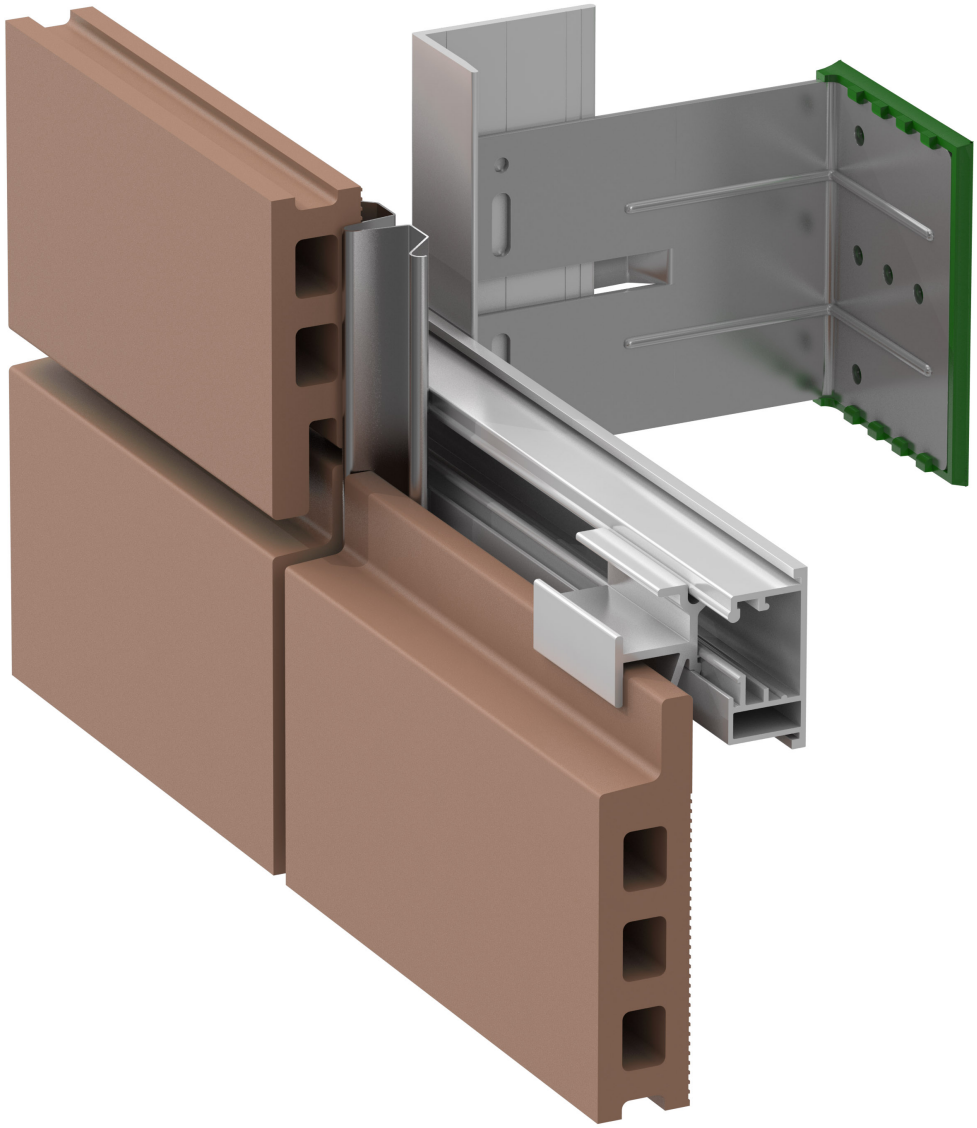
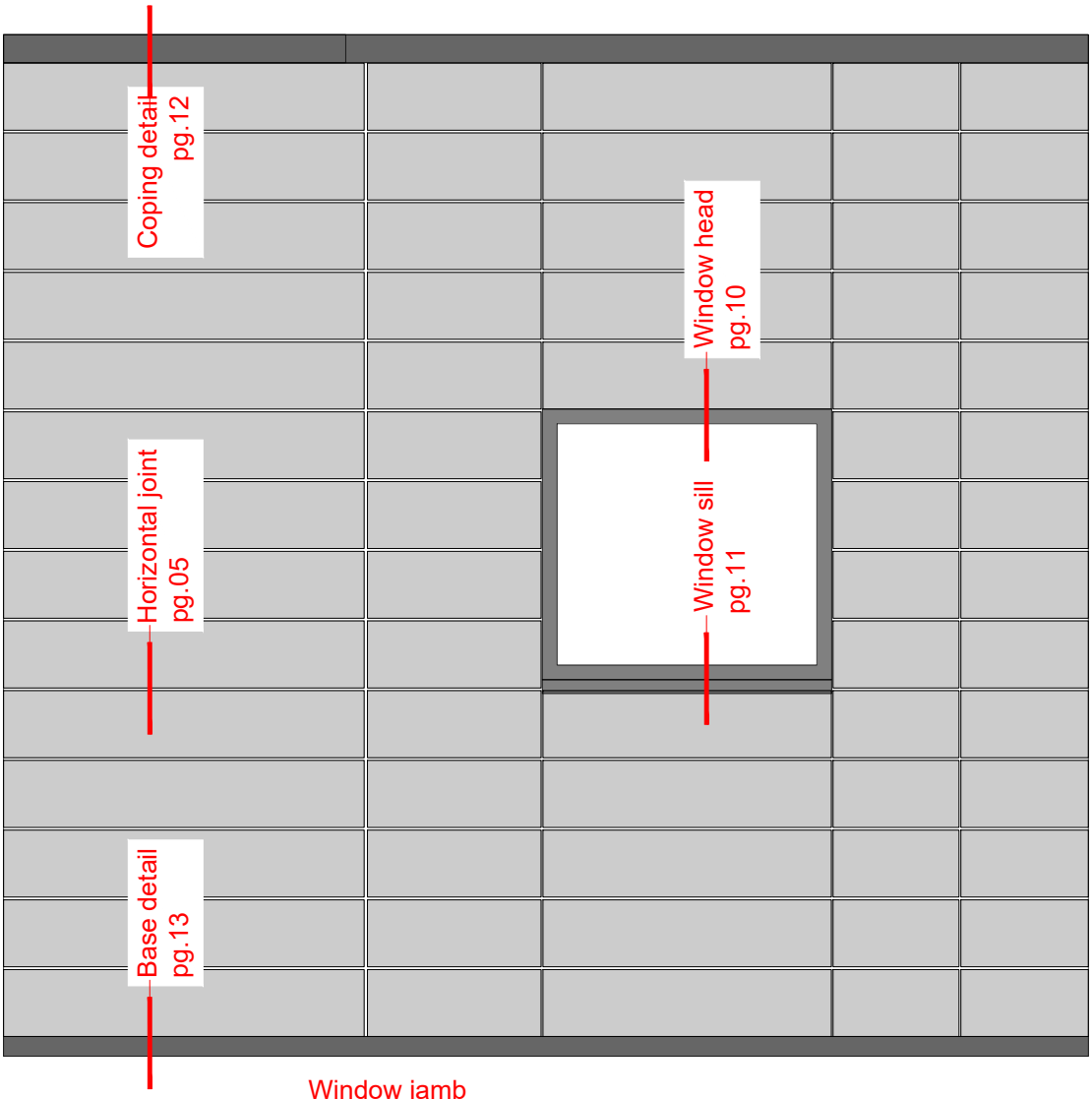
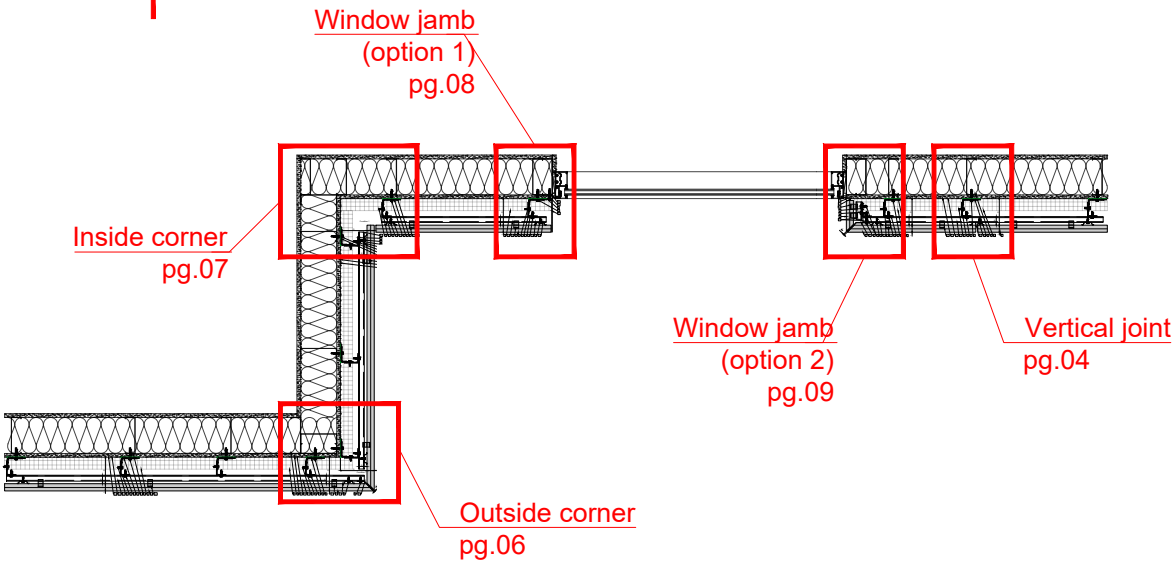
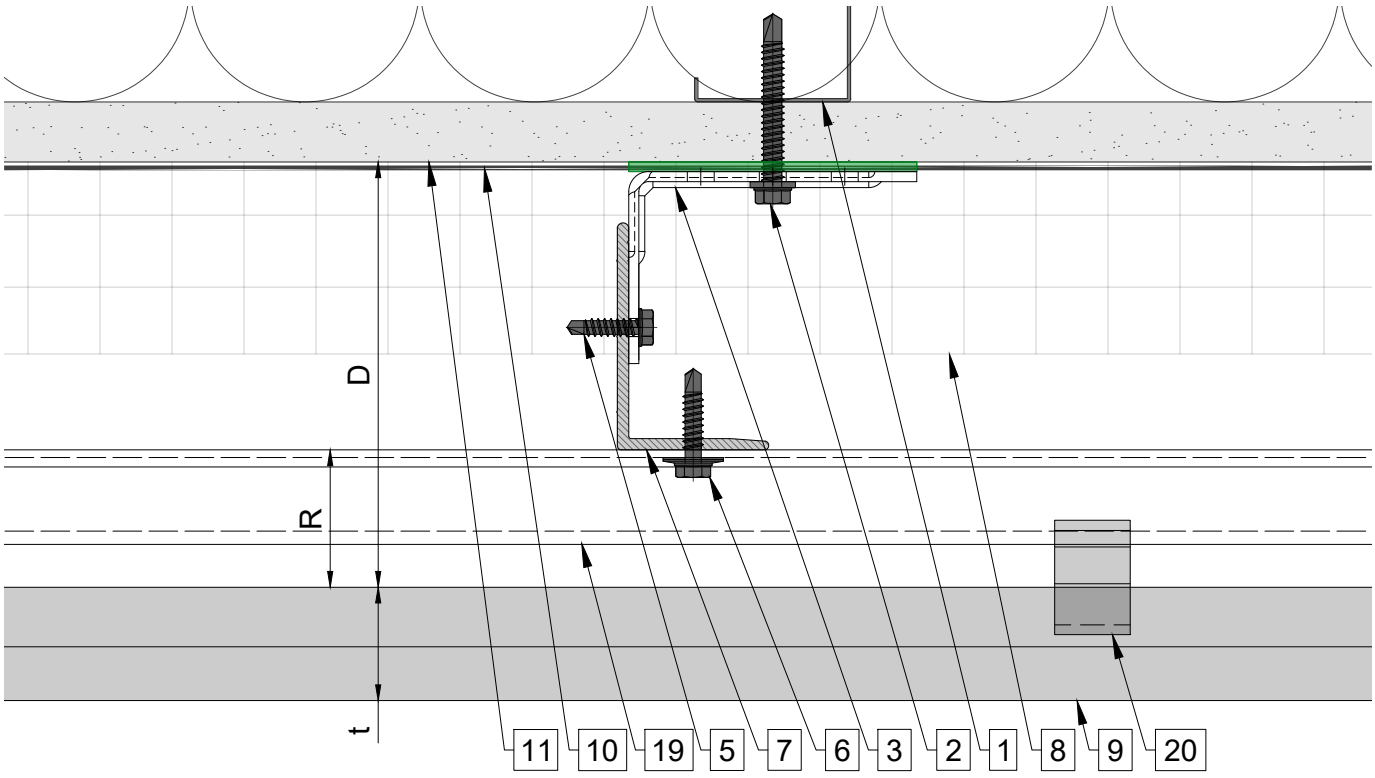


# Elevation and floor plan



# System depth




| System depth | | | | | |
|---|---|---|---|---|---|
| Bracket | nominal D System depth | min. D system depth | max. D system depth | R | t panel thickness |
| Sigma U.02 | $4\frac{1}{2}$" | $3\frac{7}{8}$" | $5\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.03 | $5\frac{3}{8}$" | $4\frac{5}{8}$" | $6\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.04 | $6\frac{3}{8}$" | $5\frac{5}{8}$" | $7\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.05 | $7\frac{3}{8}$" | $6\frac{5}{8}$" | $8\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.06 | $8\frac{3}{8}$" | $7\frac{5}{8}$" | $9\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.07 | $9\frac{3}{8}$" | $8\frac{5}{8}$" | $10\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.08 | $10\frac{3}{8}$" | $9\frac{5}{8}$" | $11\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.09 | $11\frac{3}{8}$" | $10\frac{5}{8}$" | $12\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.10 | $12\frac{3}{8}$" | $11\frac{5}{8}$" | $13\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.11 | $13\frac{3}{8}$" | $12\frac{5}{8}$" | $14\frac{1}{8}$" | $1\frac{7}{16}$" | varies |
| Sigma U.12 | $14\frac{3}{8}$" | $13\frac{5}{8}$" | $15\frac{1}{8}$" | $1\frac{7}{16}$" | varies |

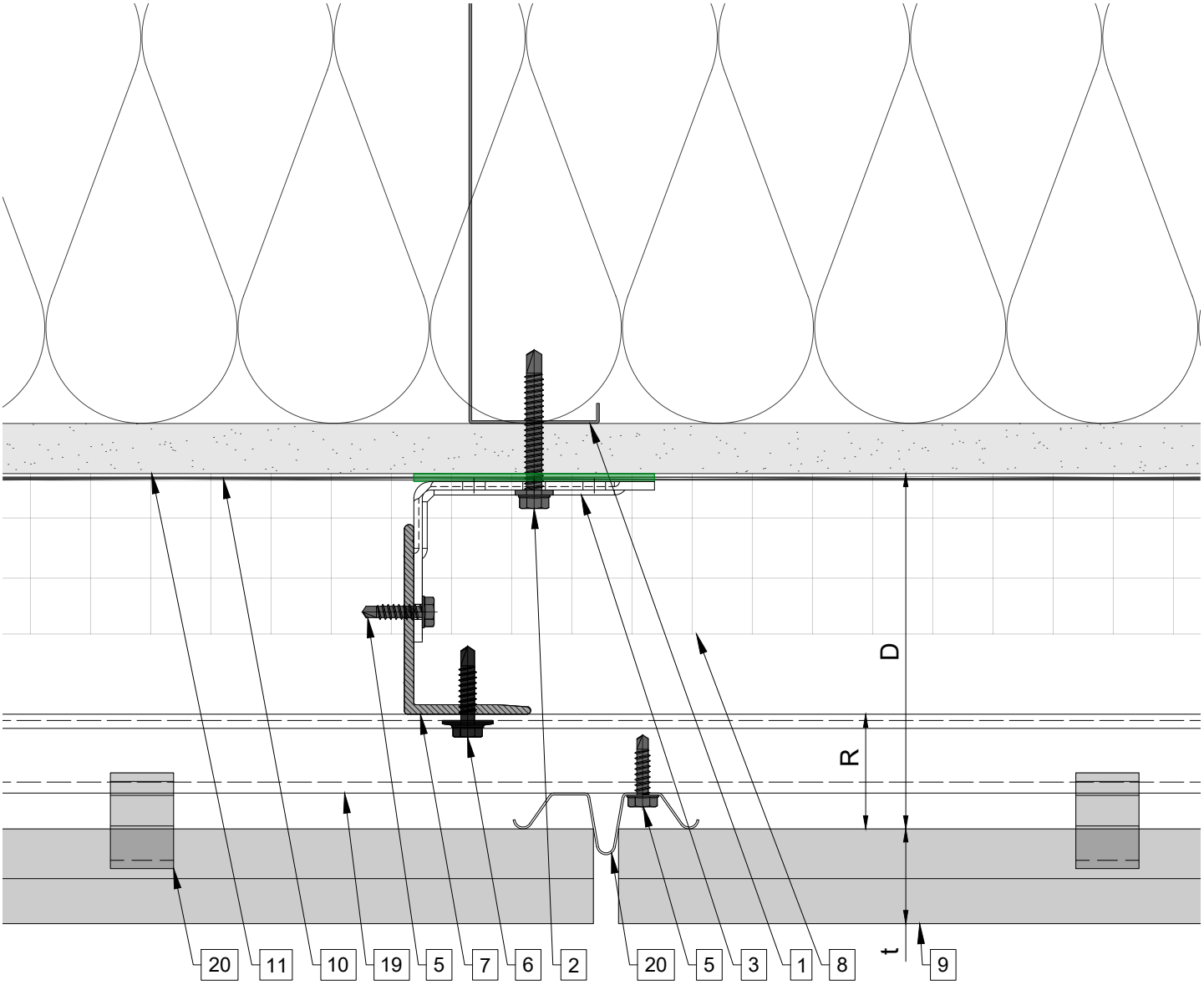
Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Vertical joint



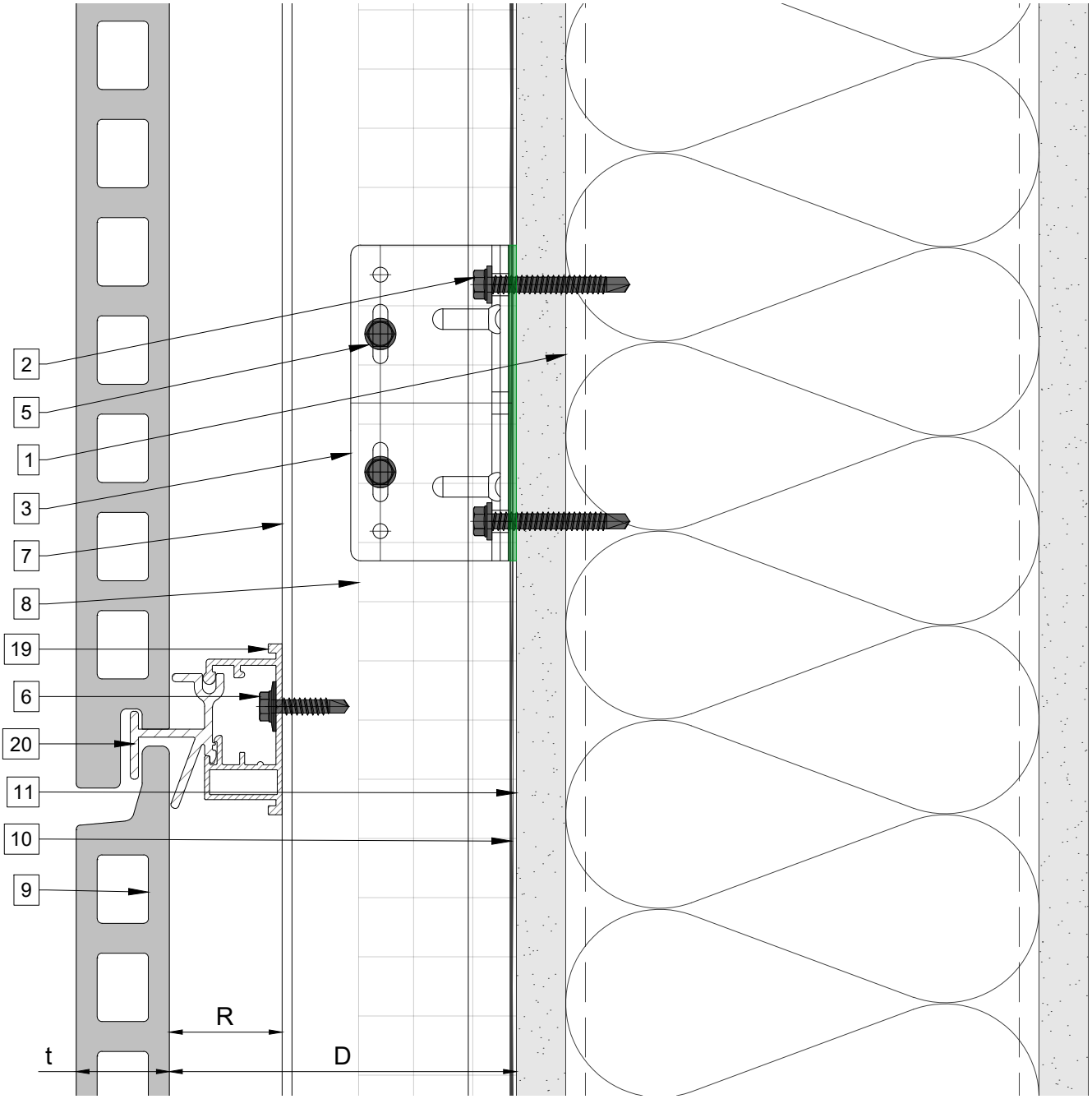

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Horizontal joint



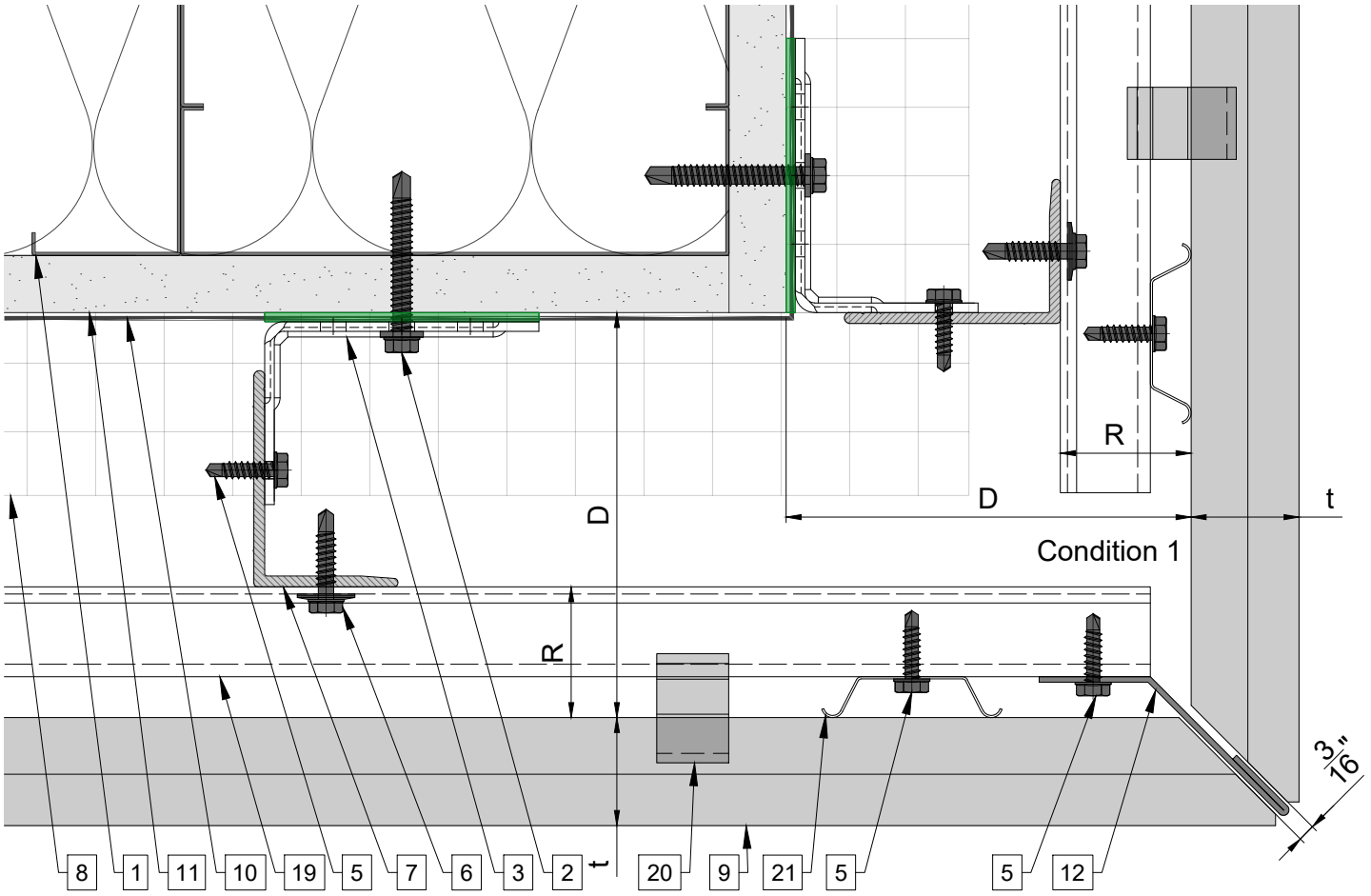

Legend

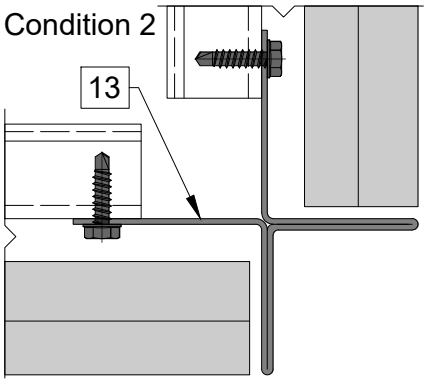
1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Outside corner



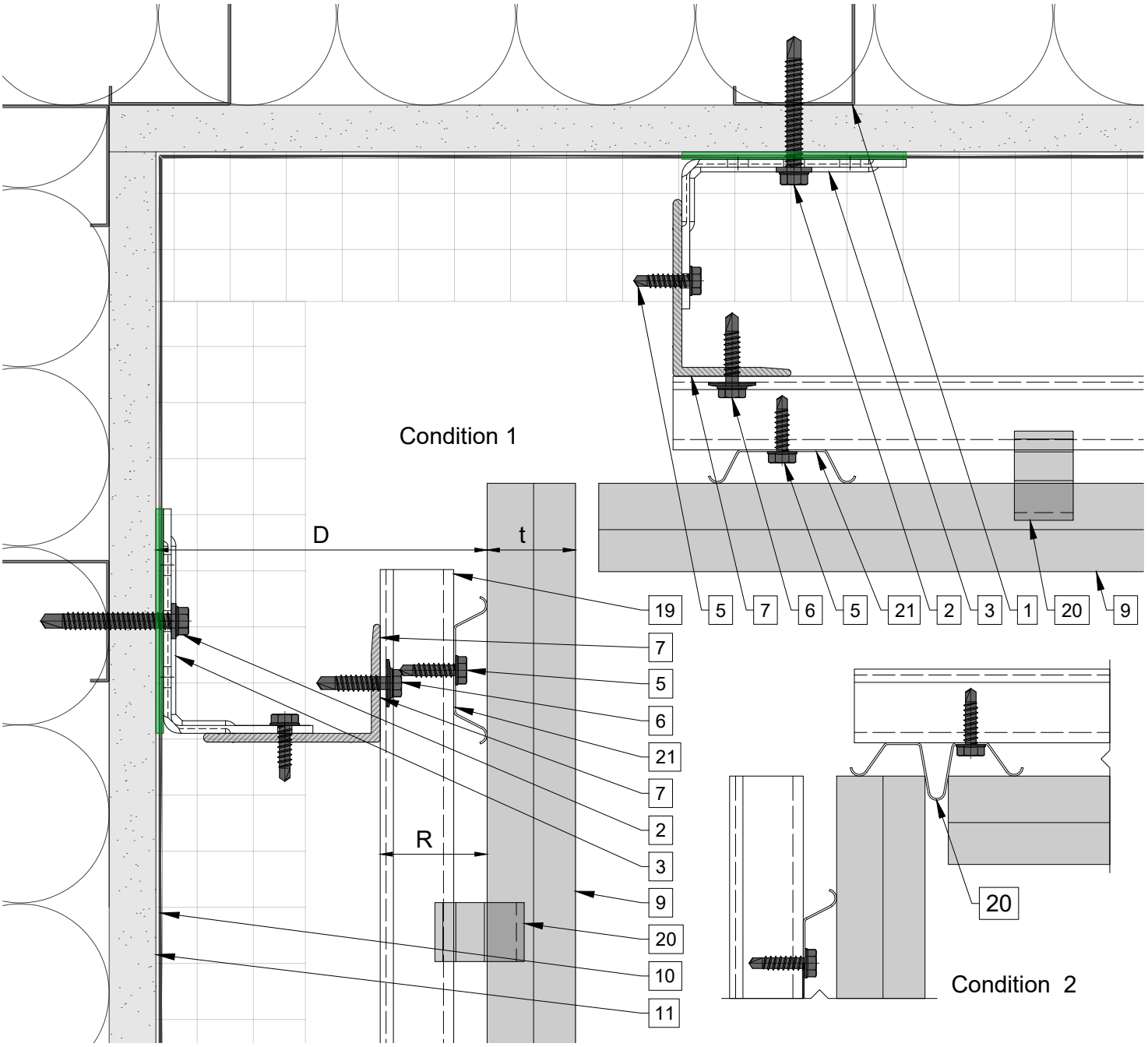

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Inside corner



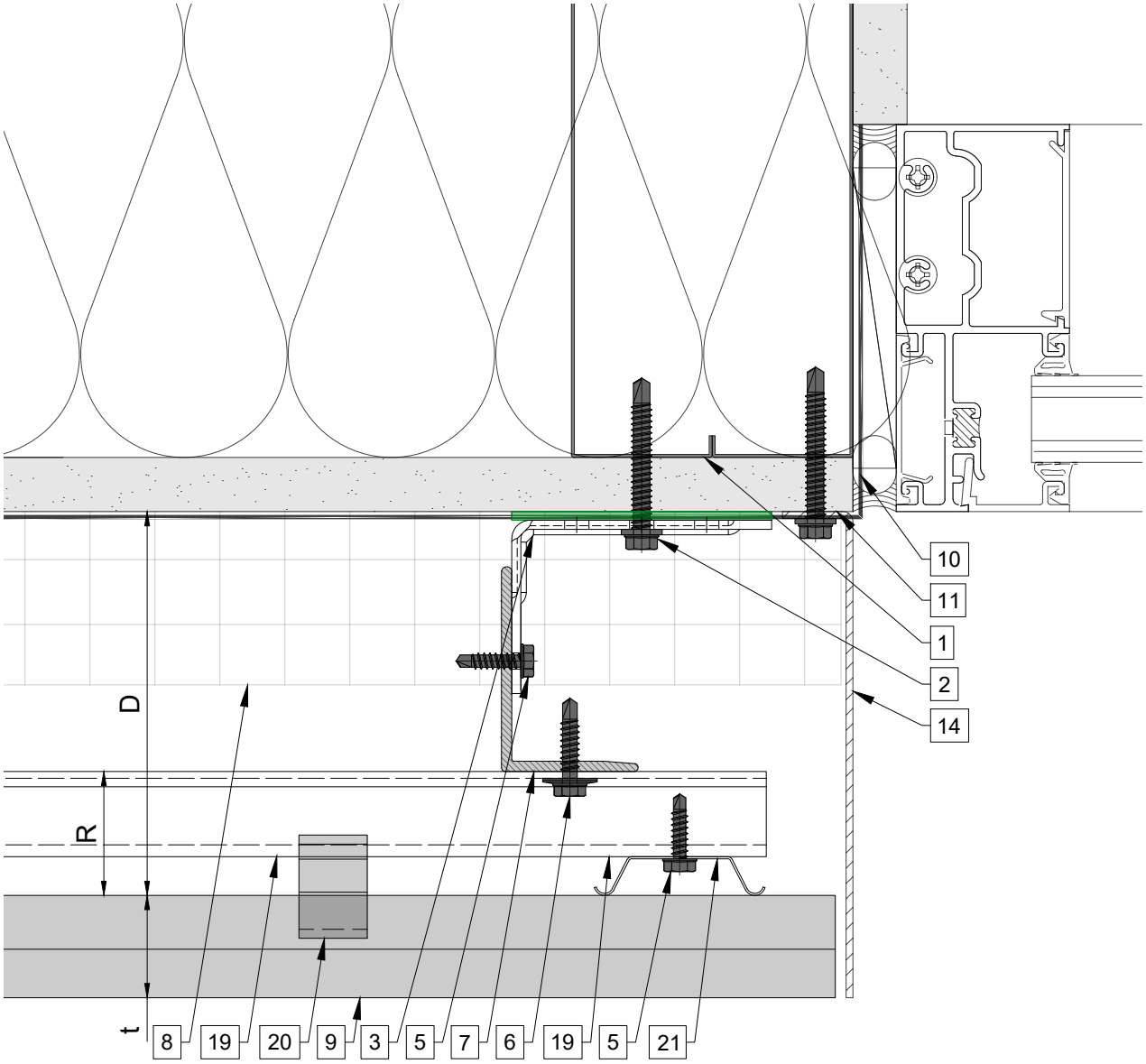

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Window jamb (option 1)




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

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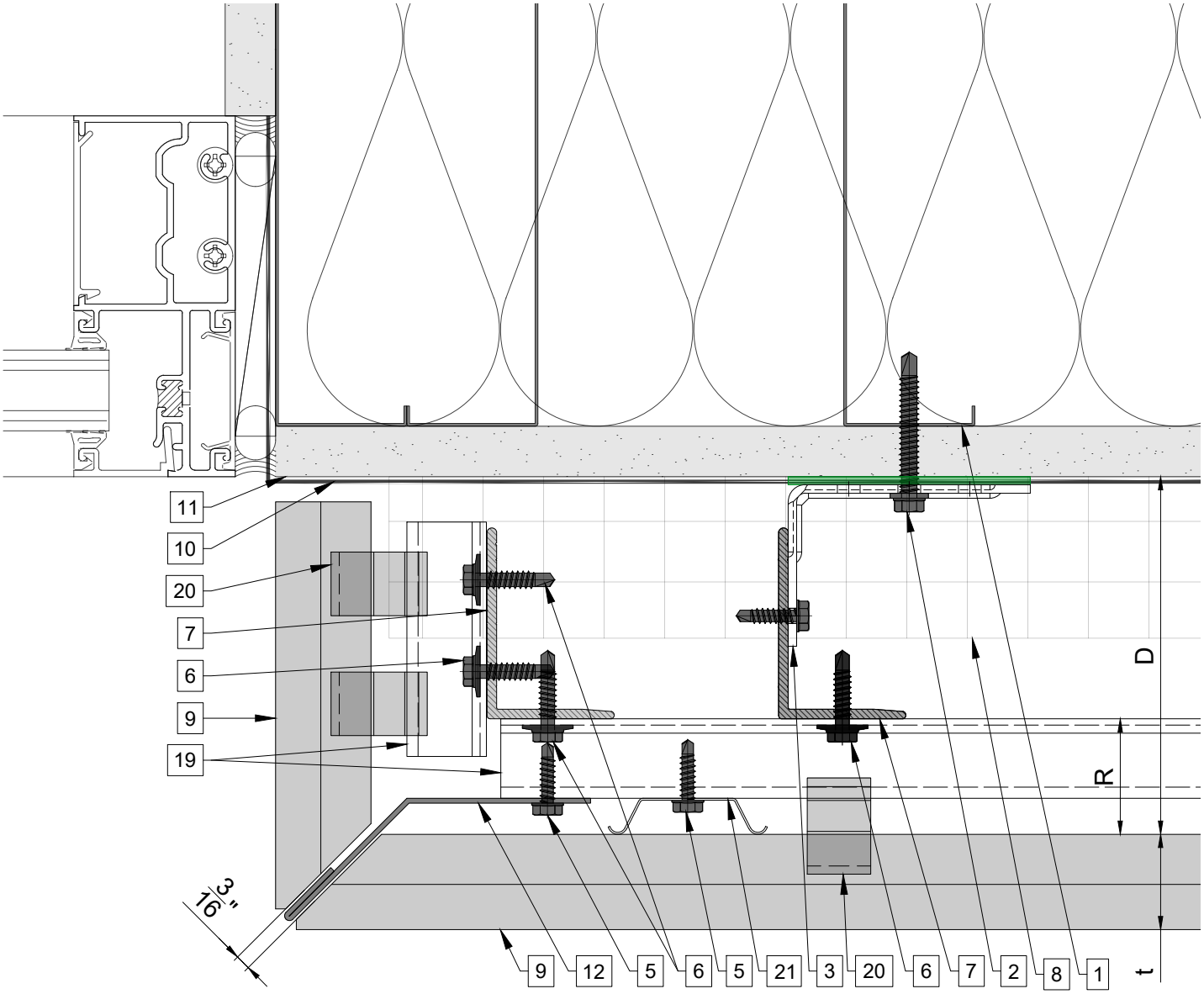
** NBEC - Not by Eco Cladding.

# Window jamb (option 2)



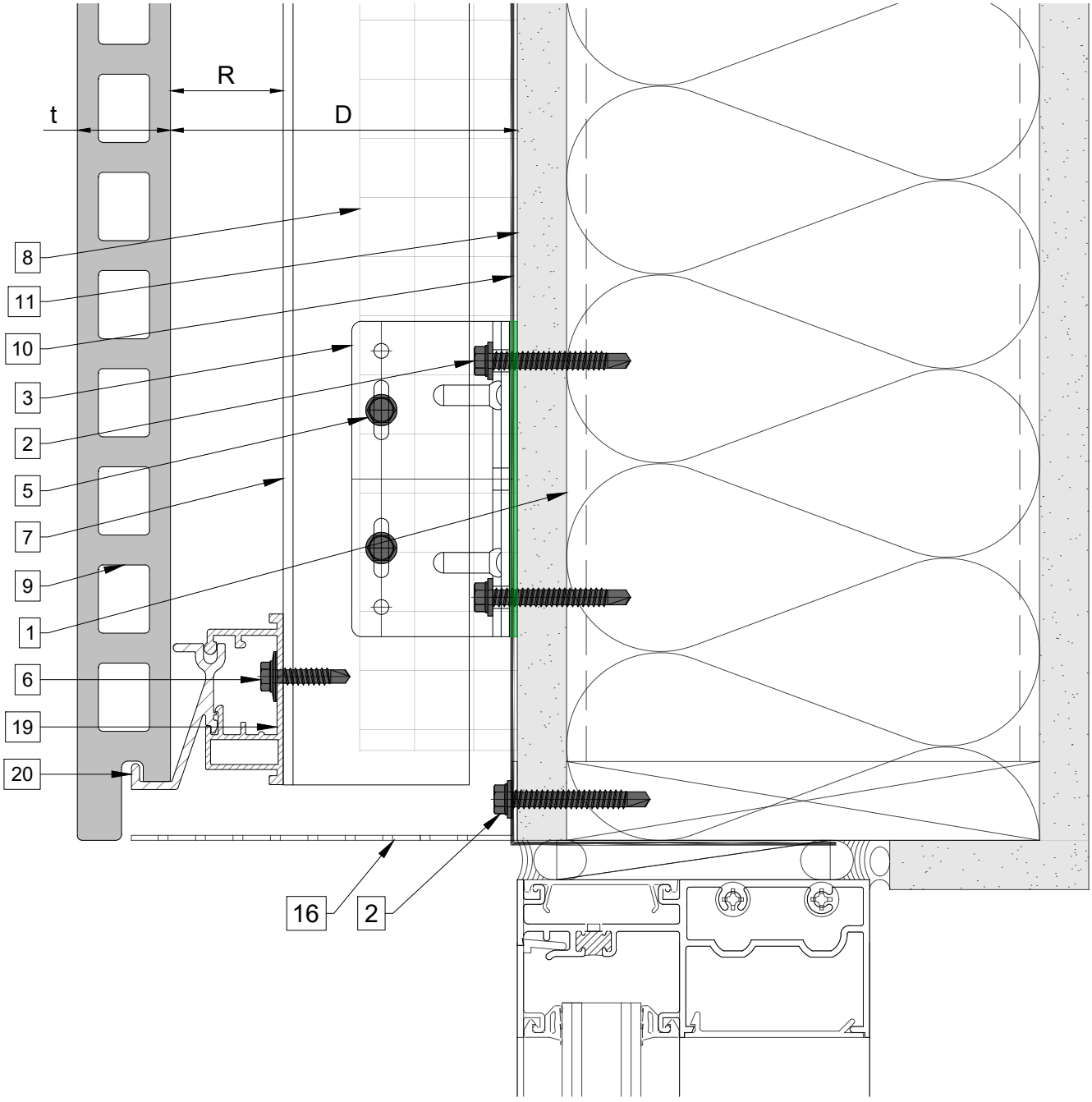

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Window head




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

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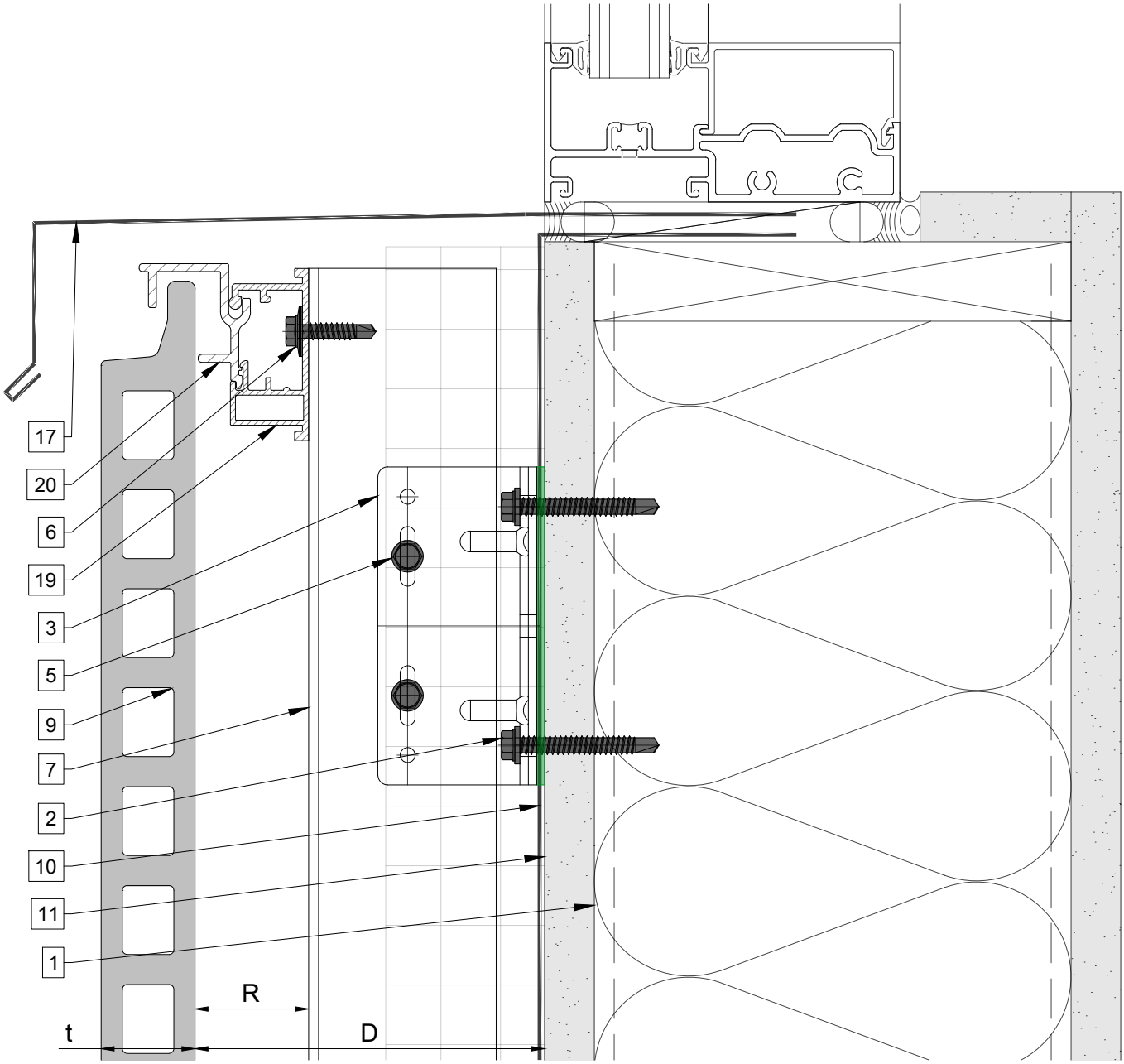
** NBEC - Not by Eco Cladding.

# Window sill



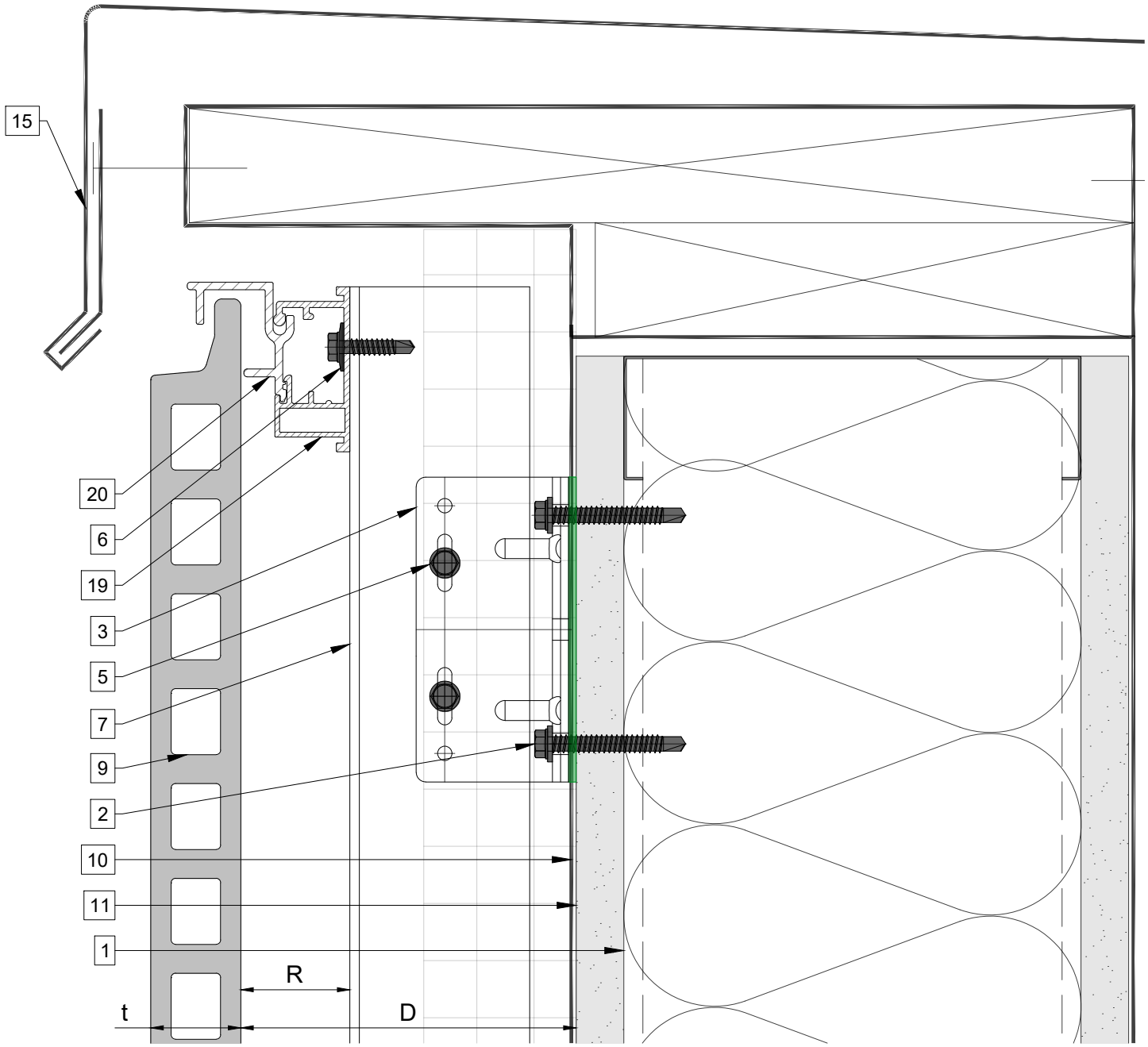

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Coping detail



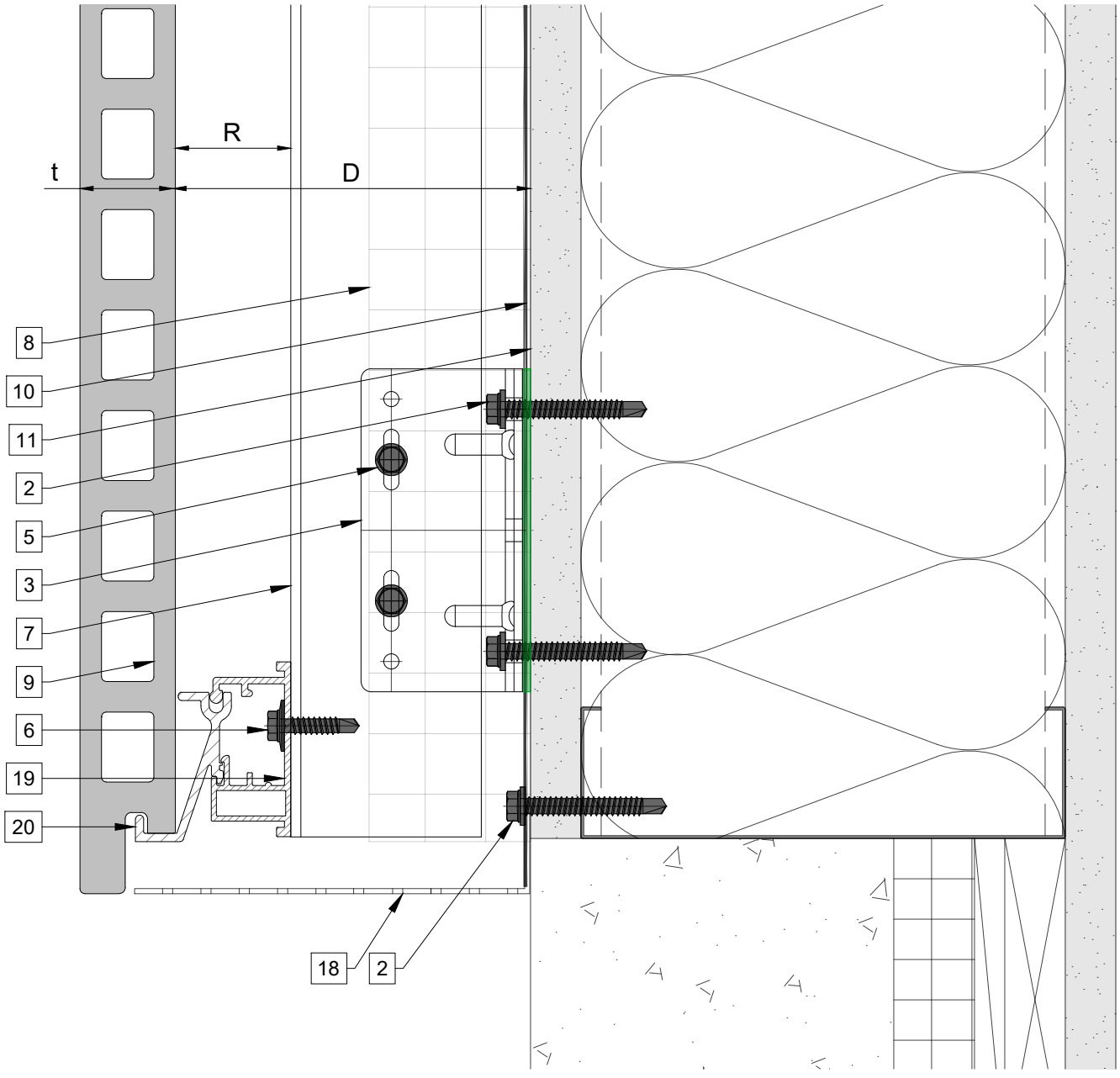

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.

# Base detail




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Spring profile
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
** NBEC - Not by Eco Cladding.