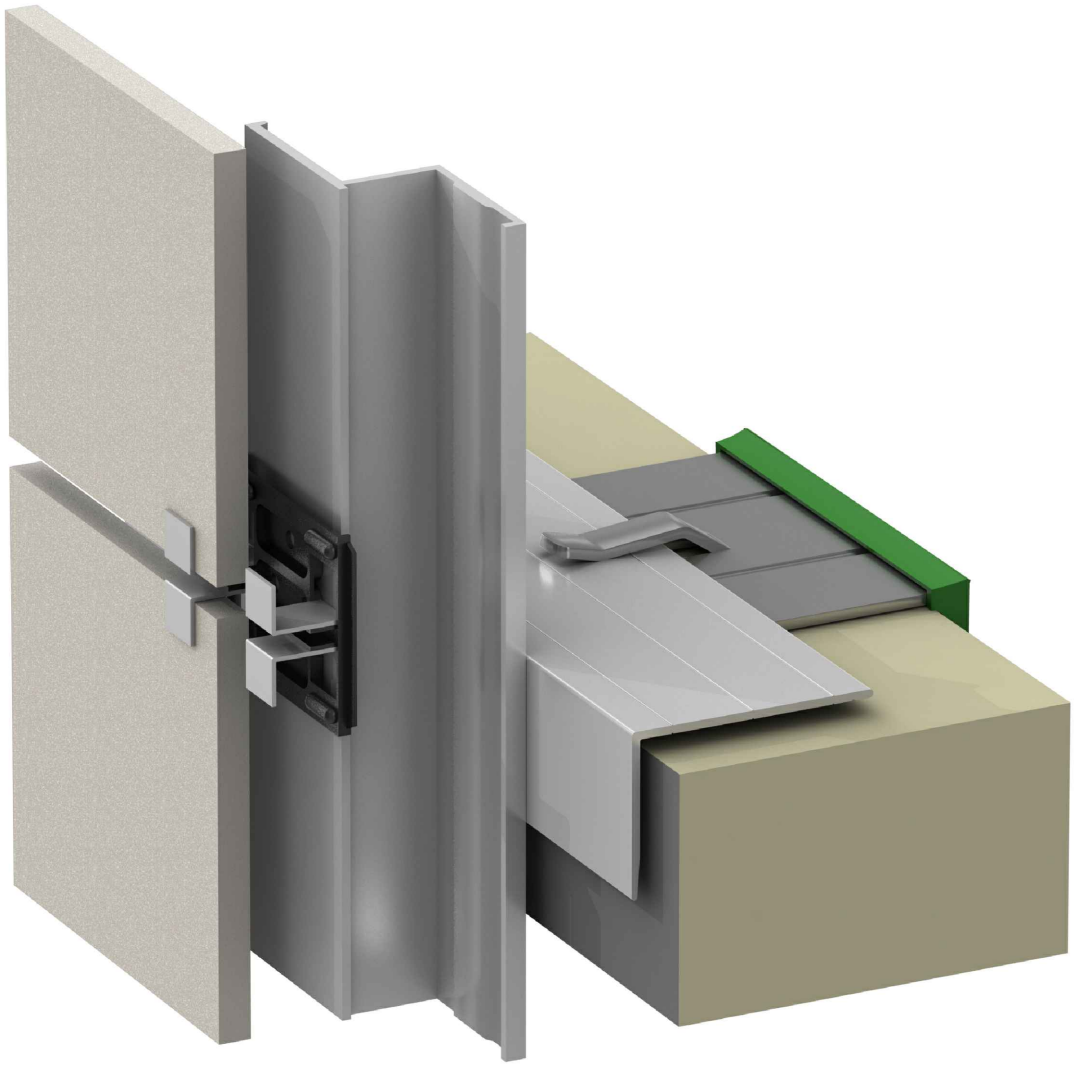
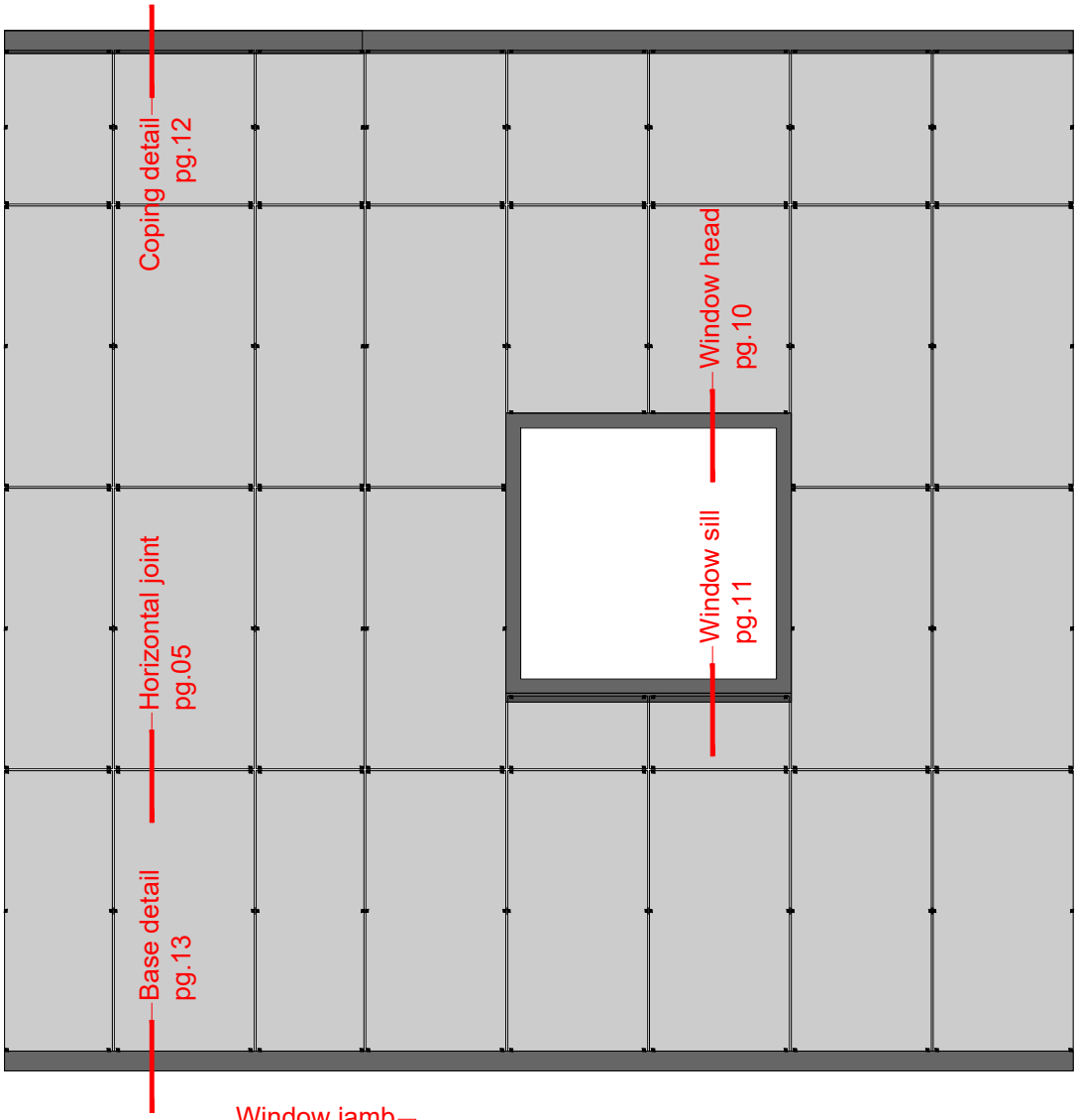
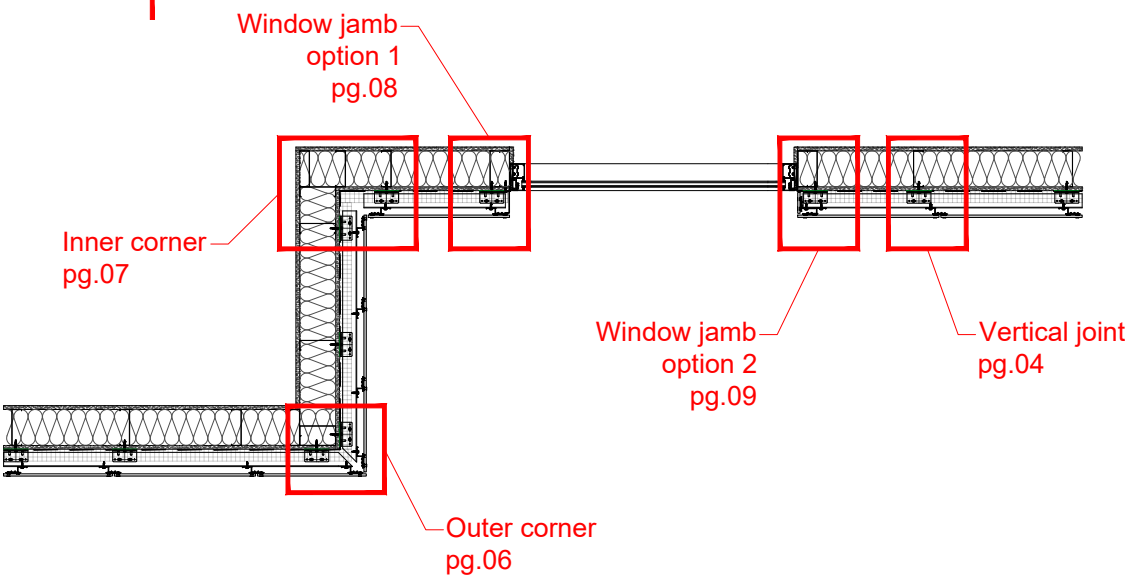
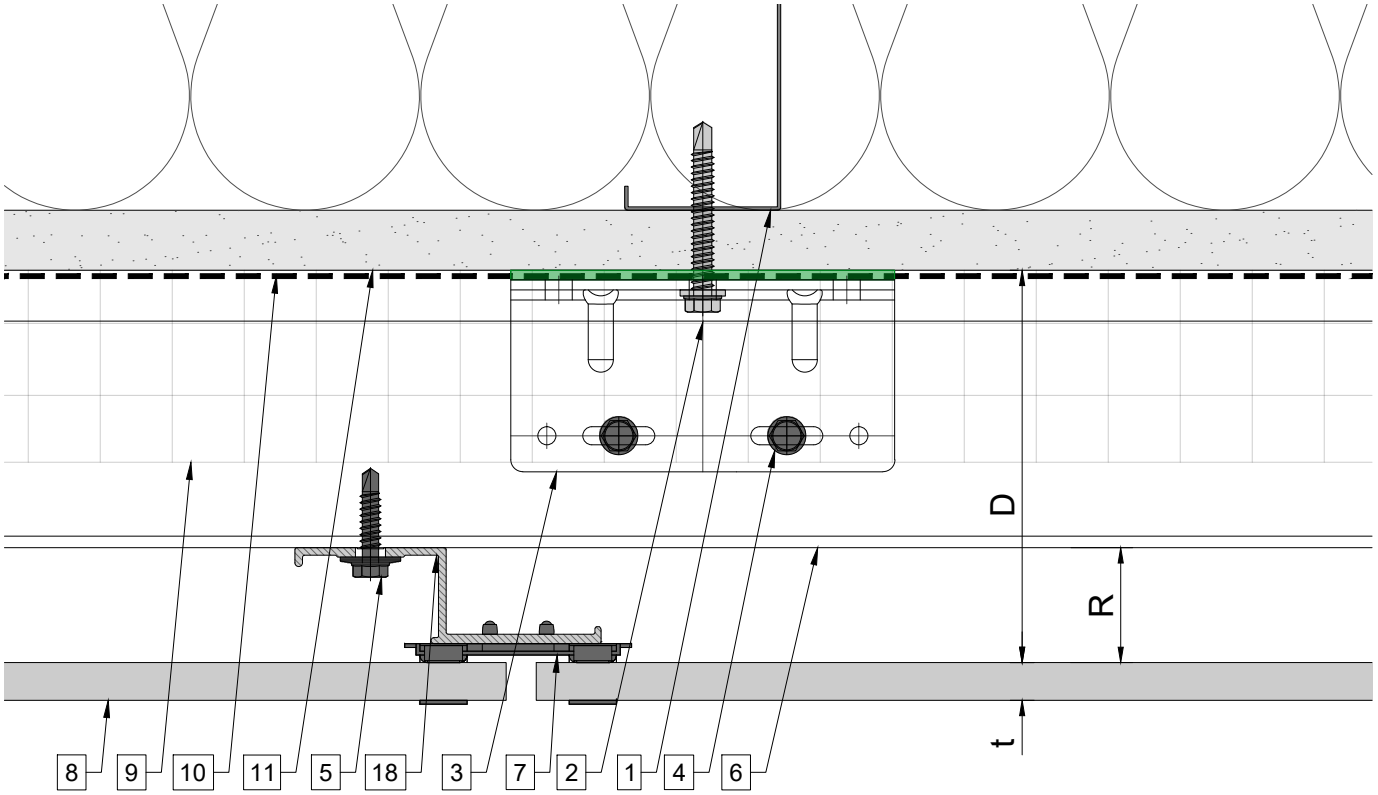


Elevation and floor plan





System depth



System depth					
Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	$4\frac{1}{4}$"	$3\frac{5}{8}$"	$4\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.03	$5\frac{1}{8}$"	$4\frac{1}{2}$"	$5\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.04	$6\frac{1}{8}$"	$5\frac{3}{8}$"	$6\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.05	$7\frac{1}{8}$"	$6\frac{3}{8}$"	$7\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.06	$8\frac{1}{8}$"	$7\frac{3}{8}$"	$8\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.07	$9\frac{1}{8}$"	$8\frac{3}{8}$"	$9\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.08	$10\frac{1}{8}$"	$9\frac{3}{8}$"	$10\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.09	$11\frac{1}{8}$"	$10\frac{3}{8}$"	$11\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.10	$12\frac{1}{8}$"	$11\frac{3}{8}$"	$12\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.11	$13\frac{1}{8}$"	$12\frac{3}{8}$"	$13\frac{7}{8}$"	$1\frac{3}{16}$"	varies
Sigma U.12	$14\frac{1}{8}$"	$13\frac{3}{8}$"	$14\frac{7}{8}$"	$1\frac{3}{16}$"	varies

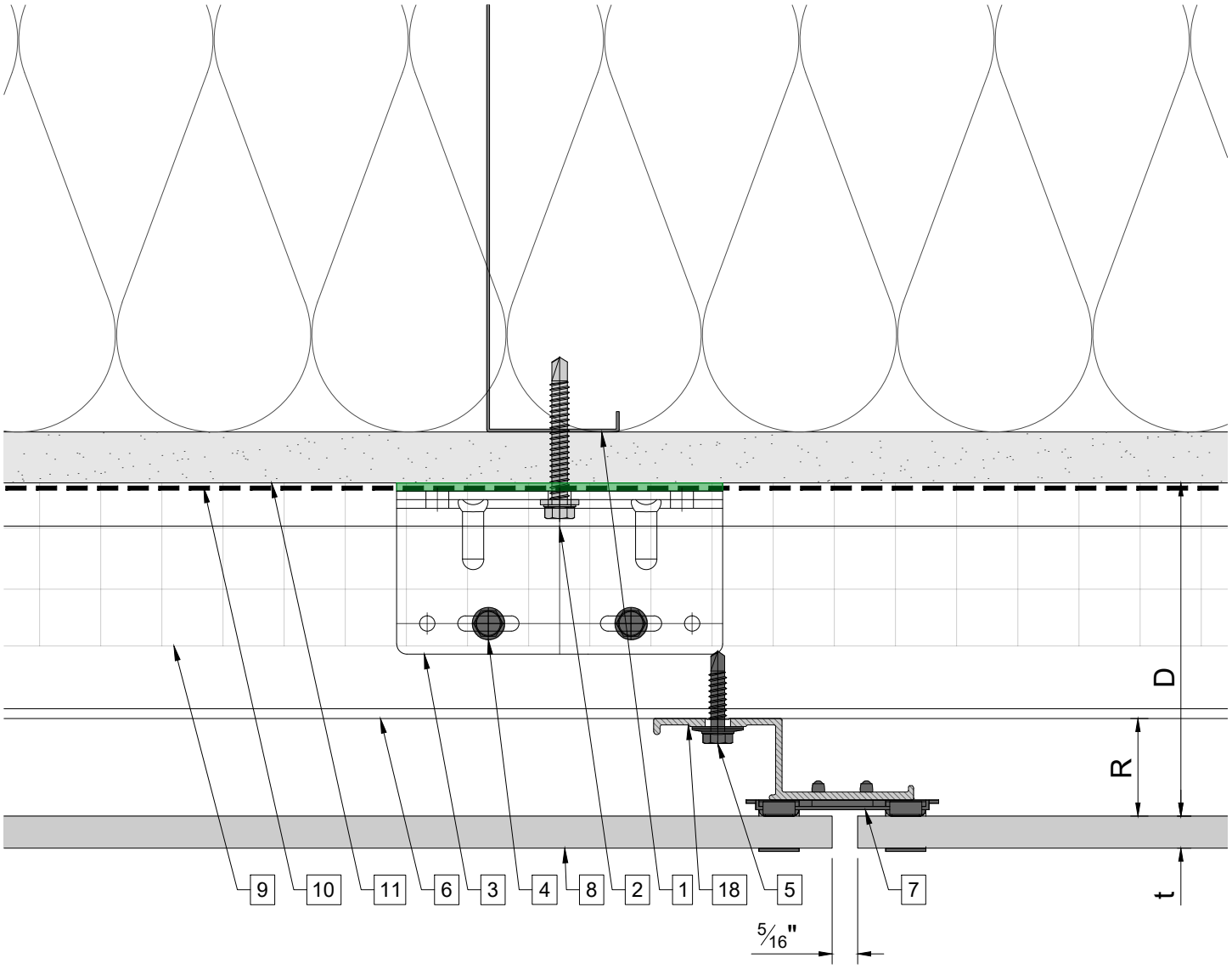
Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw $\frac{1}{4}$"x1"
6. Horizontal L-profile
7. Ceramic tile clip
8. Ceramic tile
9. Insulation (NBEC)
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Jamb closure (NBEC)
13. Vertical L-profile
14. Coping (NBEC)
15. Perforated window head closure (NBEC)
16. Window sill (NBEC)
17. Perforated base closure (NBEC)
18. Vertical Z-profile

D - System depth
t - Panel thickness
R - Ceramic tile clip and Z-profile

* Ventilation will vary based on insulation depth.
** Minimum ventilation requirement should be qualified by panel manufacturer.
*** (NBEC) - Not by Eco Cladding.

Vertical joint



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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16. Window sill (NBEC)
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18. Vertical Z-profile

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t - Panel thickness
R - Ceramic tile clip and Z-profile

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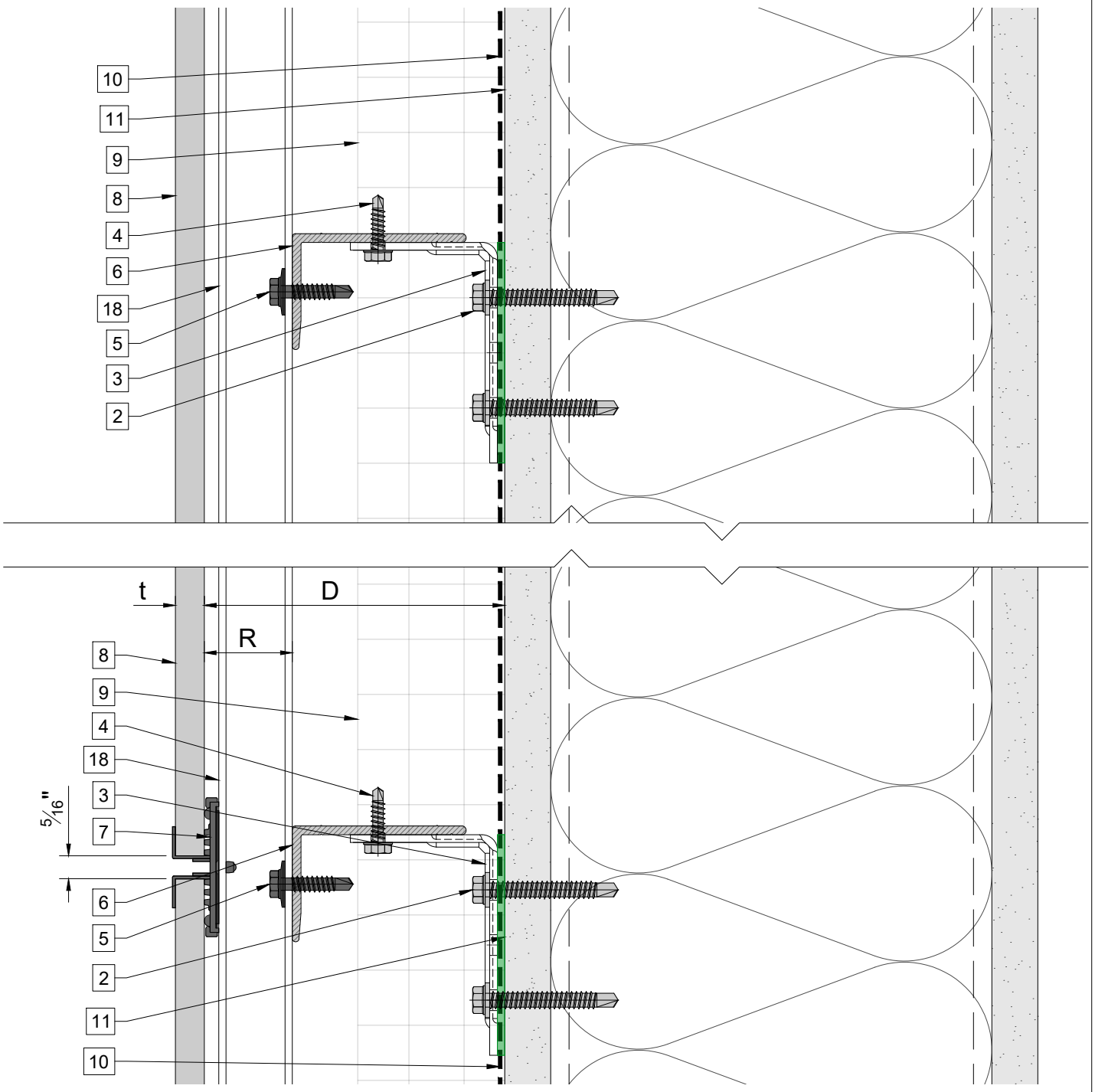
Horizontal joint



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw $\frac{1}{4}$"x1"
6. Horizontal L-profile
7. Ceramic tile clip
8. Ceramic tile
9. Insulation (NBEC)
10. A/V barrier (NBEC)
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13. Vertical L-profile
14. Coping (NBEC)
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17. Perforated base closure (NBEC)
18. Vertical Z-profile

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R - Ceramic tile clip and Z-profile

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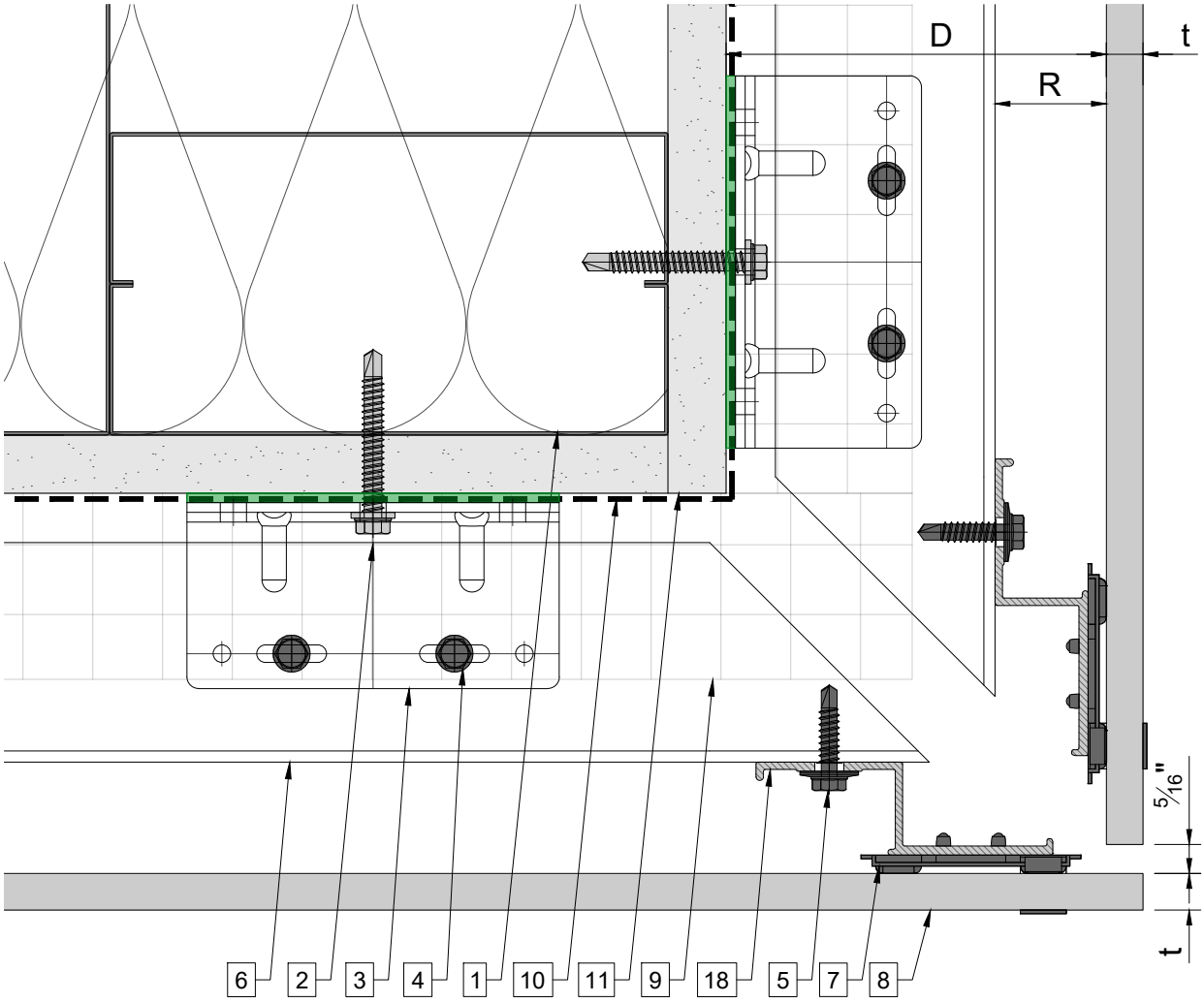
Outer corner



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw $\frac{1}{4}$"x1"
6. Horizontal L-profile
7. Ceramic tile clip
8. Ceramic tile
9. Insulation (NBEC)
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Jamb closure (NBEC)
13. Vertical L-profile
14. Coping (NBEC)
15. Perforated window head closure (NBEC)
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18. Vertical Z-profile

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t - Panel thickness
R - Ceramic tile clip and Z-profile

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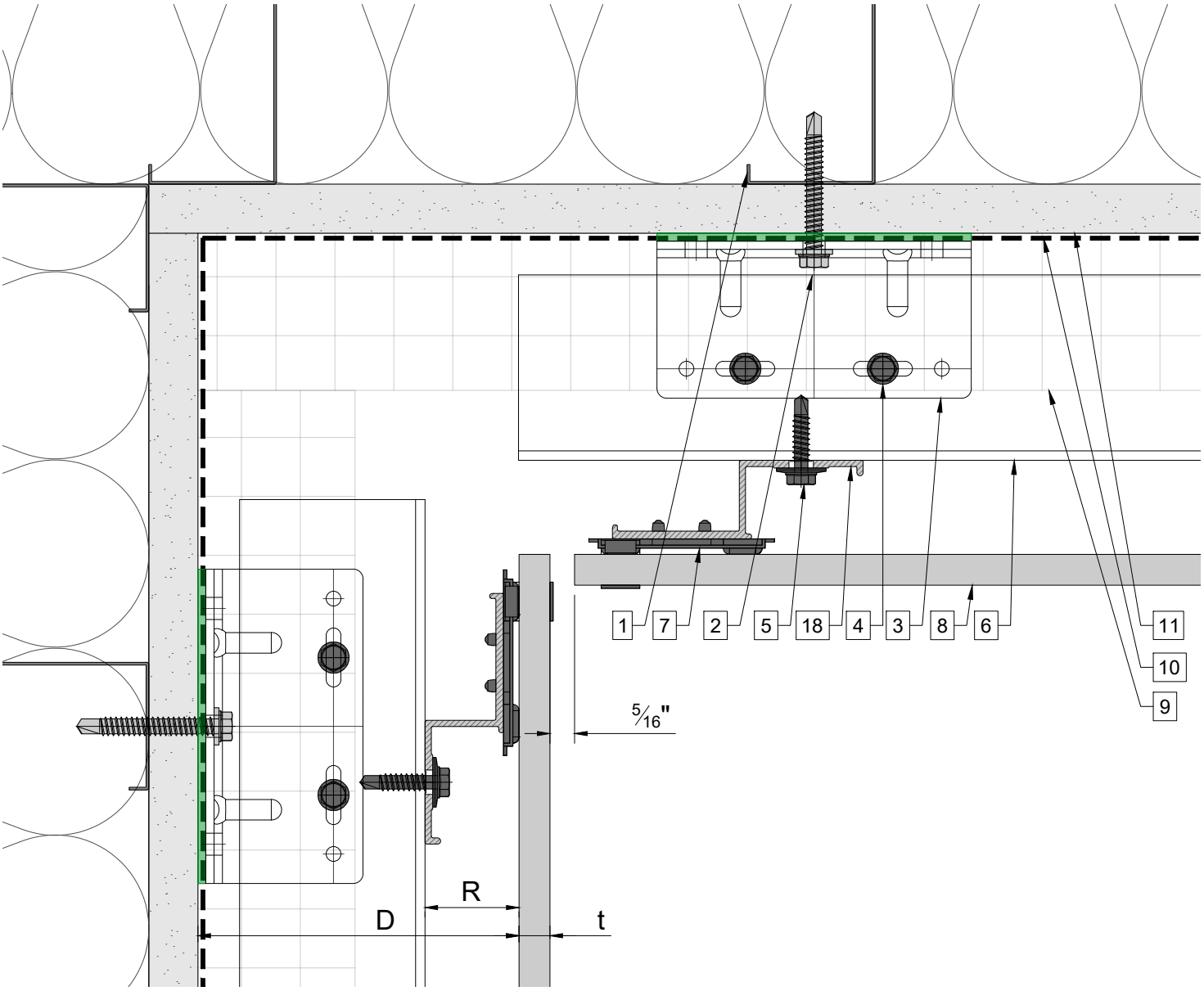
Inner corner



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw $\frac{1}{4}$"x1"
6. Horizontal L-profile
7. Ceramic tile clip
8. Ceramic tile
9. Insulation (NBEC)
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
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D - System depth
t - Panel thickness
R - Ceramic tile clip and Z-profile

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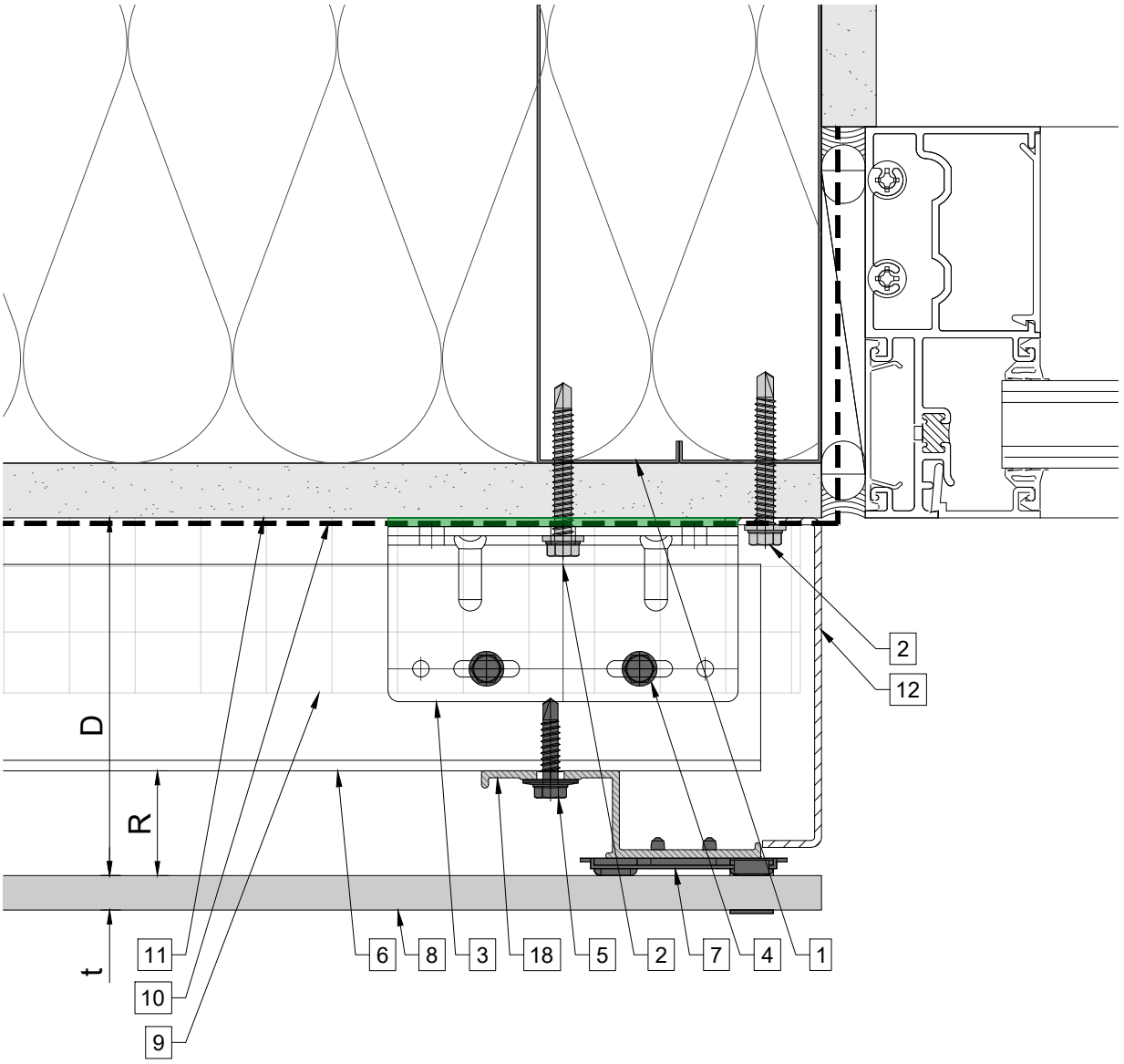
Window jamb (option 1)



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw $\frac{1}{4}$"x1"
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7. Ceramic tile clip
8. Ceramic tile
9. Insulation (NBEC)
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
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13. Vertical L-profile
14. Coping (NBEC)
15. Perforated window head closure (NBEC)
16. Window sill (NBEC)
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18. Vertical Z-profile

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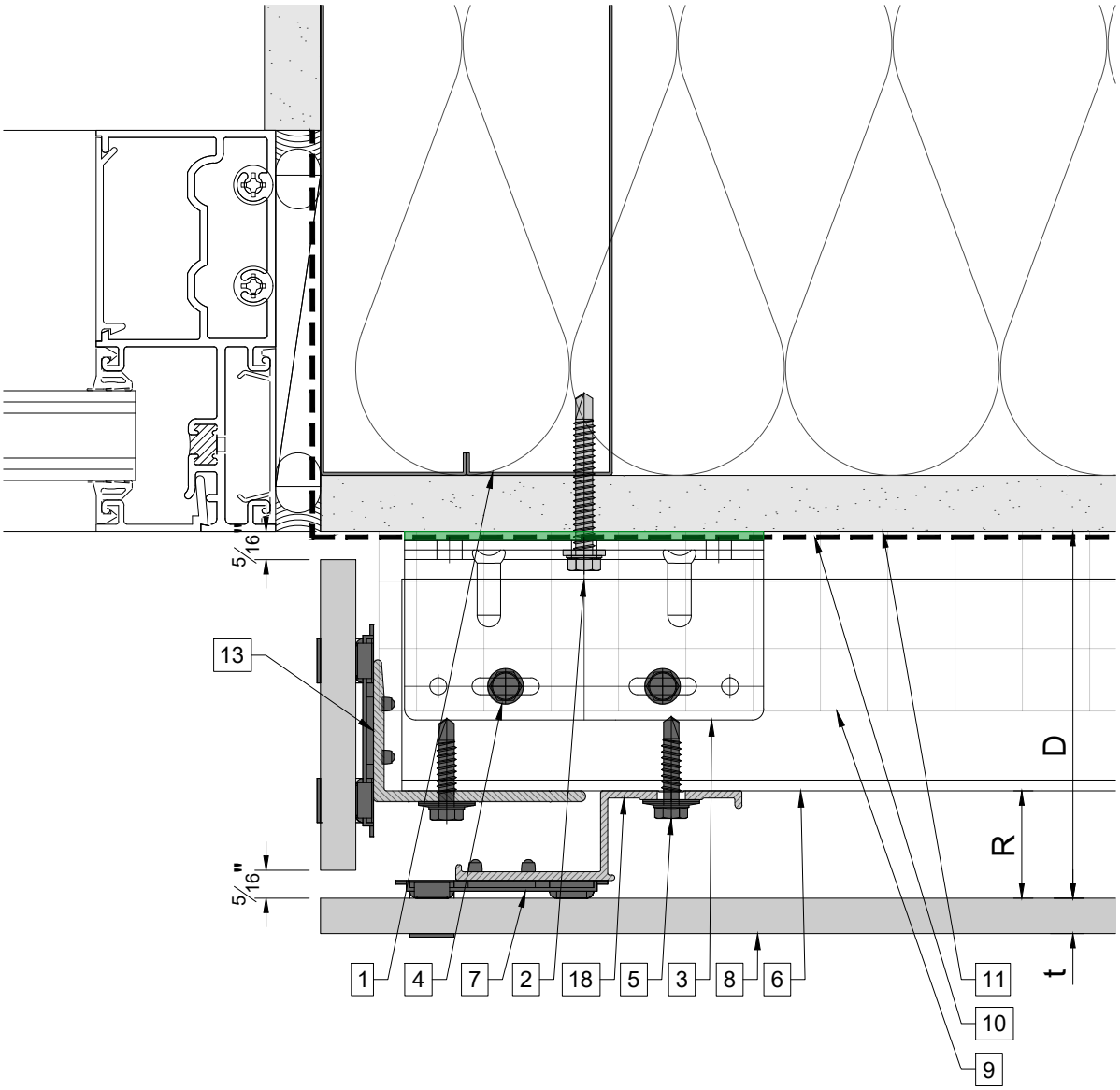
Window jamb (option 2)



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw $\frac{1}{4}$"x1"
6. Horizontal L-profile
7. Ceramic tile clip
8. Ceramic tile
9. Insulation (NBEC)
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Jamb closure (NBEC)
13. Vertical L-profile
14. Coping (NBEC)
15. Perforated window head closure (NBEC)
16. Window sill (NBEC)
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18. Vertical Z-profile

D - System depth
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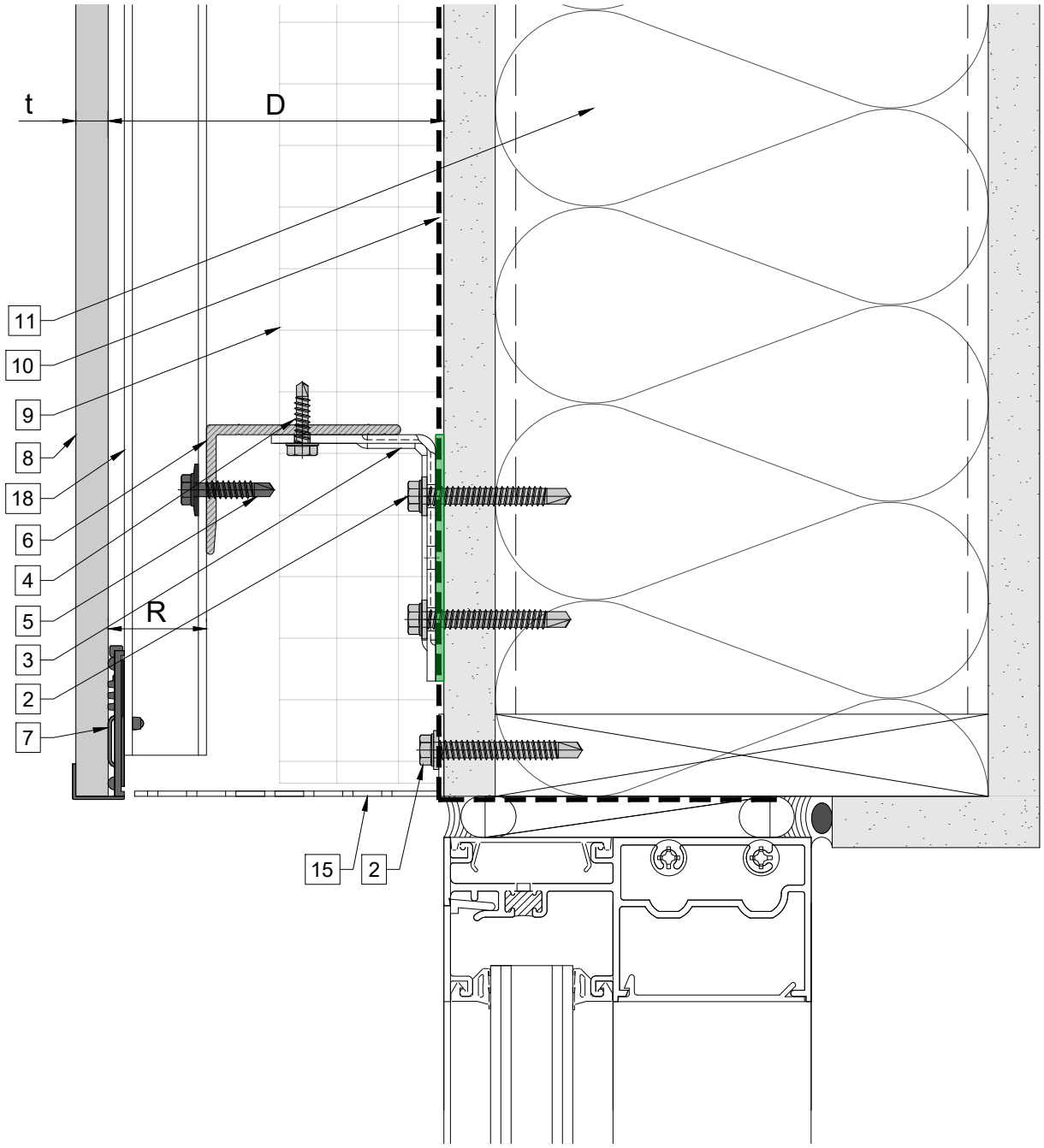
Window head (option 1)



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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R - Ceramic tile clip and Z-profile

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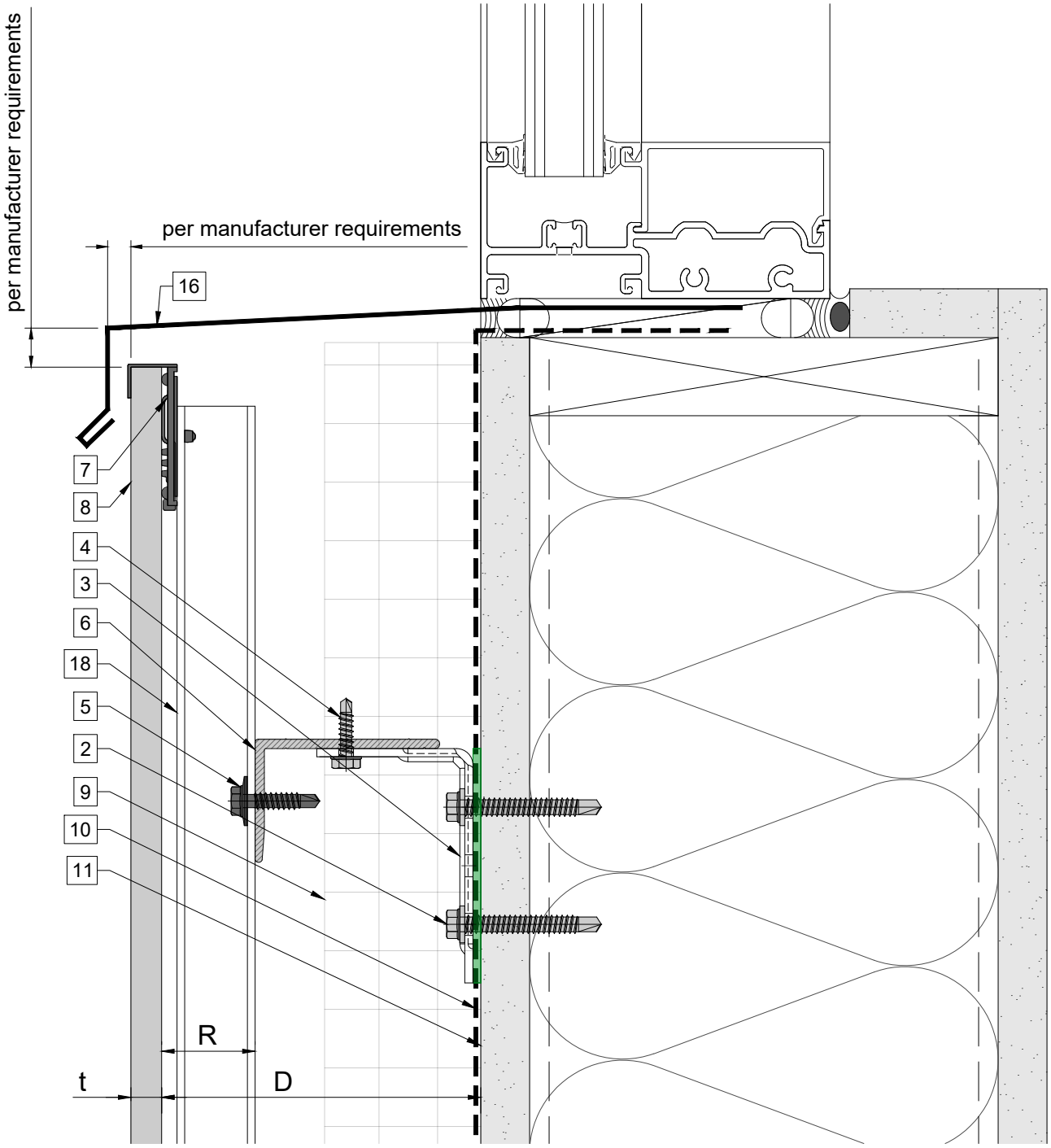
Window sill



Legend

1. Steel stud (16 GA typical) (NBEC)
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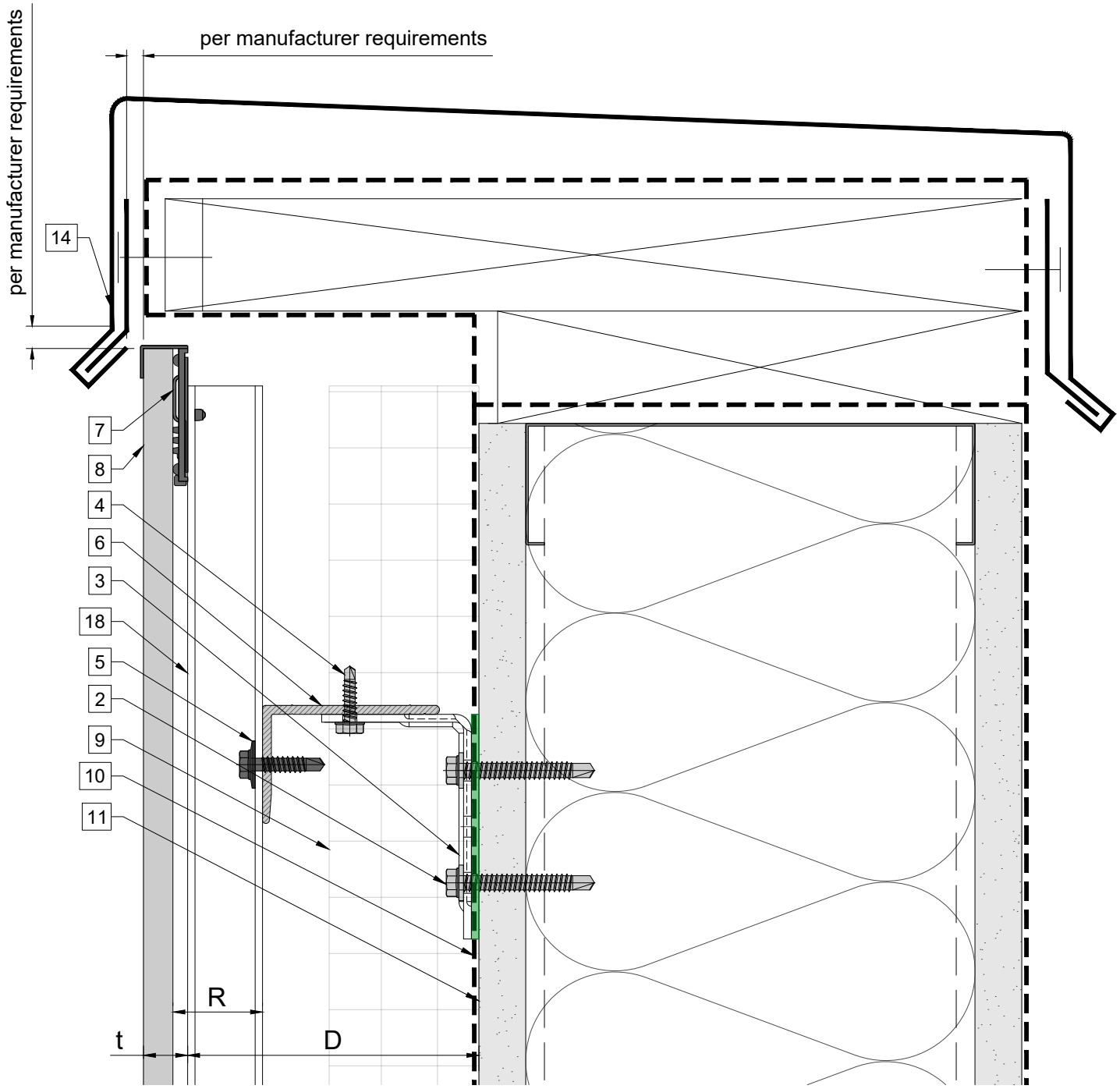
Coping detail



Legend

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3. Sigma wall bracket
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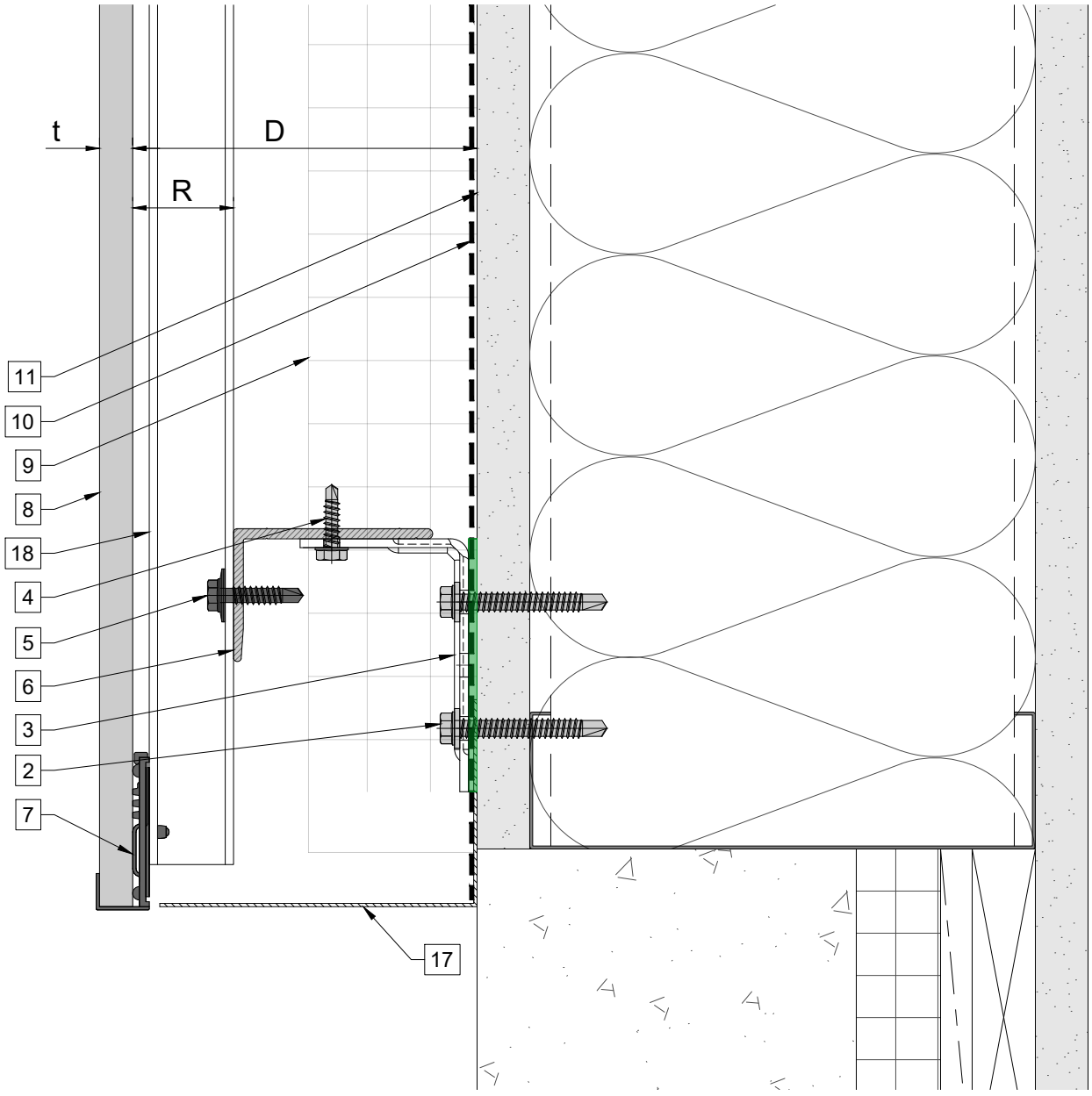
Base detail



Legend

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