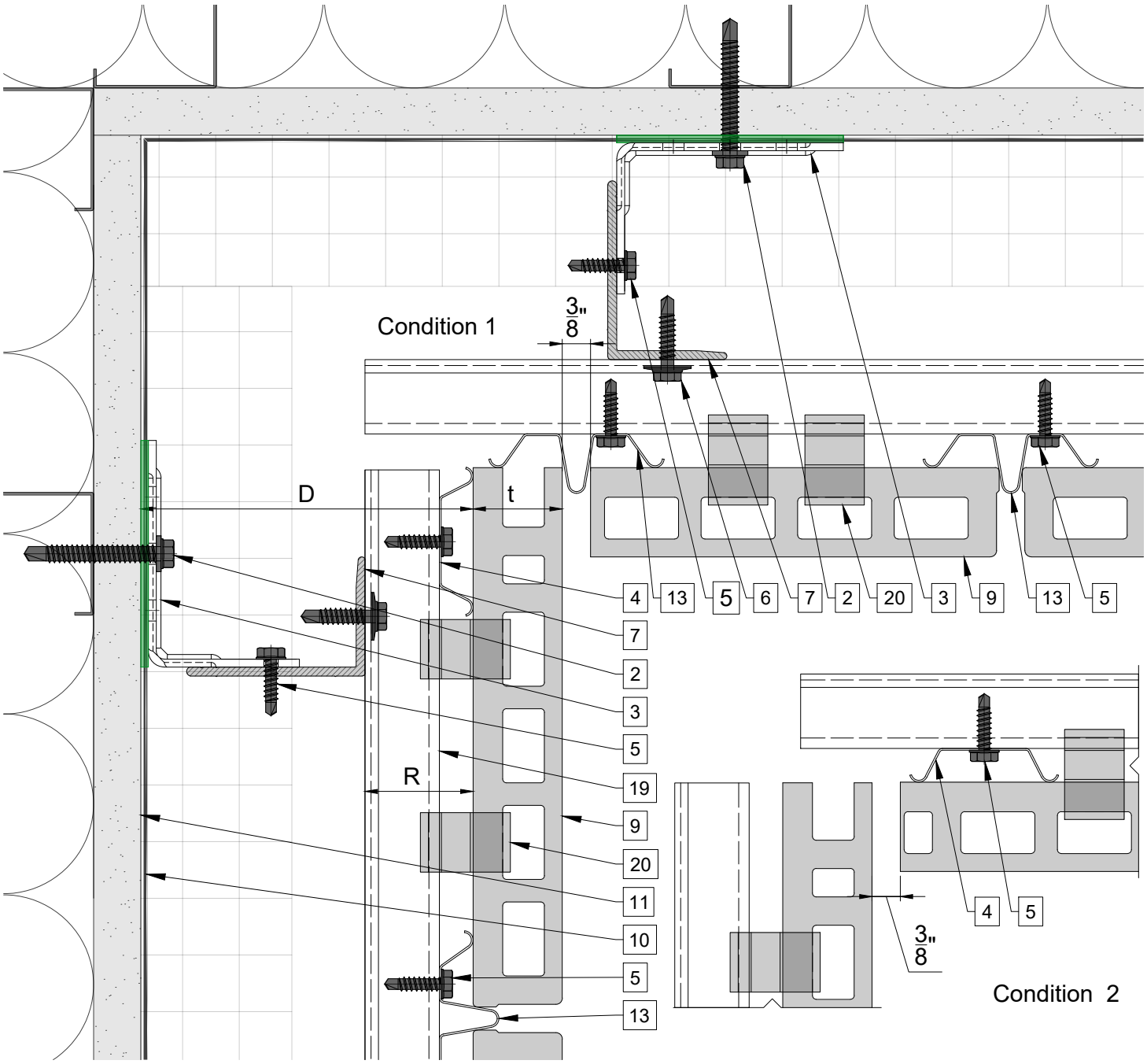
Inside corner



Legend

1. Steel stud (16 GA typical)(NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
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17. Window sill (NBEC)
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21. Rivet

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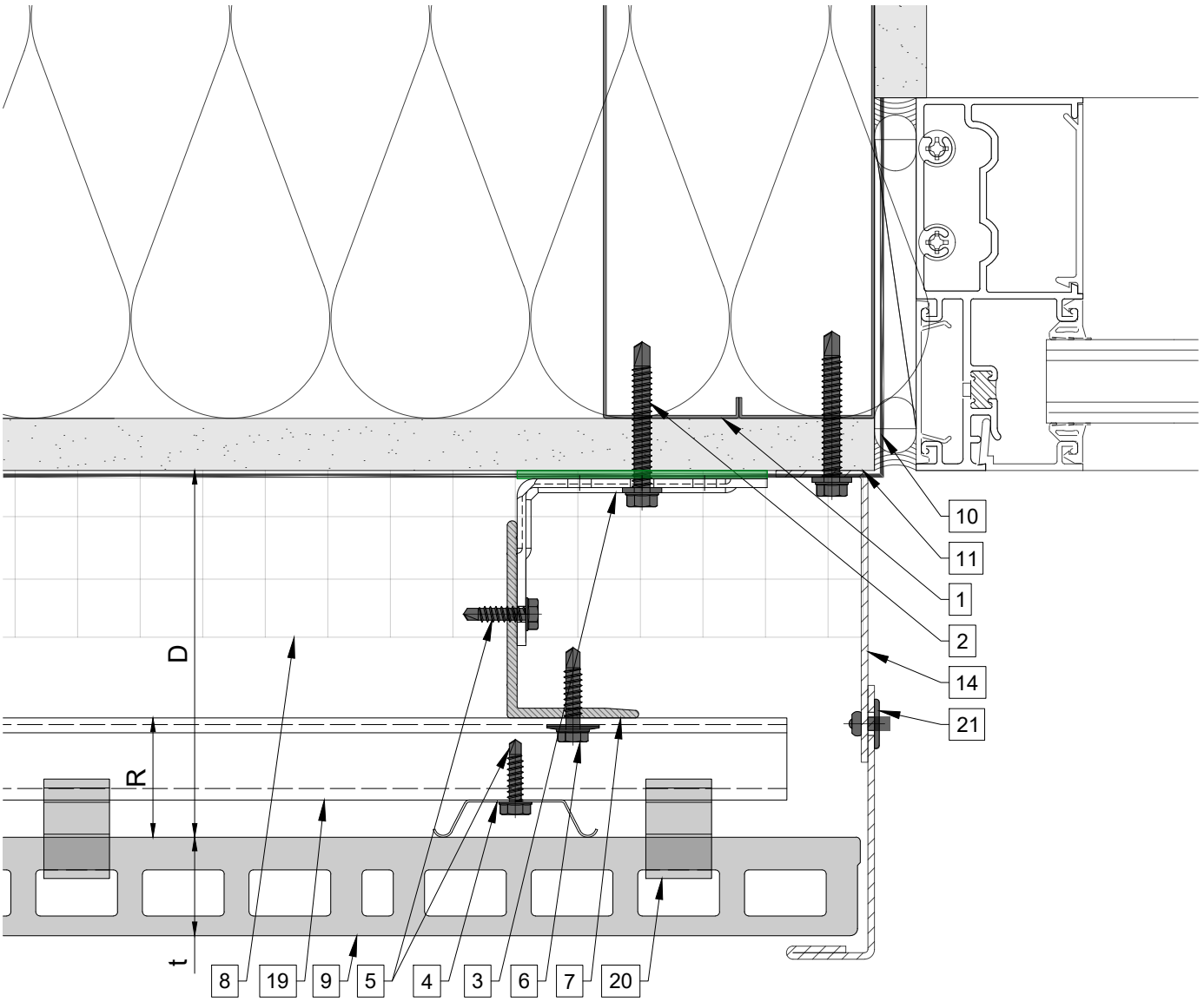
Window jamb



Legend

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5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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21. Rivet

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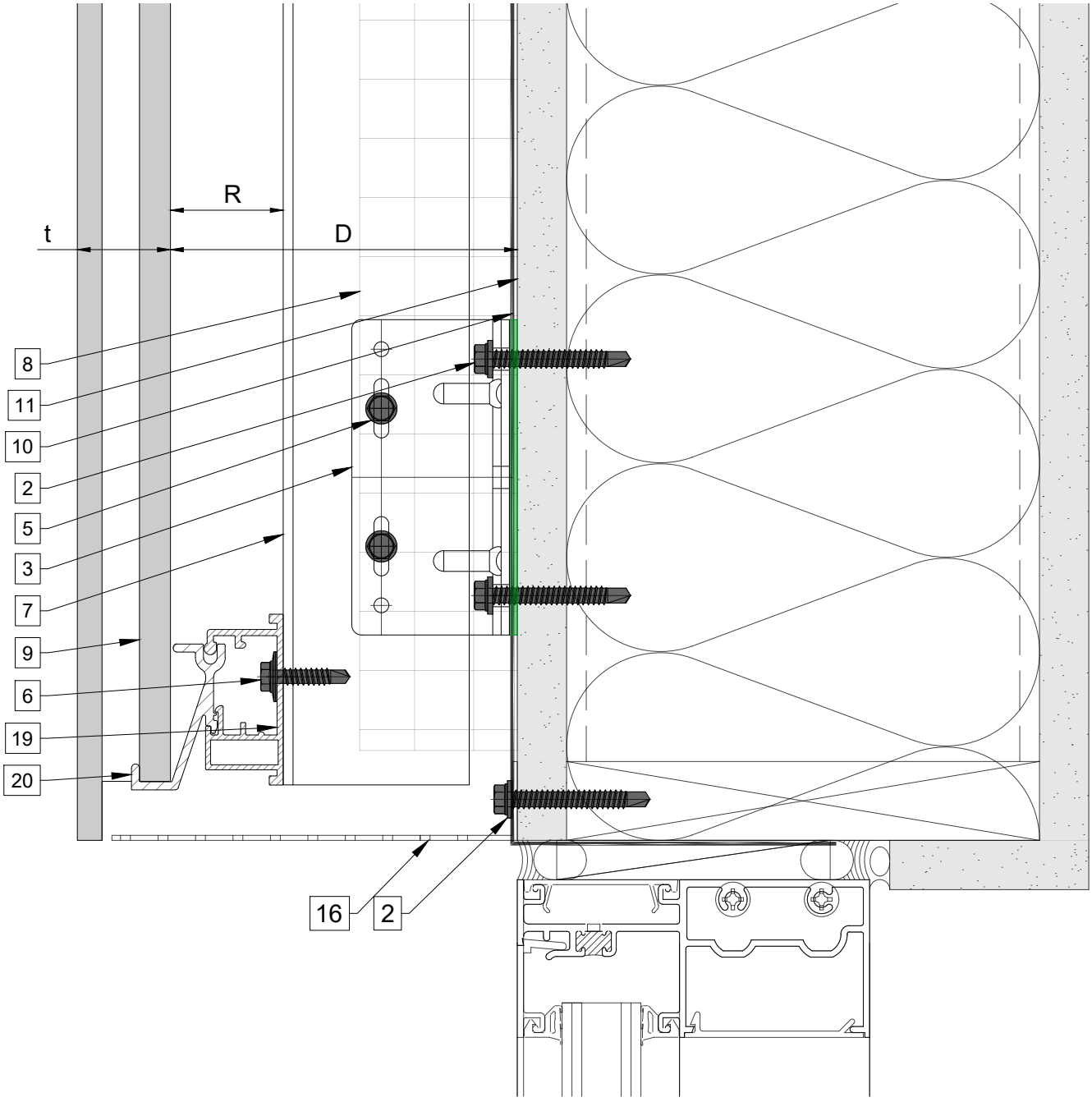
Window head



Legend

1. Steel stud (16 GA typical)(NBEC)
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5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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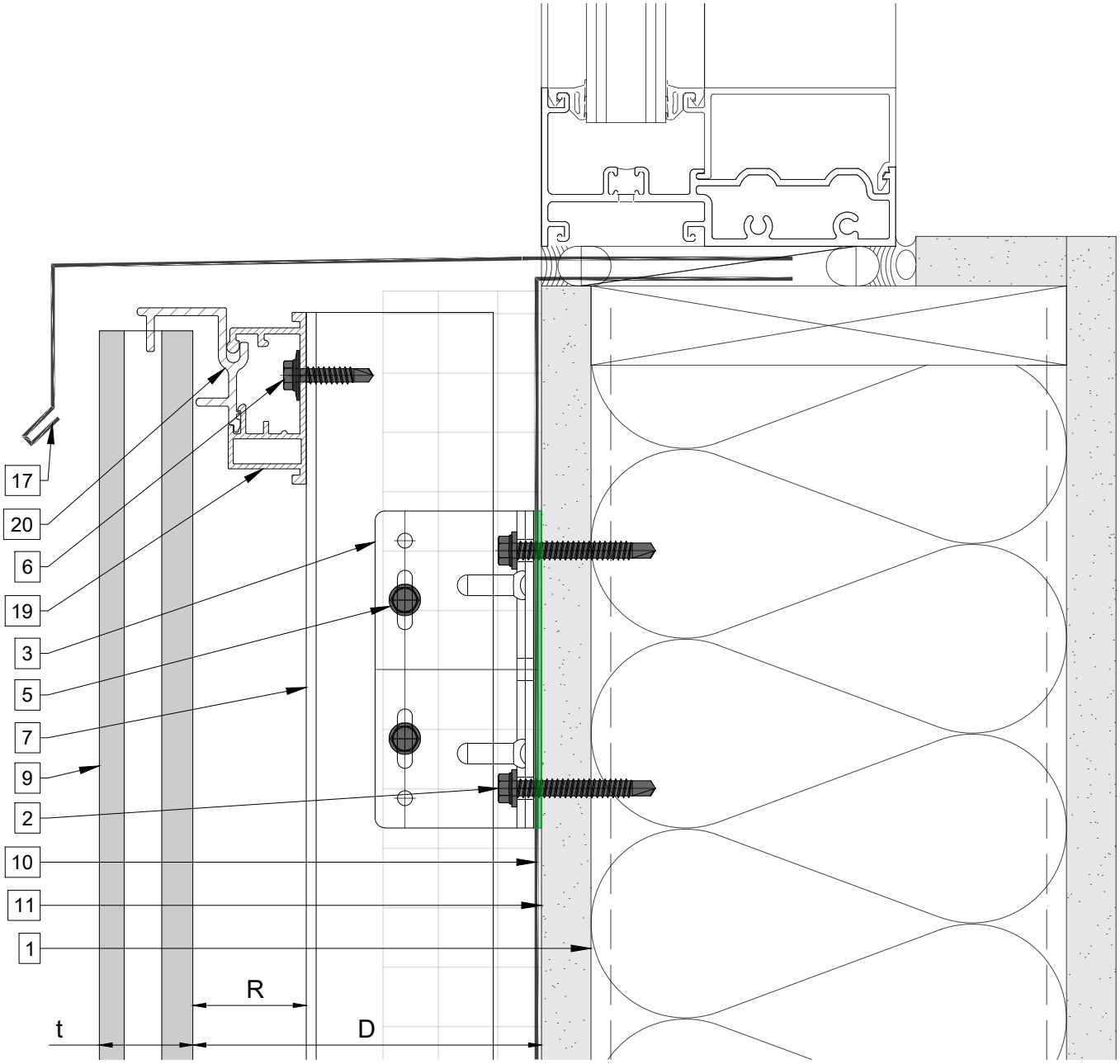
Window sill



Legend

1. Steel stud (16 GA typical)(NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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21. Rivet

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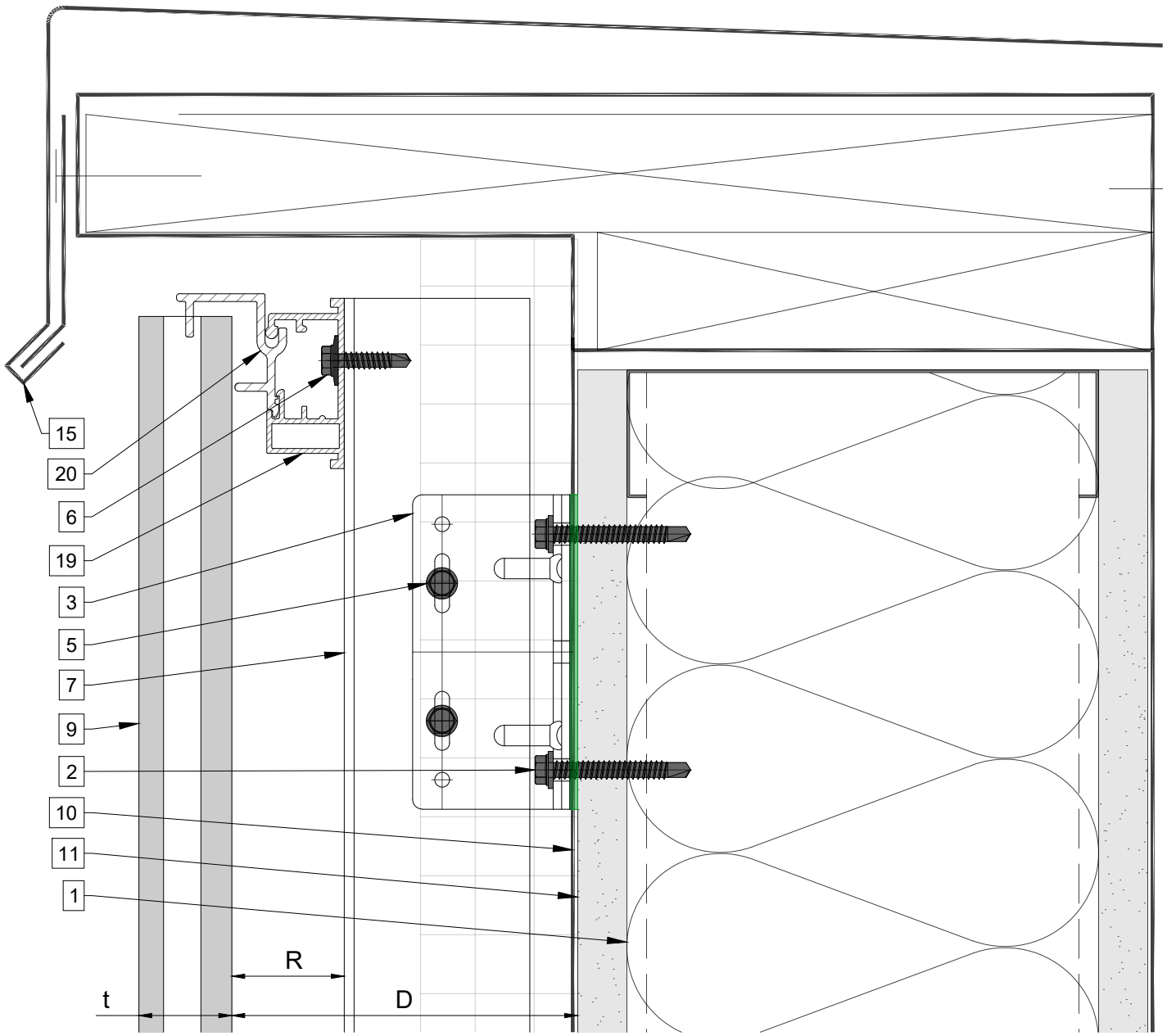
Coping detail



Legend

1. Steel stud (16 GA typical)(NBEC)
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3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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21. Rivet

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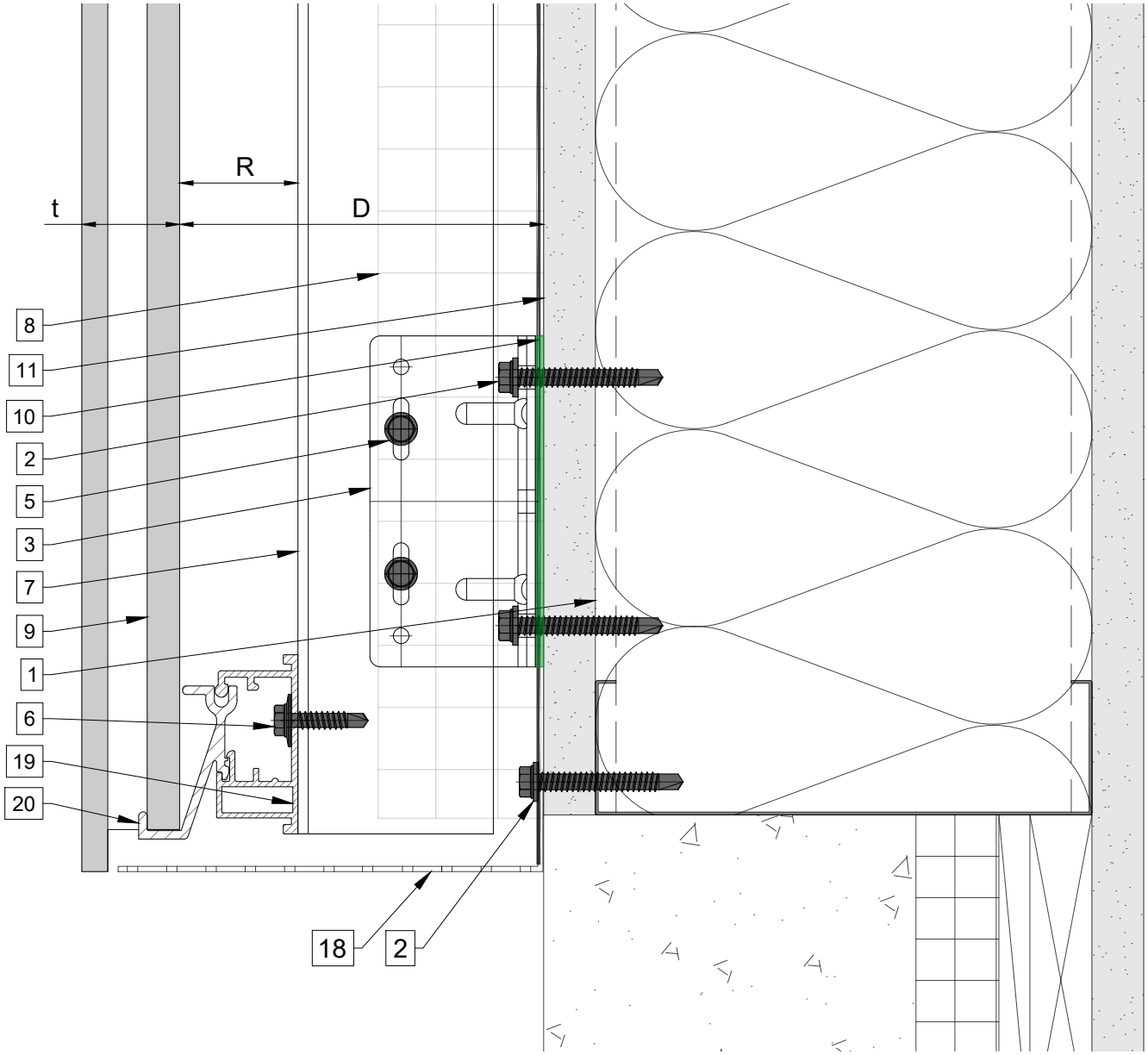
Base detail



Legend			
1. Steel stud (16 GA typical)(NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Spring profile 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure (NBEC) 13. Vertical joint closure (NBEC) 14. Jamb closure (NBEC) 15. Coping(NBEC) 16. Perforated window head closure (NBEC)	17. Window sill (NBEC) 18. Perforated base closure (NBEC) 19. Carrier rail 20. Clip 21. Rivet	D - System depth t - Tile thickness R - Carrier rail and Clip * Ventilation will vary based on insulation depth. ** NBEC - Not by Eco Cladding.