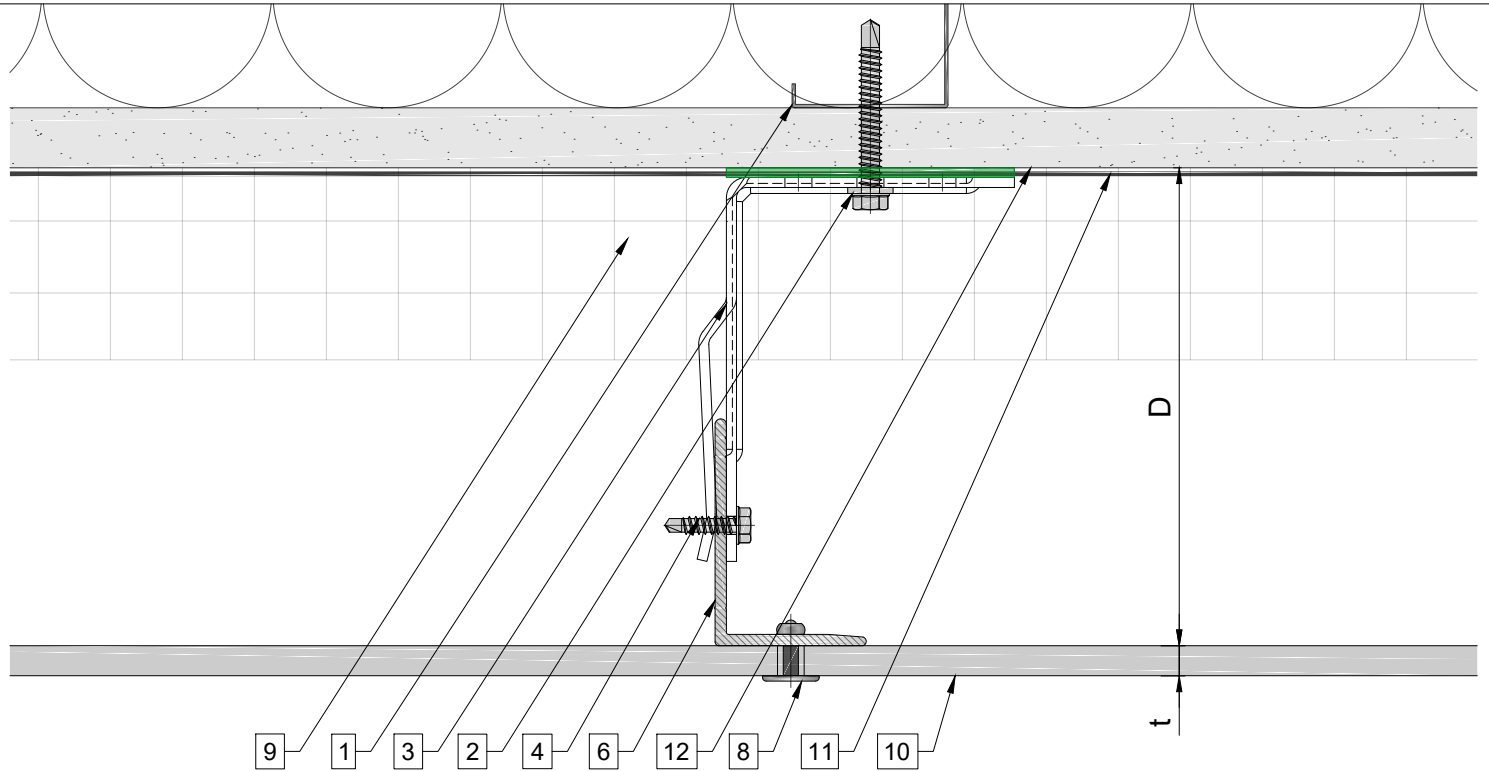


# System Depth



System depth

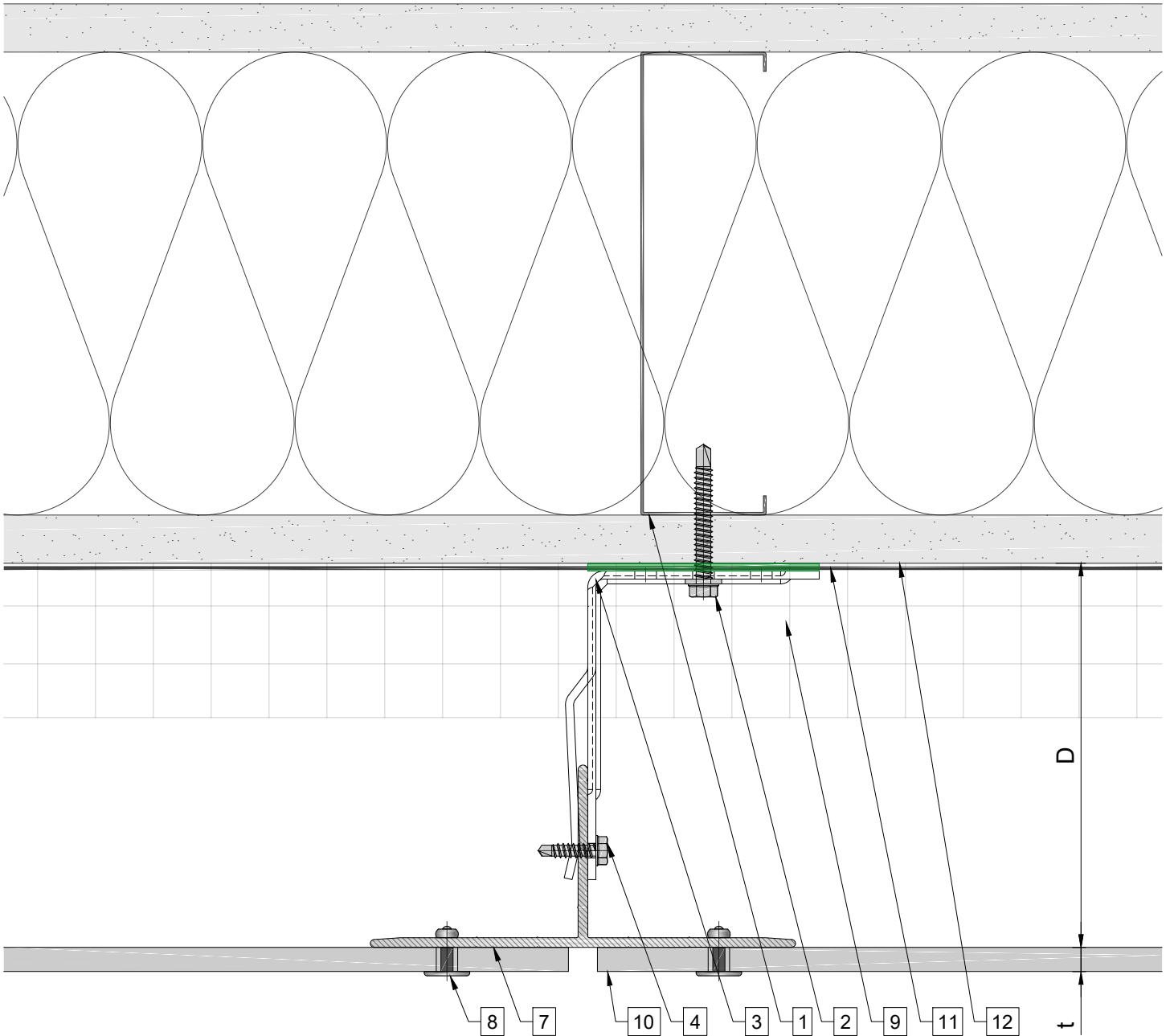
Bracket	nominal D System depth	min. D system depth	max. D system depth
Sigma U.02	3"	2 <sup>1</sup> / <sub>2</sub> "	3 <sup>3</sup> / <sub>4</sub> "
Sigma U.03	4"	3 <sup>1</sup> / <sub>4</sub> "	4 <sup>3</sup> / <sub>4</sub> "
Sigma U.04	5"	4 <sup>1</sup> / <sub>4</sub> "	5 <sup>3</sup> / <sub>4</sub> "
Sigma U.05	6"	5 <sup>1</sup> / <sub>4</sub> "	6 <sup>3</sup> / <sub>4</sub> "
Sigma U.06	7"	6 <sup>1</sup> / <sub>4</sub> "	7 <sup>3</sup> / <sub>4</sub> "
Sigma U.07	8"	7 <sup>1</sup> / <sub>4</sub> "	8 <sup>3</sup> / <sub>4</sub> "
Sigma U.08	9"	8 <sup>1</sup> / <sub>4</sub> "	9 <sup>3</sup> / <sub>4</sub> "
Sigma U.09	10"	9 <sup>1</sup> / <sub>4</sub> "	10 <sup>3</sup> / <sub>4</sub> "
Sigma U.10	11"	10 <sup>1</sup> / <sub>4</sub> "	11 <sup>3</sup> / <sub>4</sub> "
Sigma U.11	12"	11 <sup>1</sup> / <sub>4</sub> "	12 <sup>3</sup> / <sub>4</sub> "
Sigma U.12	13"	12 <sup>1</sup> / <sub>4</sub> "	13 <sup>3</sup> / <sub>4</sub> "

**Legend**

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet

- 9. Insulation (NBEC)
- 10. Panel
- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)

- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- D - System depth
- t - Panel thickness
- \* Ventilation will vary based on insulation depth.
- \*\* NBEC - Not by Eco Cladding.



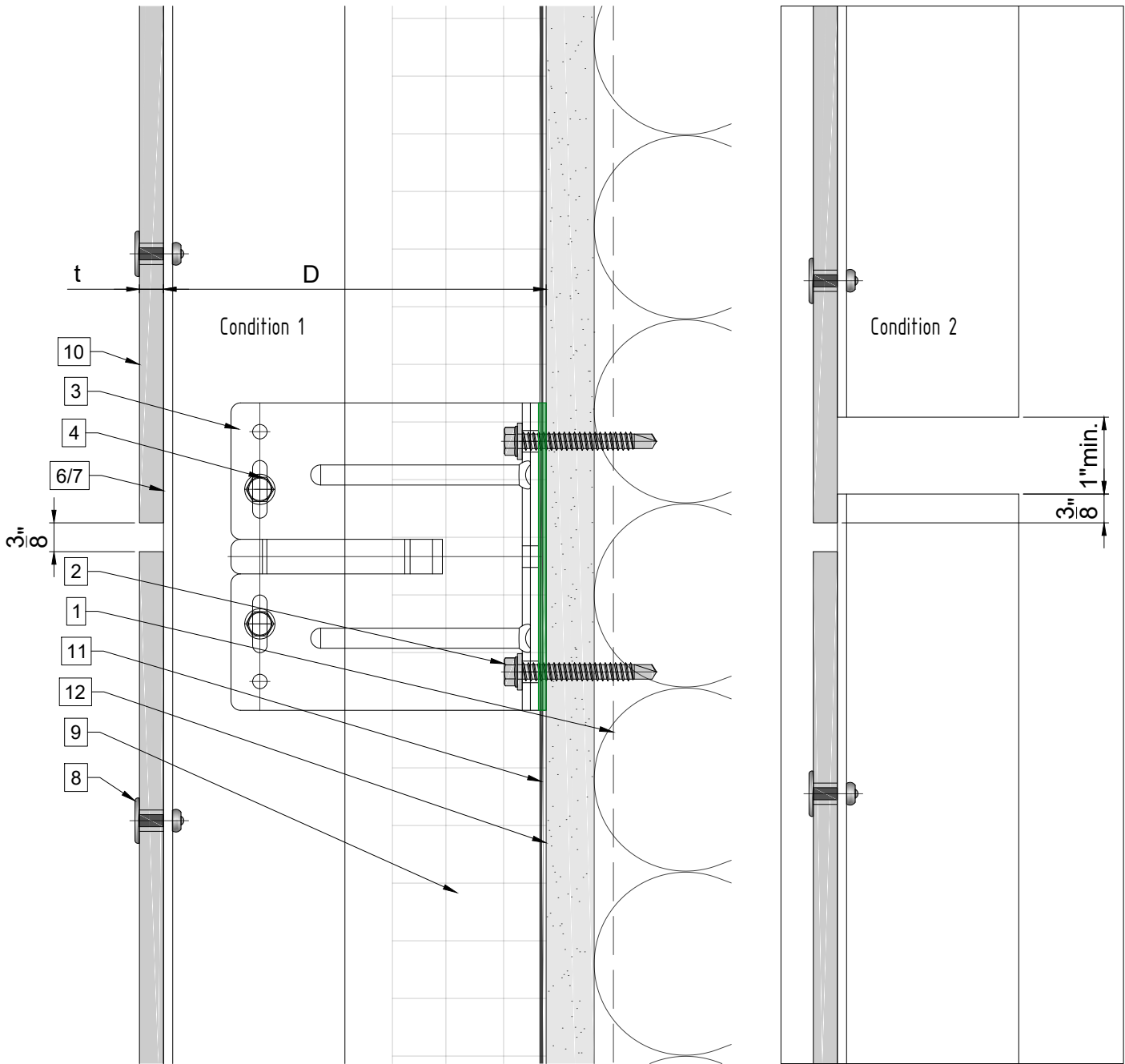
**Legend**

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet

- 9. Insulation (NBEC)
- 10. Panel
- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)

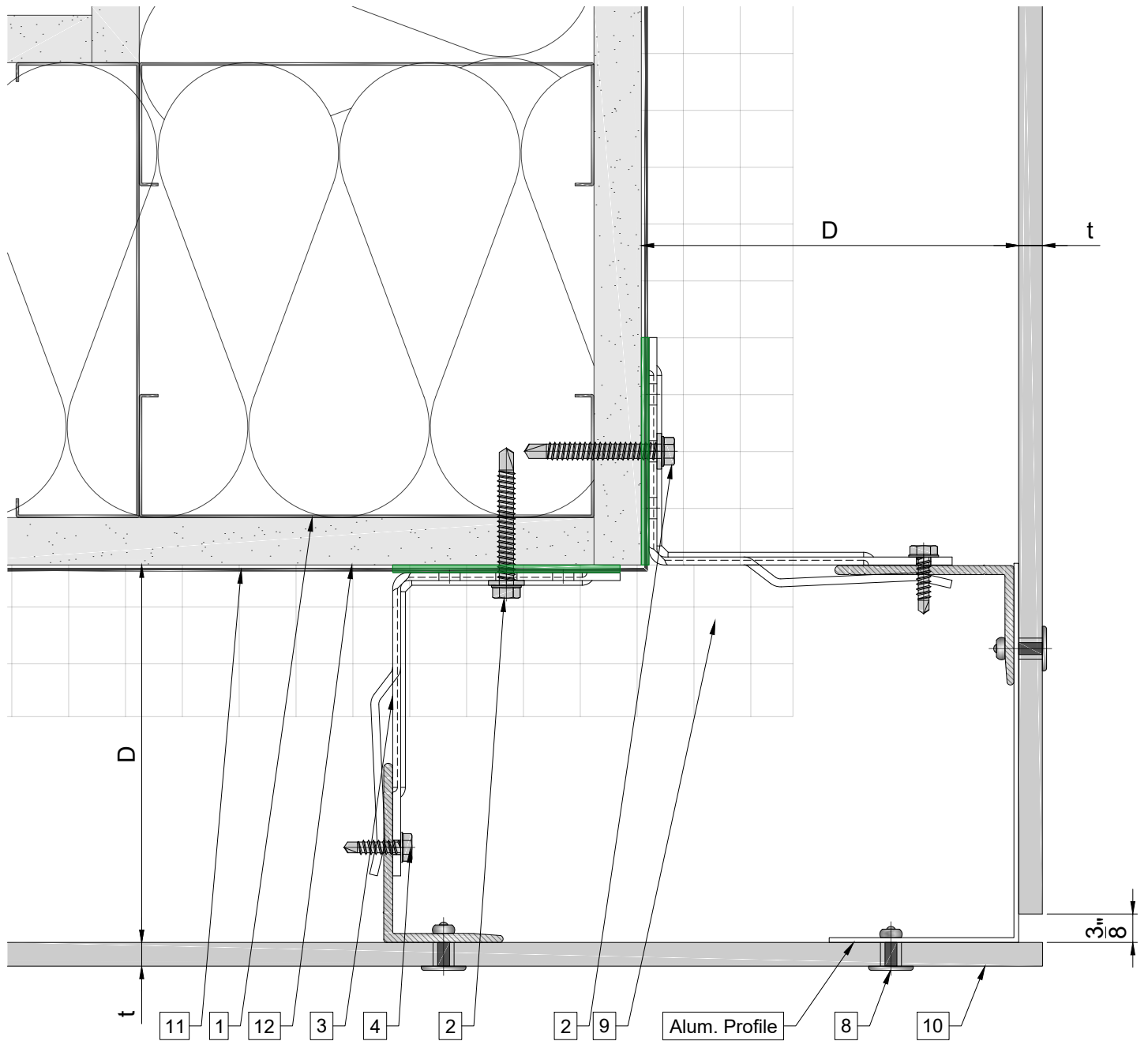
- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- D - System depth
- t - Panel thickness
- \* Ventilation will vary based on insulation depth.
- \*\* NBEC - Not by Eco Cladding.

# Horizontal joint



Legend		
1. Steel stud (16 GA typical) (NBEC)	9. Insulation (NBEC)	17. Window sill (NBEC)
2. Perimeter anchor (NBEC)	10. Panel	18. Perforated base closure (NBEC)
3. Sigma wall bracket	11. A/V barrier (NBEC)	D - System depth
4. st/st self-drilling screw 3/16"x3/4"	12. Exterior wall (NBEC)	t - Panel thickness
5. st/st self-drilling screw #14x1	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
6. Vertical L-profile	14. Aluminum angle (NBEC)	** NBEC - Not by Eco Cladding.
7. Vertical T-profile	15. Coping (NBEC)	
8. Blind rivet	16. Perforated window head closure (NBEC)	

# Outside corner

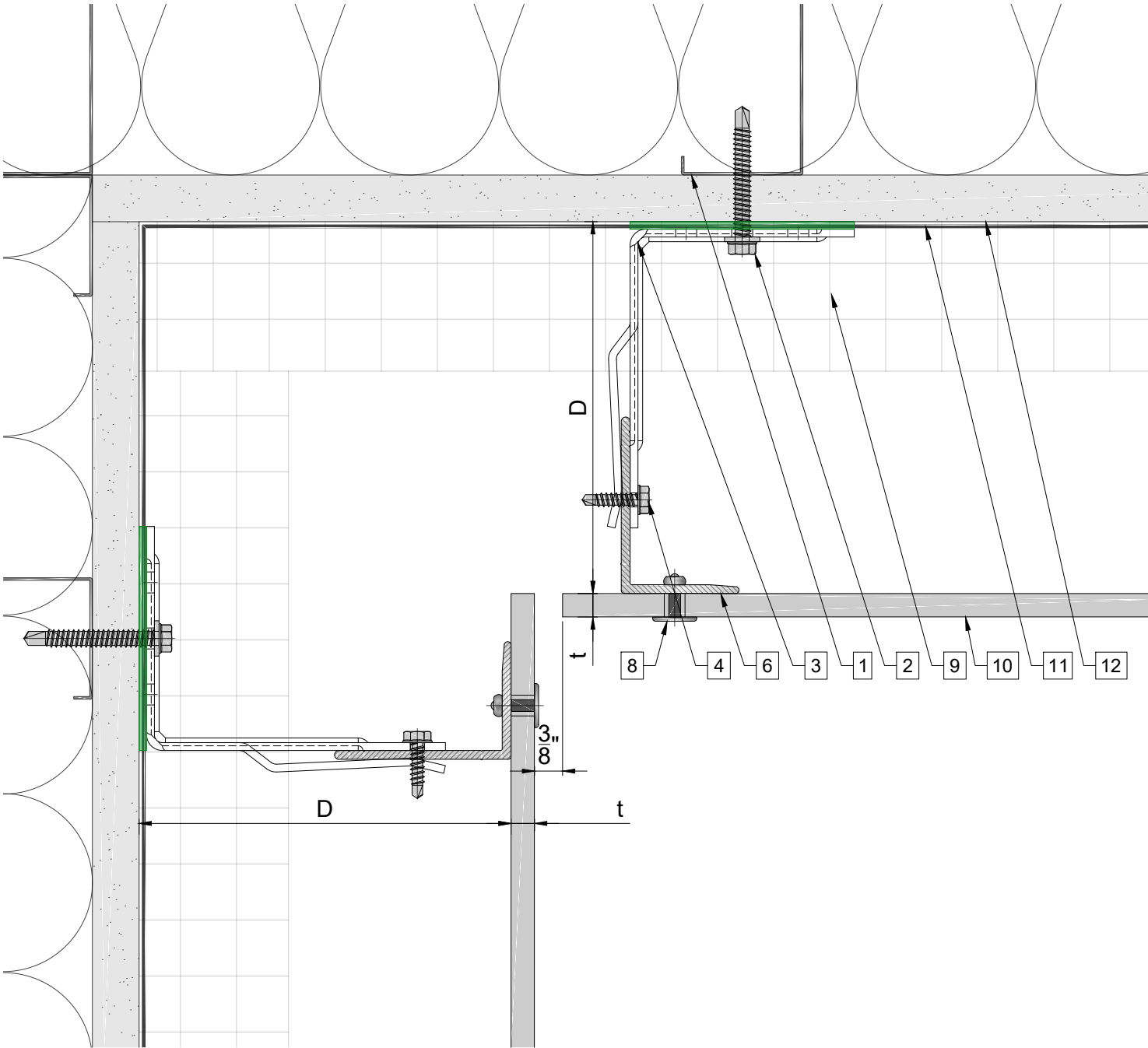


### Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet

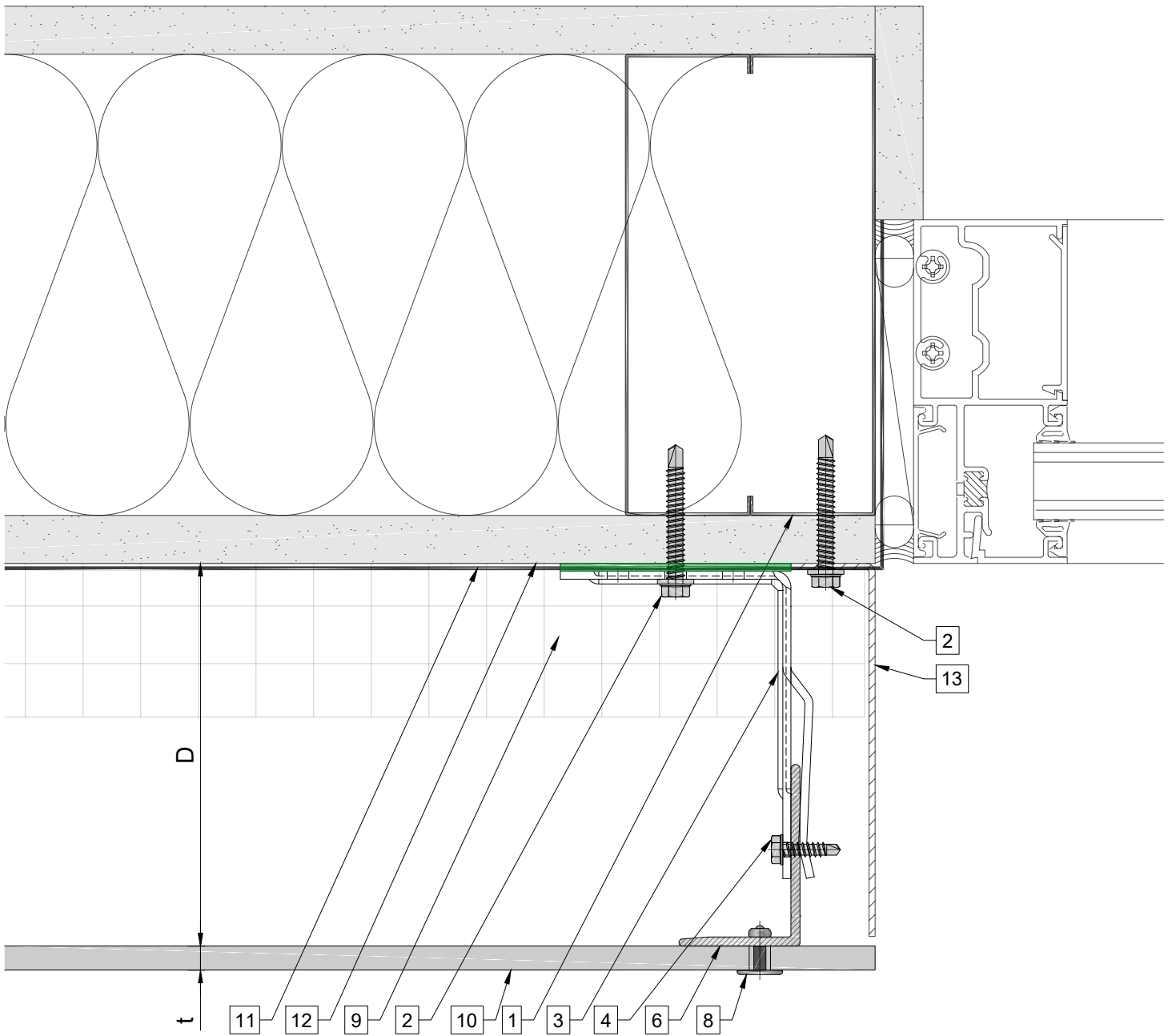
- 9. Insulation (NBEC)
- 10. Panel
- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)

- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- D - System depth
- t - Panel thickness
- \* Ventilation will vary based on insulation depth.
- \*\* NBEC - Not by Eco Cladding.



Legend		
1. Steel stud (16 GA typical) (NBEC)	9. Insulation (NBEC)	17. Window sill (NBEC)
2. Perimeter anchor (NBEC)	10. Panel	18. Perforated base closure (NBEC)
3. Sigma wall bracket	11. A/V barrier (NBEC)	D - System depth
4. st/st self-drilling screw 3/16"x3/4"	12. Exterior wall (NBEC)	t - Panel thickness
5. st/st self-drilling screw #14x1	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
6. Vertical L-profile	14. Aluminum angle (NBEC)	** NBEC - Not by Eco Cladding.
7. Vertical T-profile	15. Coping (NBEC)	
8. Blind rivet	16. Perforated window head closure (NBEC)	

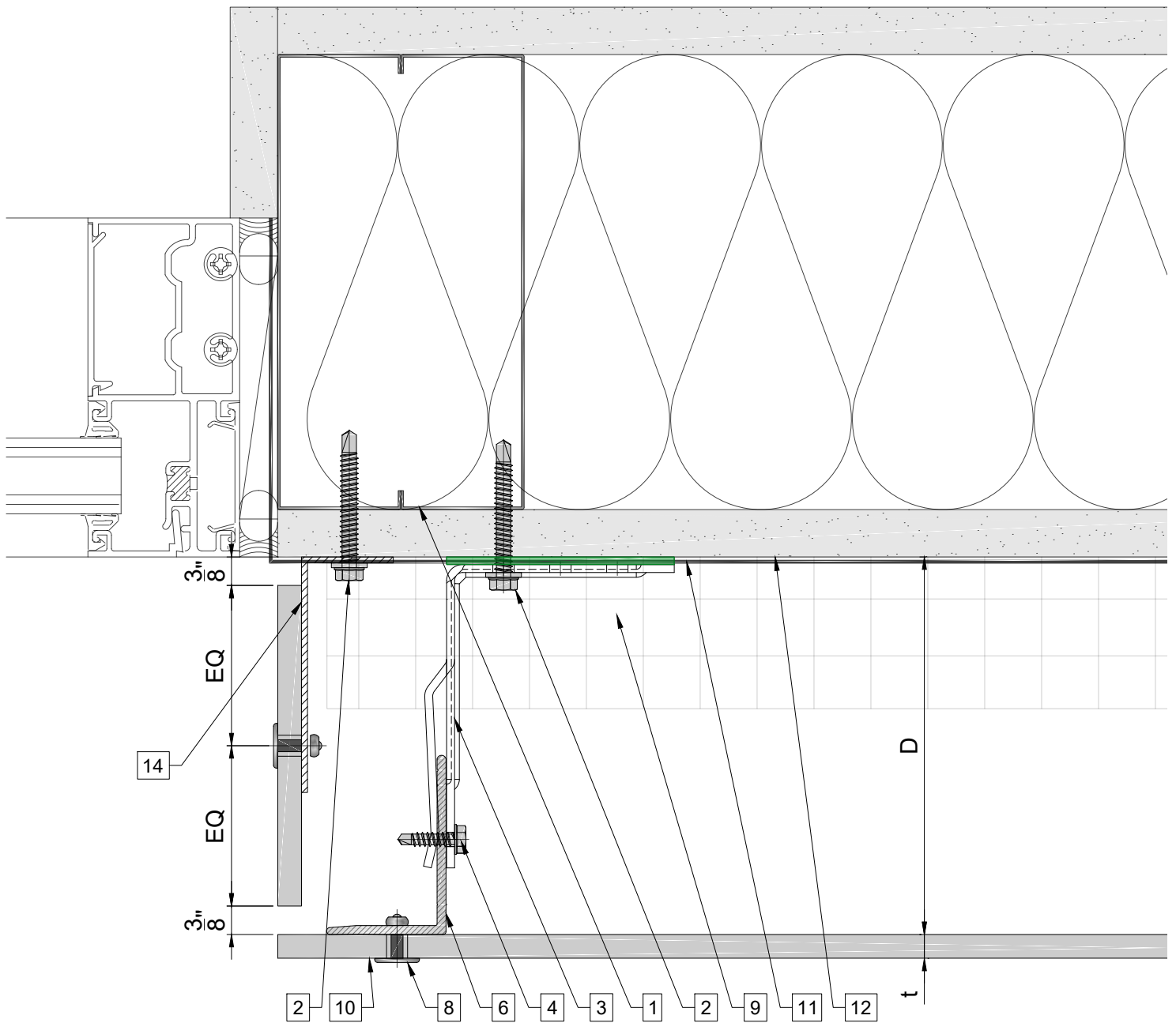
# Window jamb (option 1)



Legend		
1. Steel stud (16 GA typical) (NBEC)	9. Insulation (NBEC)	17. Window sill (NBEC)
2. Perimeter anchor (NBEC)	10. Panel	18. Perforated base closure (NBEC)
3. Sigma wall bracket	11. A/V barrier (NBEC)	D - System depth
4. st/st self-drilling screw 3/16"x3/4"	12. Exterior wall (NBEC)	t - Panel thickness
5. st/st self-drilling screw #14x1	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
6. Vertical L-profile	14. Aluminum angle (NBEC)	** NBEC - Not by Eco Cladding.
7. Vertical T-profile	15. Coping (NBEC)	
8. Blind rivet	16. Perforated window head closure (NBEC)	

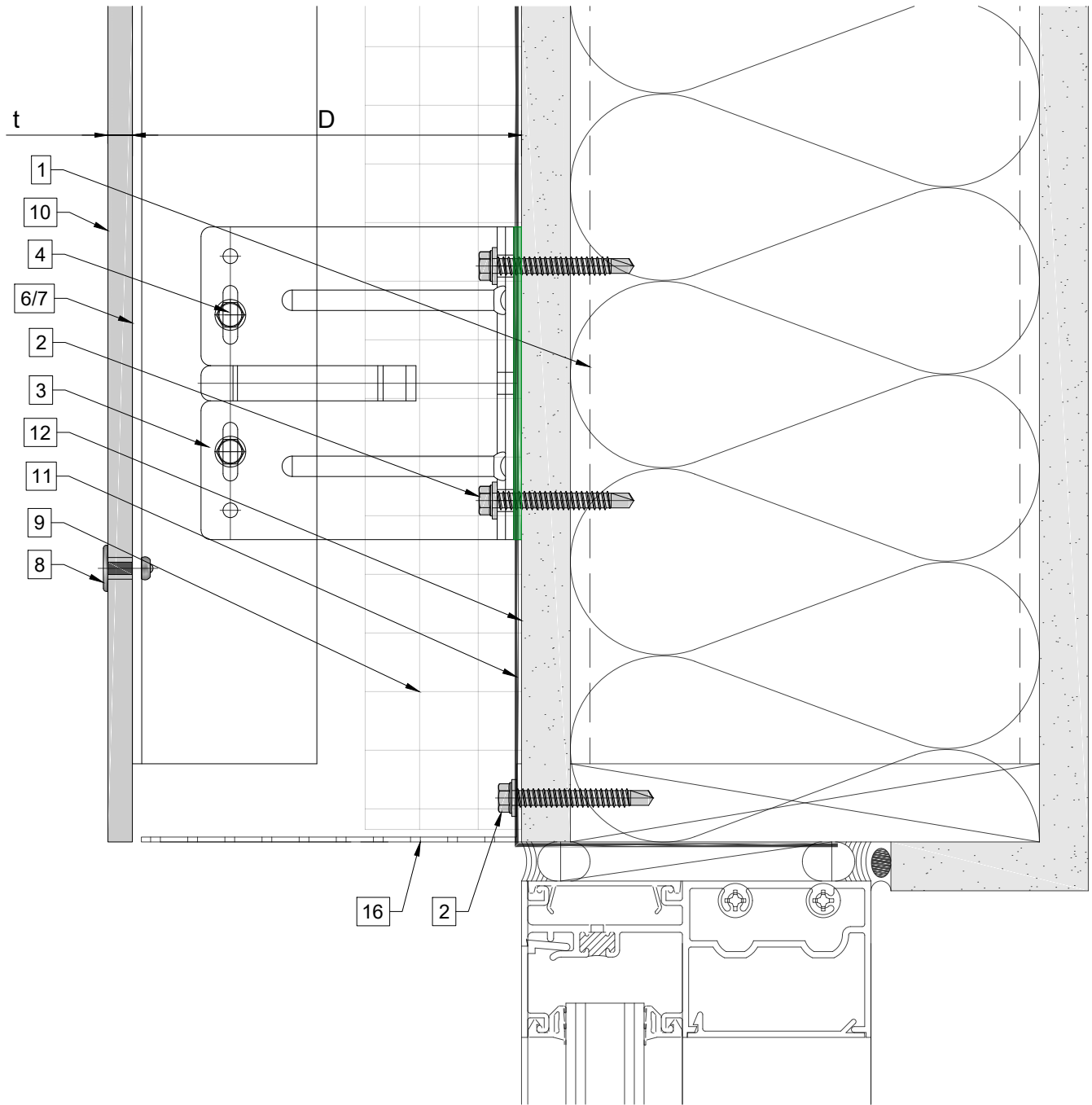


# Window jamb (option 2)



Legend		
1. Steel stud (16 GA typical) (NBEC)	9. Insulation (NBEC)	17. Window sill (NBEC)
2. Perimeter anchor (NBEC)	10. Panel	18. Perforated base closure (NBEC)
3. Sigma wall bracket	11. A/V barrier (NBEC)	D - System depth
4. st/st self-drilling screw 3/16"x3/4"	12. Exterior wall (NBEC)	t - Panel thickness
5. st/st self-drilling screw #14x1	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
6. Vertical L-profile	14. Aluminum angle (NBEC)	** NBEC - Not by Eco Cladding.
7. Vertical T-profile	15. Coping (NBEC)	
8. Blind rivet	16. Perforated window head closure (NBEC)	

# Window head (option 1)



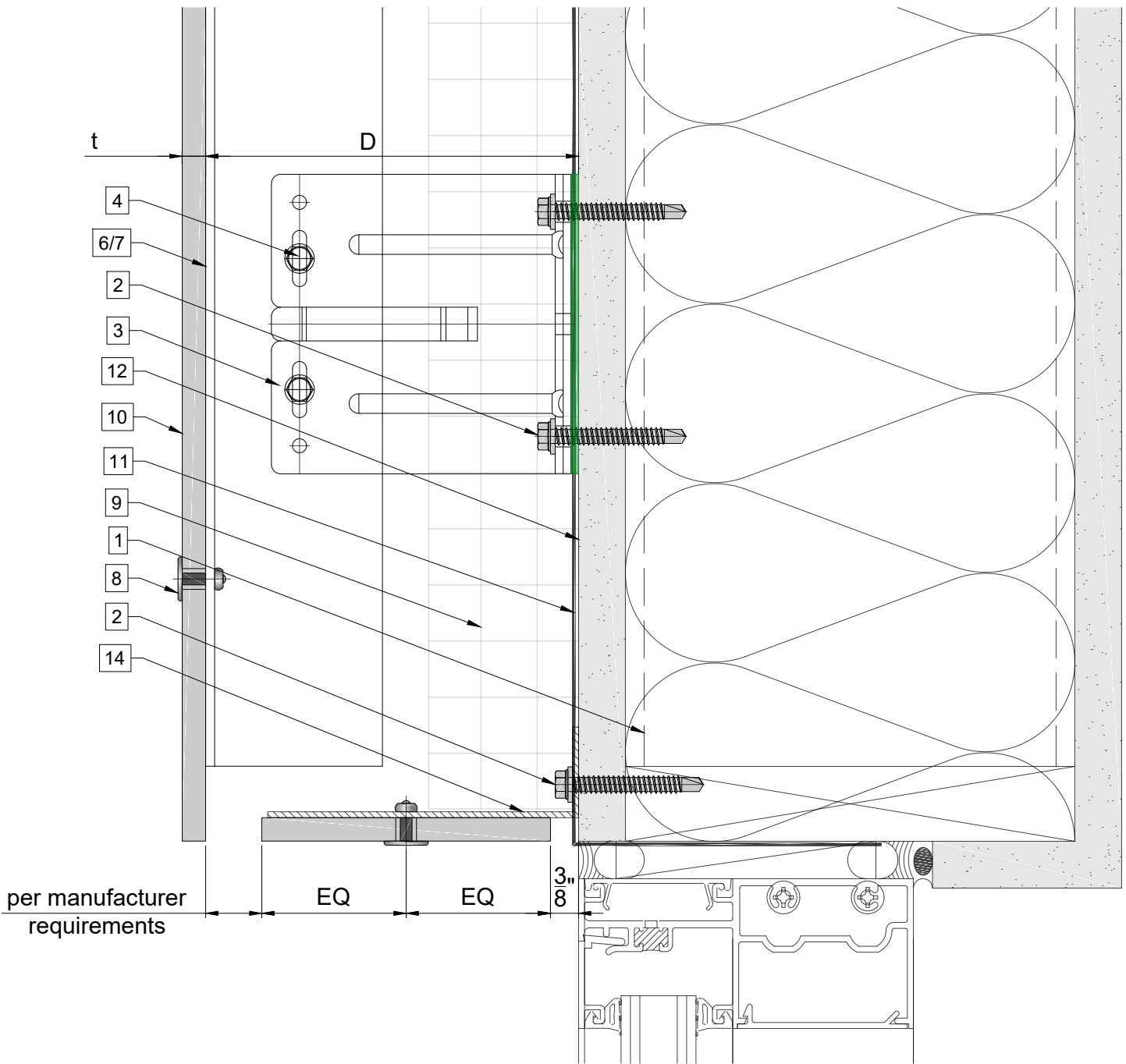
## Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet

- 9. Insulation (NBEC)
- 10. Panel
- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)

- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- D - System depth
- t - Panel thickness
- \* Ventilation will vary based on insulation depth.
- \*\* NBEC - Not by Eco Cladding.

# Window head (option 2)

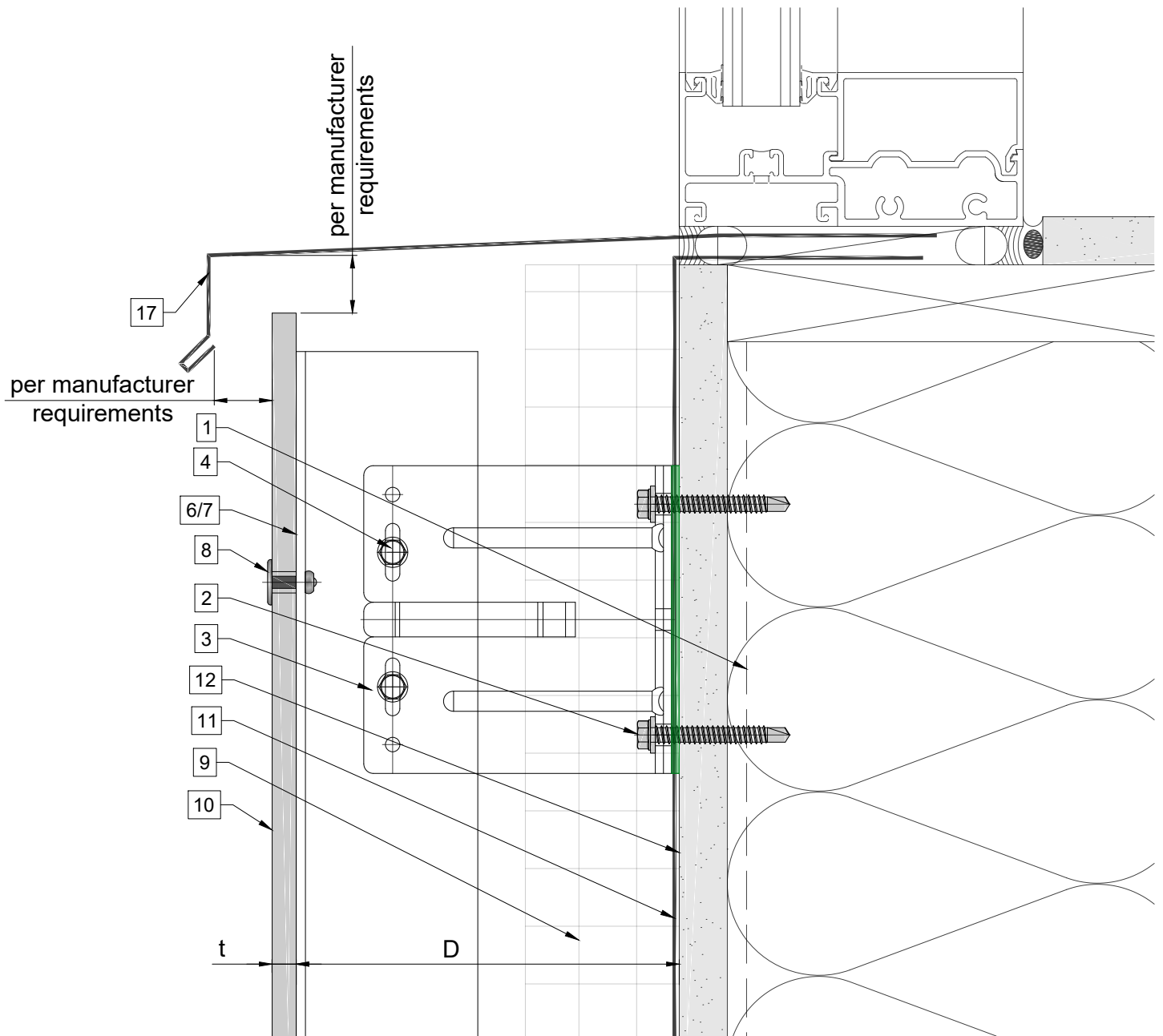


### Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet

- 9. Insulation (NBEC)
- 10. Panel
- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)

- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- D - System depth
- t - Panel thickness
- \* Ventilation will vary based on insulation depth.
- \*\* NBEC - Not by Eco Cladding.



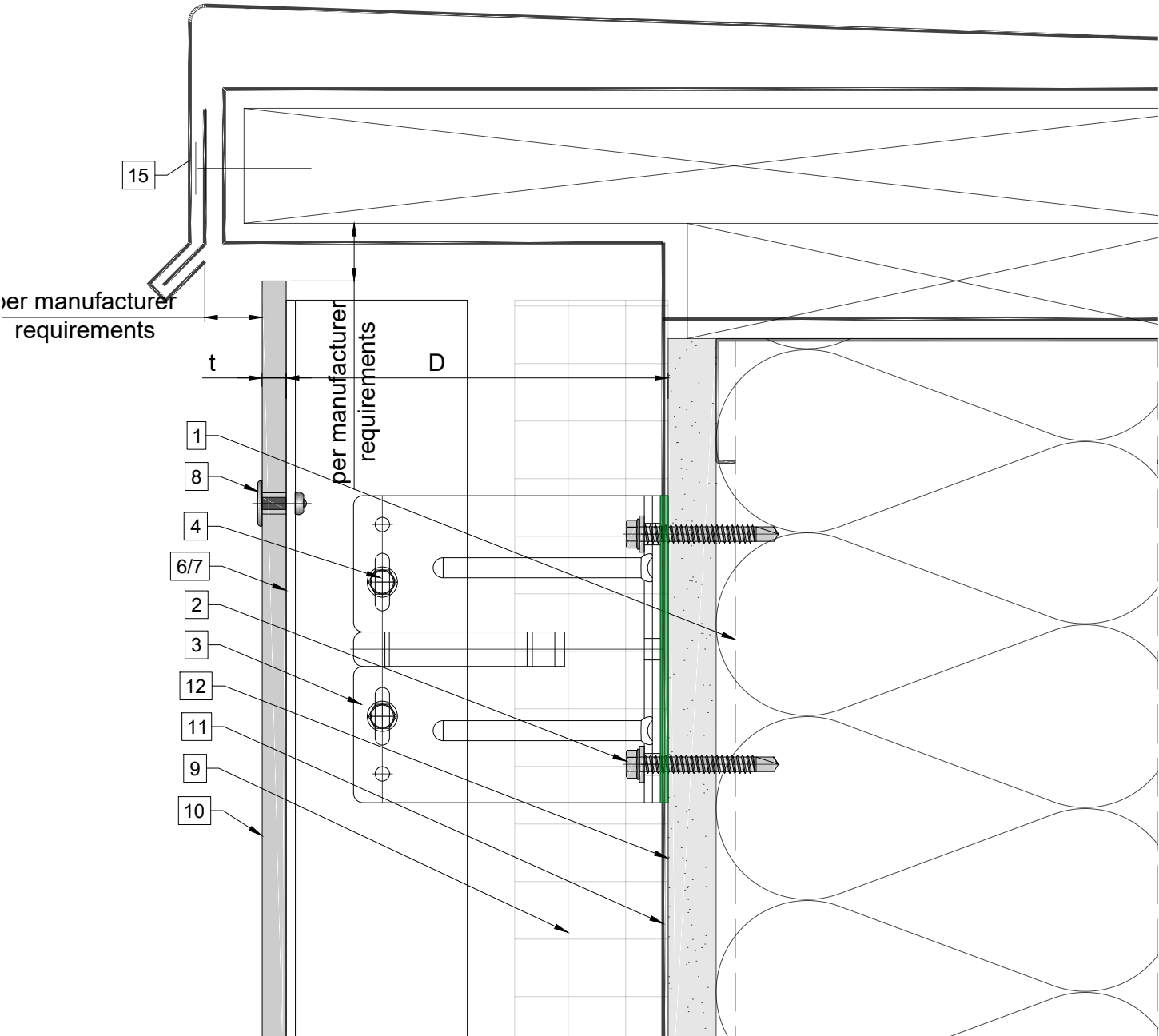
### Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. st/st self-drilling screw #14x1
- 6. Vertical L-profile
- 7. Vertical T-profile
- 8. Blind rivet

- 9. Insulation (NBEC)
- 10. Panel
- 11. A/V barrier (NBEC)
- 12. Exterior wall (NBEC)
- 13. Jamb closure (NBEC)
- 14. Aluminum angle (NBEC)
- 15. Coping (NBEC)
- 16. Perforated window head closure (NBEC)

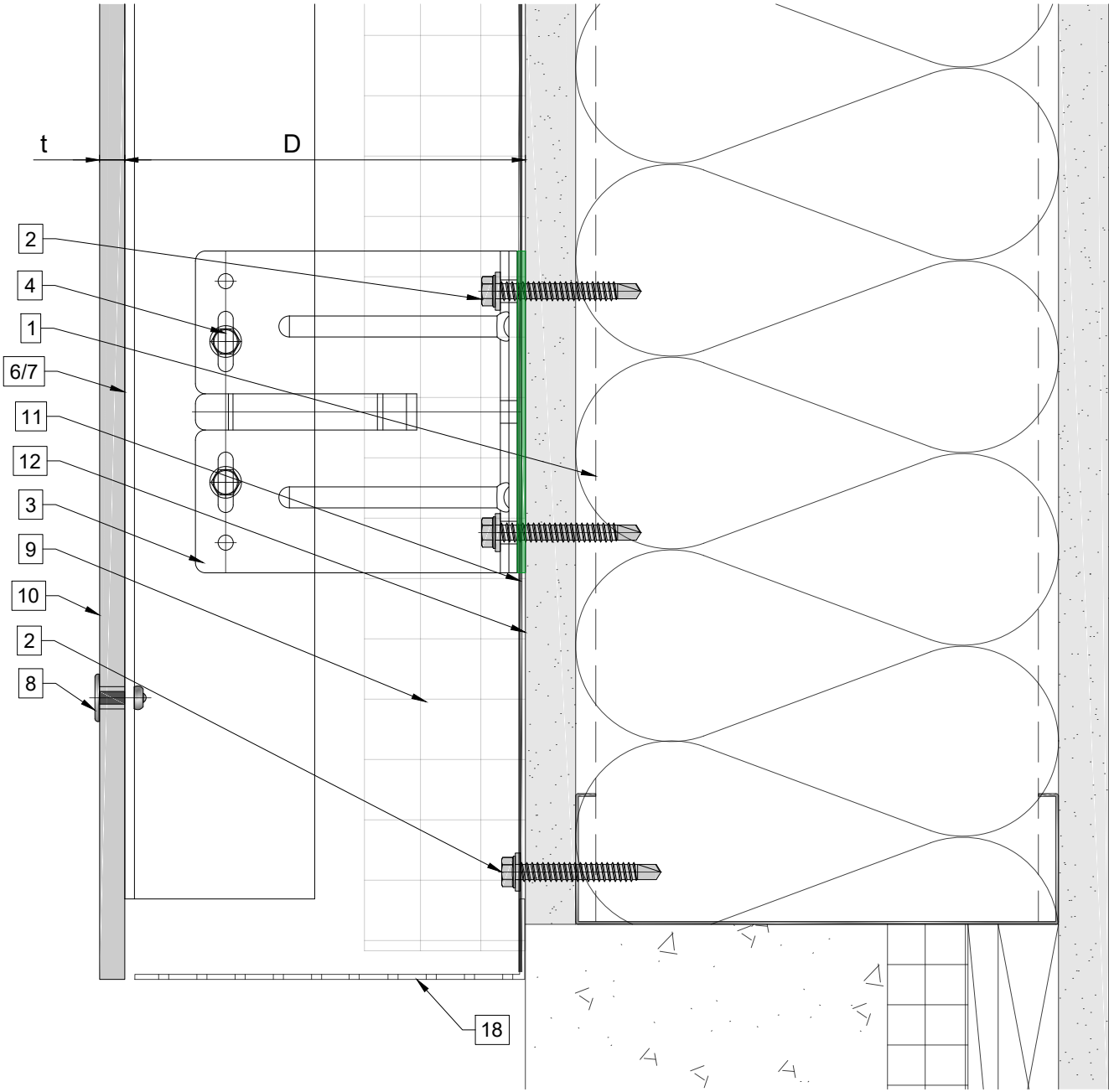
- 17. Window sill (NBEC)
- 18. Perforated base closure (NBEC)
- D - System depth
- t - Panel thickness
- \* Ventilation will vary based on insulation depth.
- \*\* NBEC - Not by Eco Cladding.

# Coping detail



Legend		
1. Steel stud (16 GA typical) (NBEC)	9. Insulation (NBEC)	17. Window sill (NBEC)
2. Perimeter anchor (NBEC)	10. Panel	18. Perforated base closure (NBEC)
3. Sigma wall bracket	11. A/V barrier (NBEC)	D - System depth
4. st/st self-drilling screw 3/16"x3/4"	12. Exterior wall (NBEC)	t - Panel thickness
5. st/st self-drilling screw #14x1	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
6. Vertical L-profile	14. Aluminum angle (NBEC)	** NBEC - Not by Eco Cladding.
7. Vertical T-profile	15. Coping (NBEC)	
8. Blind rivet	16. Perforated window head closure (NBEC)	

# Base detail



Legend		
1. Steel stud (16 GA typical) (NBEC)	9. Insulation (NBEC)	17. Window sill (NBEC)
2. Perimeter anchor (NBEC)	10. Panel	18. Perforated base closure (NBEC)
3. Sigma wall bracket	11. A/V barrier (NBEC)	D - System depth
4. st/st self-drilling screw 3/16"x3/4"	12. Exterior wall (NBEC)	t - Panel thickness
5. st/st self-drilling screw #14x1	13. Jamb closure (NBEC)	* Ventilation will vary based on insulation depth.
6. Vertical L-profile	14. Aluminum angle (NBEC)	** NBEC - Not by Eco Cladding.
7. Vertical T-profile	15. Coping (NBEC)	
8. Blind rivet	16. Perforated window head closure (NBEC)	