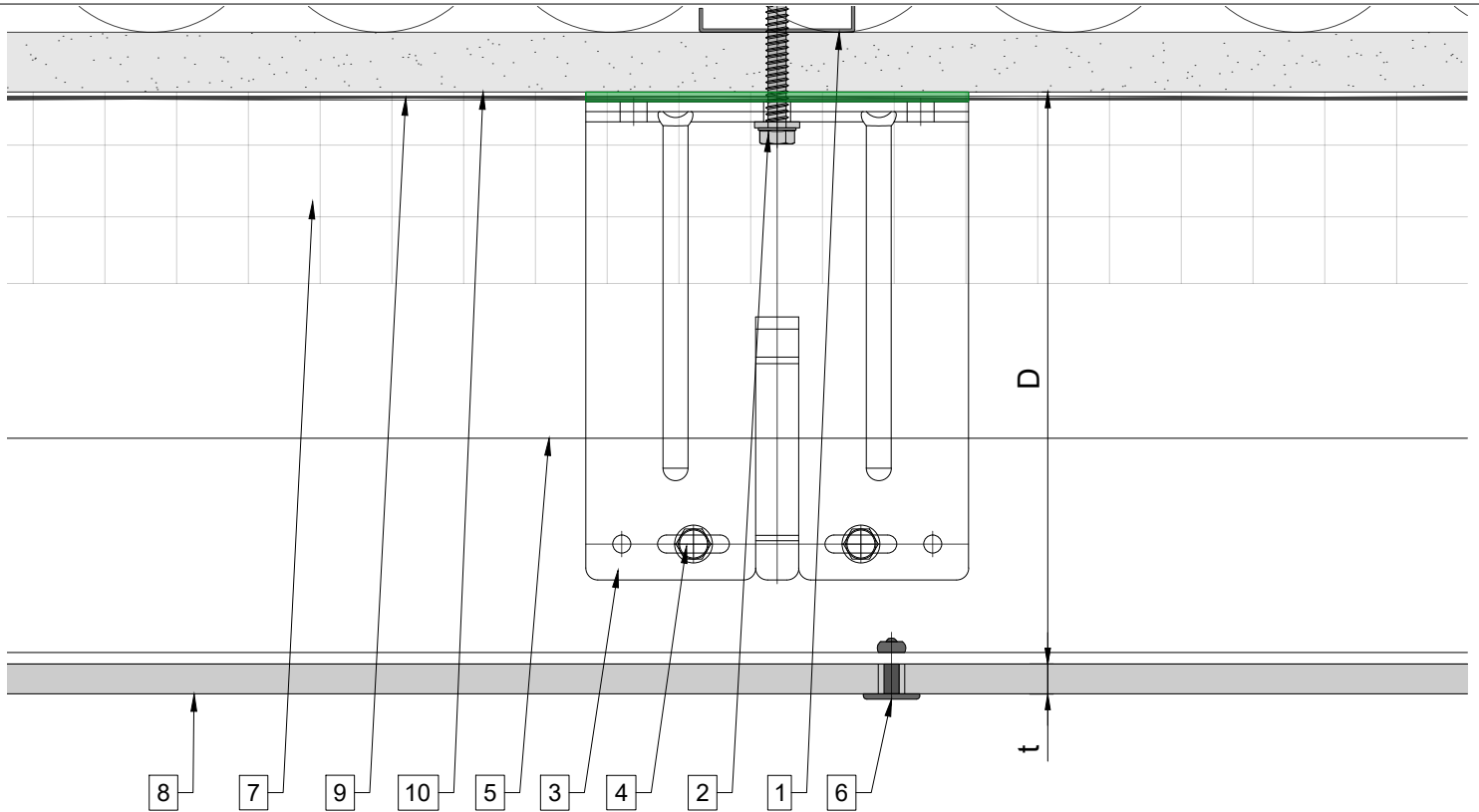


System depth



System depth			
Bracket	nominal D System depth	min. D system depth	max. D system depth
Sigma U.02	3"	2 ¹ / ₂ "	3 ³ / ₄ "
Sigma U.03	4"	3 ¹ / ₄ "	4 ³ / ₄ "
Sigma U.04	5"	4 ¹ / ₄ "	5 ³ / ₄ "
Sigma U.05	6"	5 ¹ / ₄ "	6 ³ / ₄ "
Sigma U.06	7"	6 ¹ / ₄ "	7 ³ / ₄ "
Sigma U.07	8"	7 ¹ / ₄ "	8 ³ / ₄ "
Sigma U.08	9"	8 ¹ / ₄ "	9 ³ / ₄ "
Sigma U.09	10"	9 ¹ / ₄ "	10 ³ / ₄ "
Sigma U.10	11"	10 ¹ / ₄ "	11 ³ / ₄ "
Sigma U.11	12"	11 ¹ / ₄ "	12 ³ / ₄ "
Sigma U.12	13"	12 ¹ / ₄ "	13 ³ / ₄ "

Legend

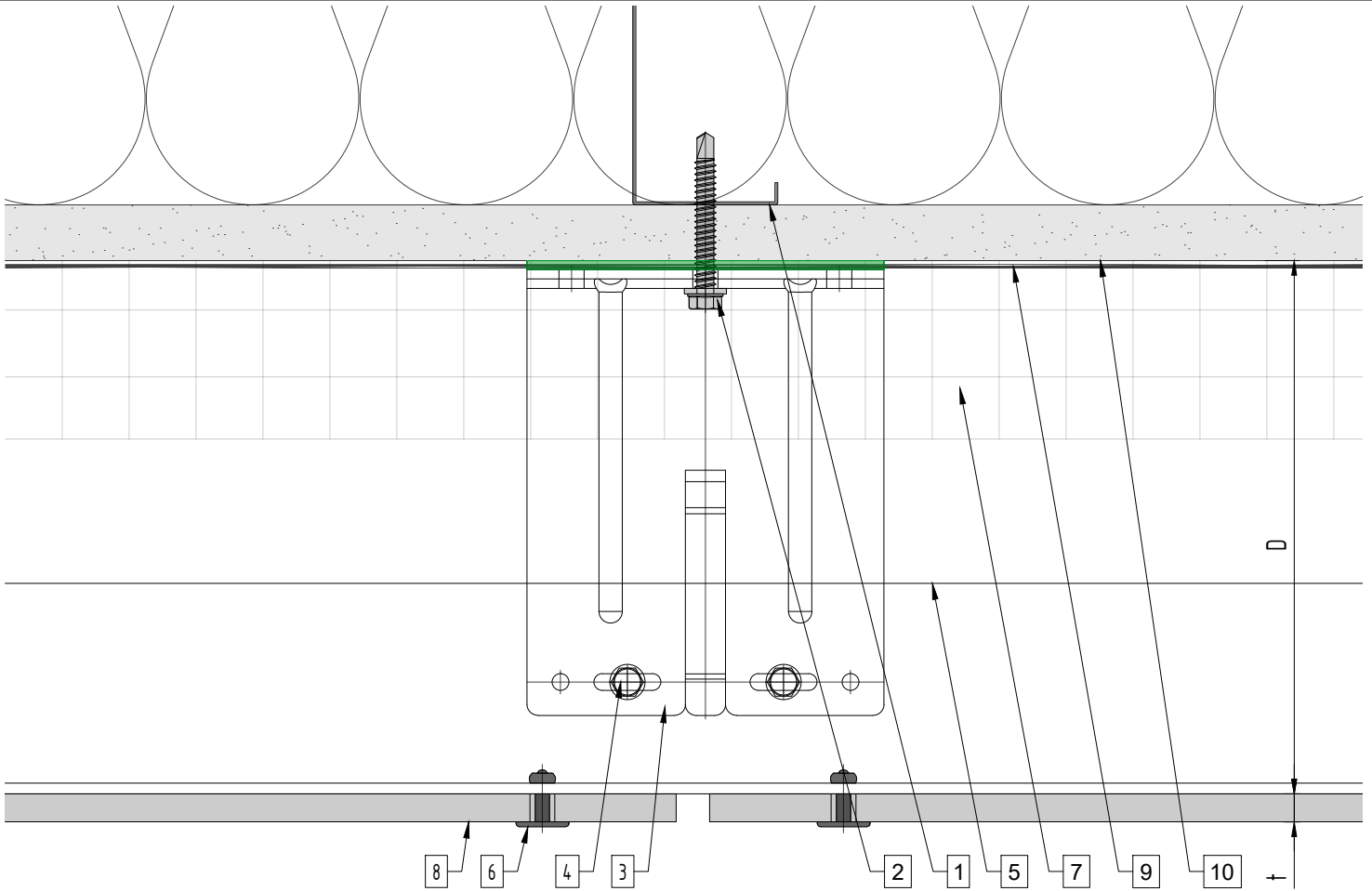
1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw 3/16"x3/4"
5. Horizontal L-profile
6. Blind rivet
7. Insulation (NBEC)

8. Panel
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)
11. Jamb closure (NBEC)
12. Coping (NBEC)
13. Perforated window head closure (NBEC)
14. Window sill (NBEC)

15. Perforated base closure (NBEC)
16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Vertical joint



Legend

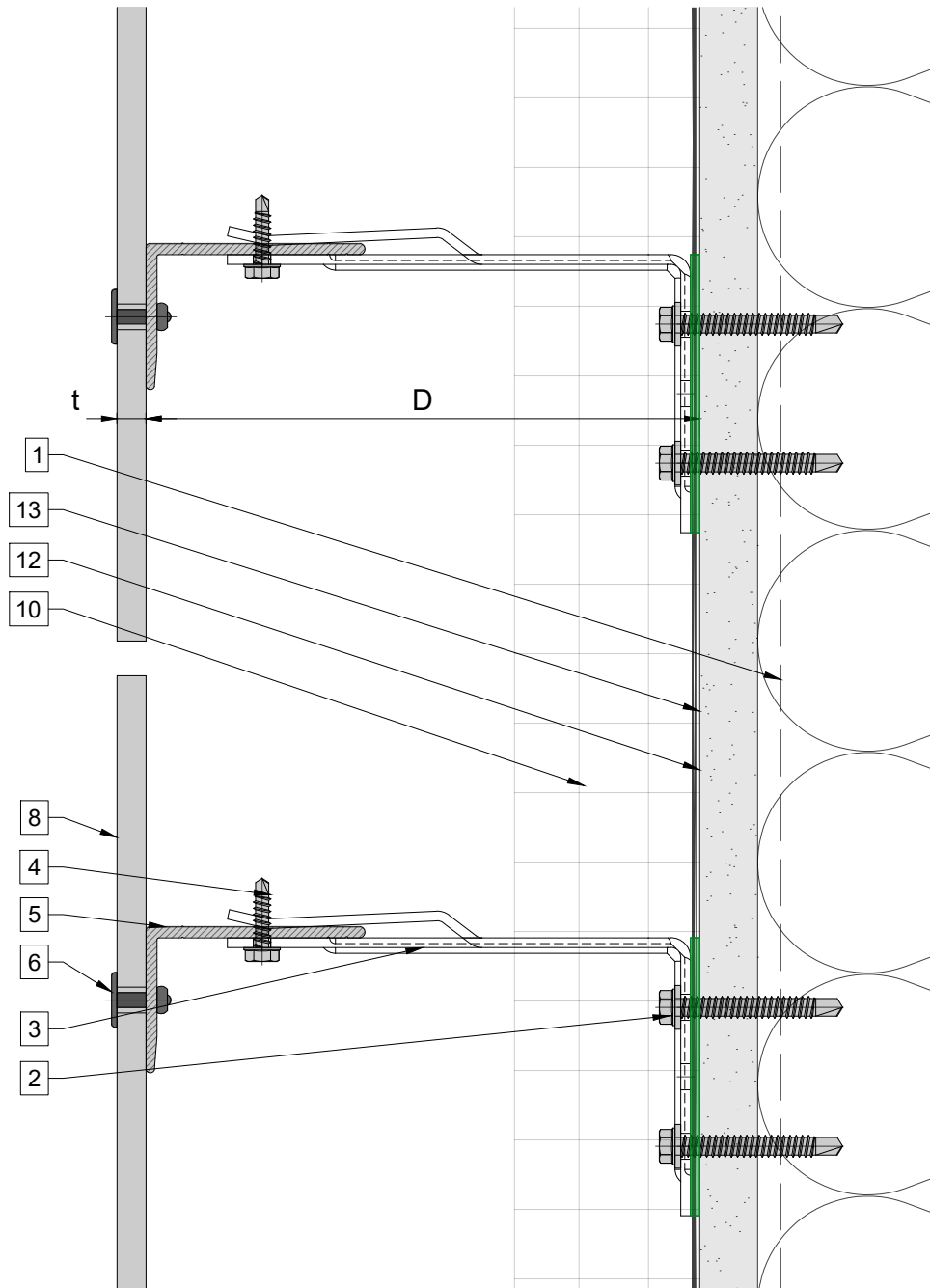
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Horizontal joint



Legend

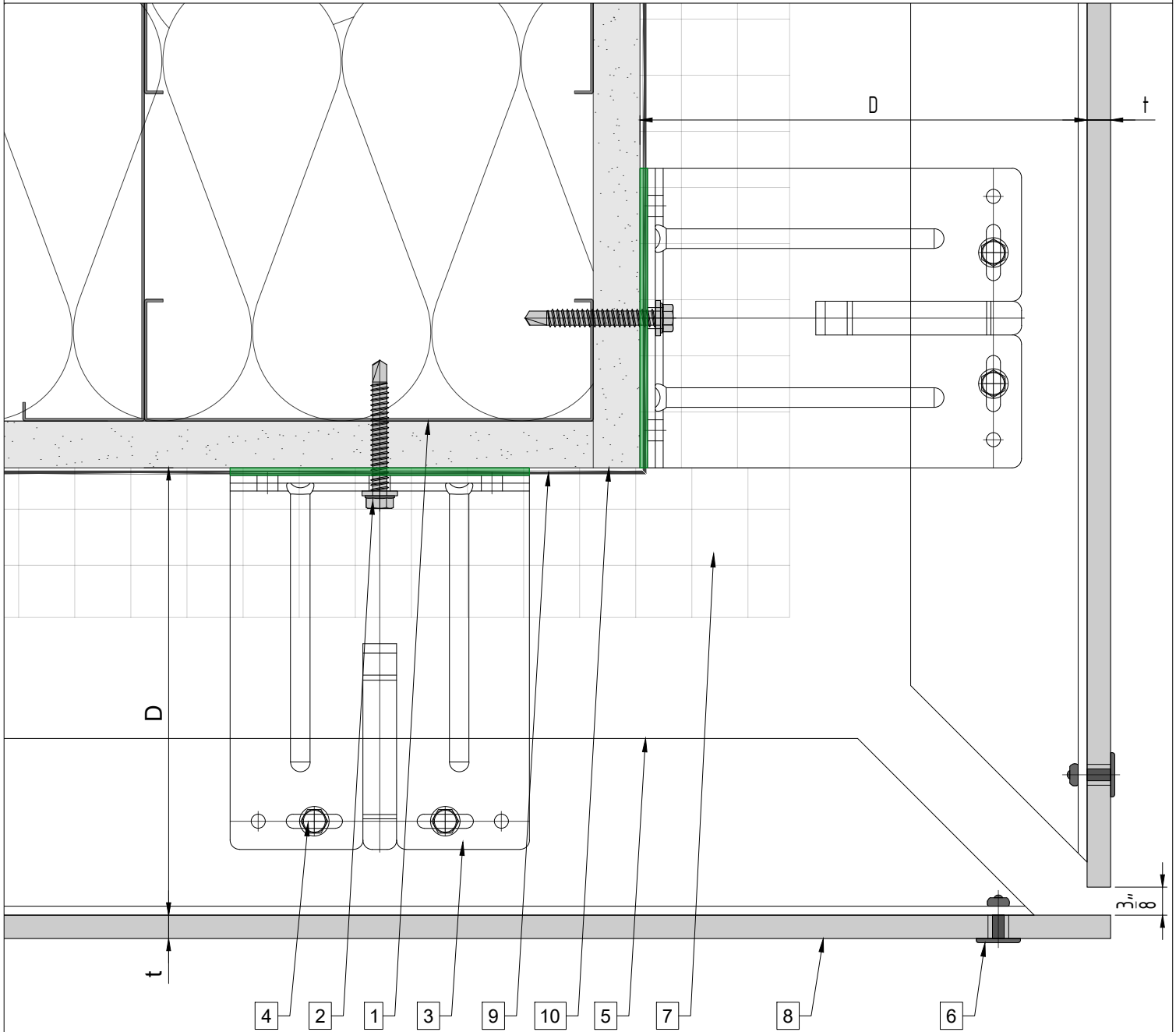
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Outside corner



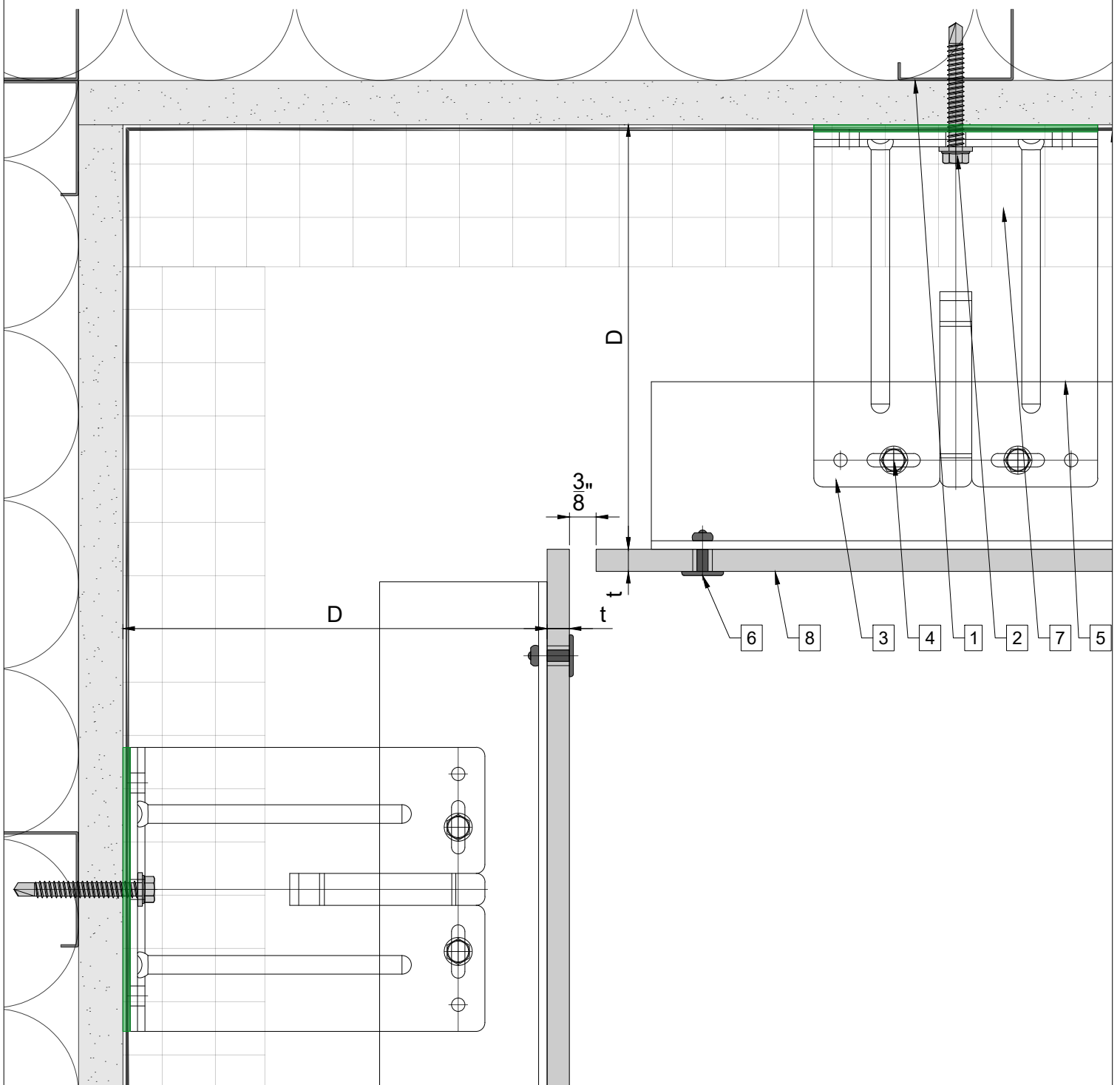
Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.



Legend

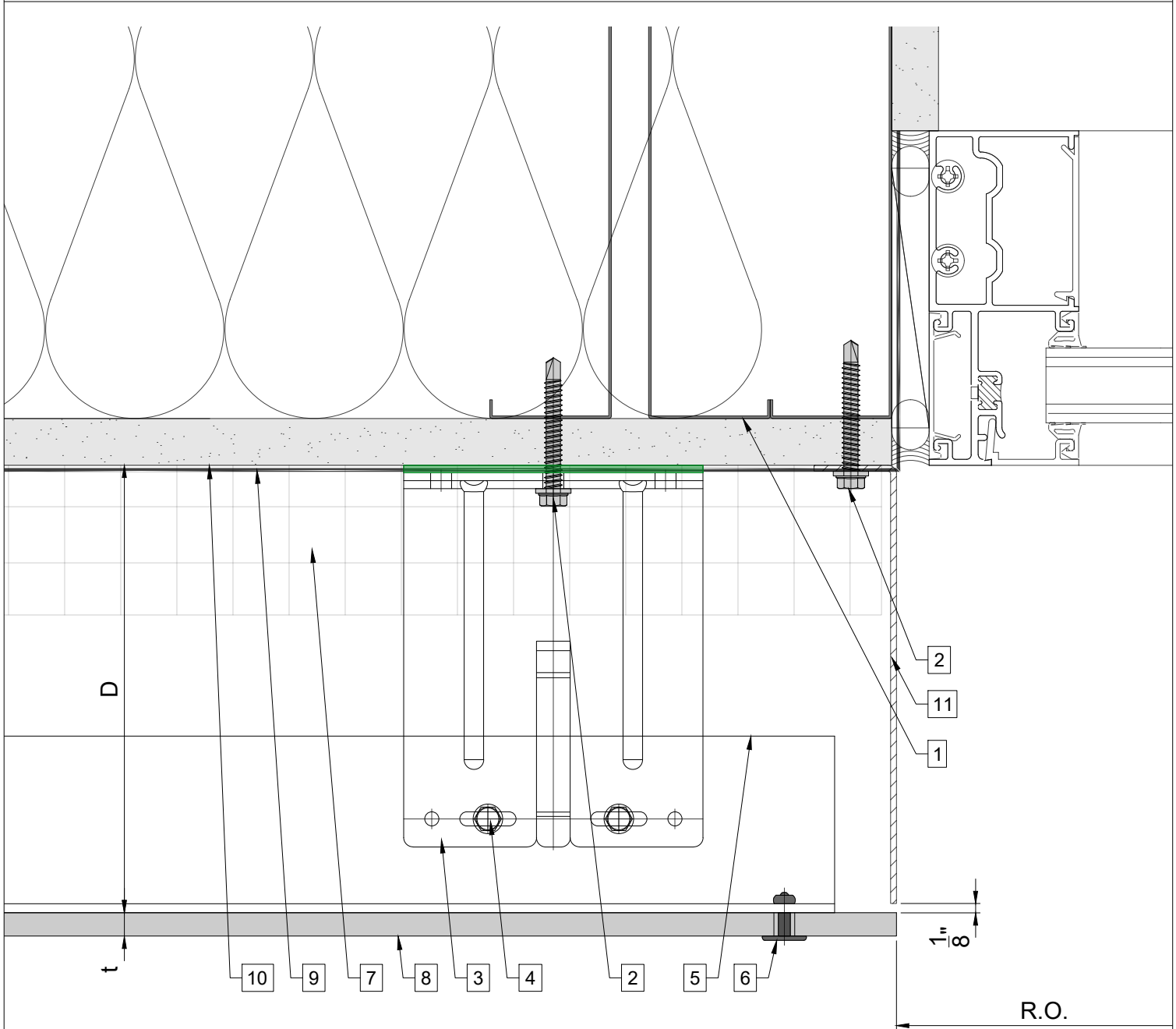
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Window jamb (option 1)



Legend

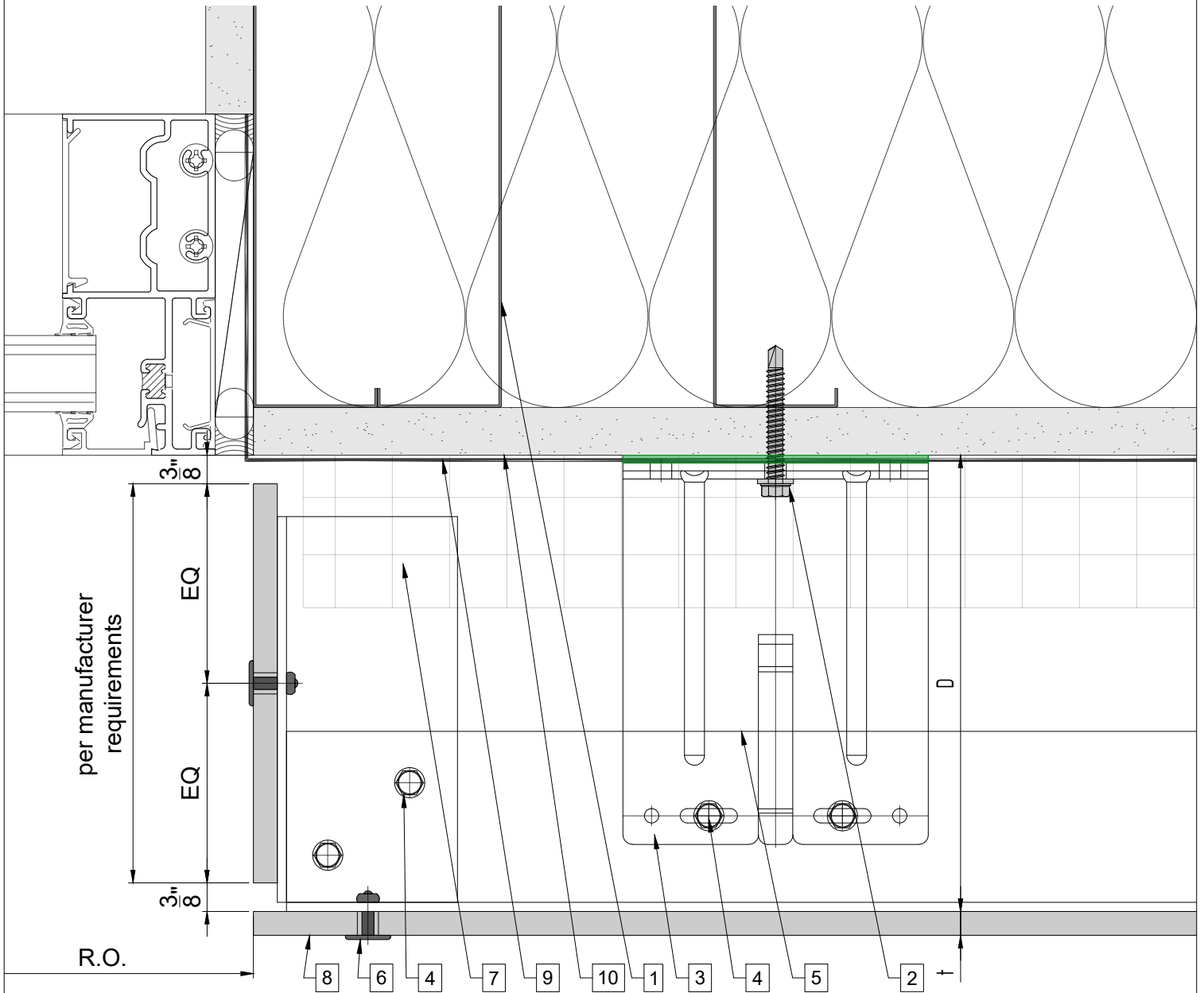
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

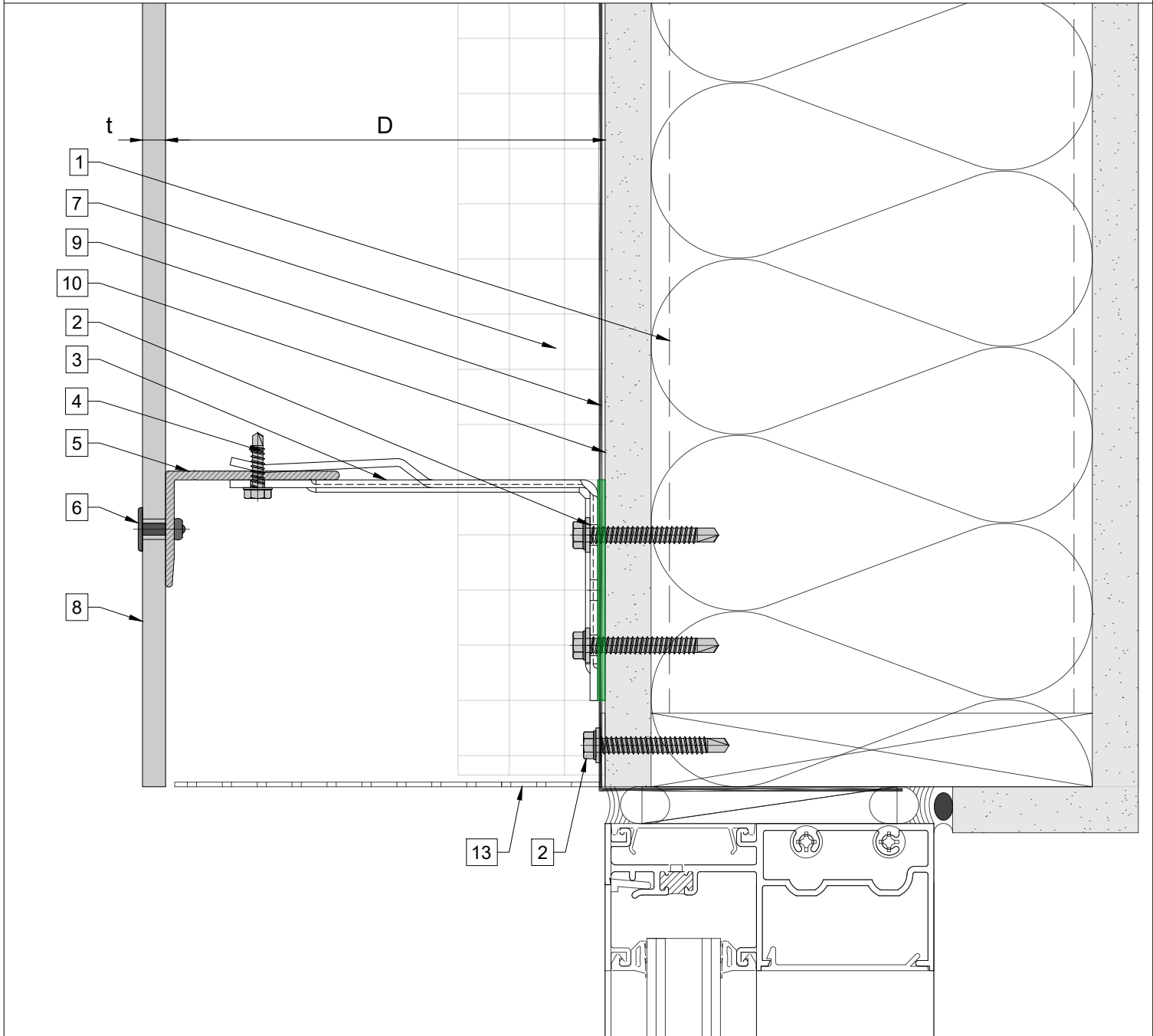
D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Window jamb (option 2)



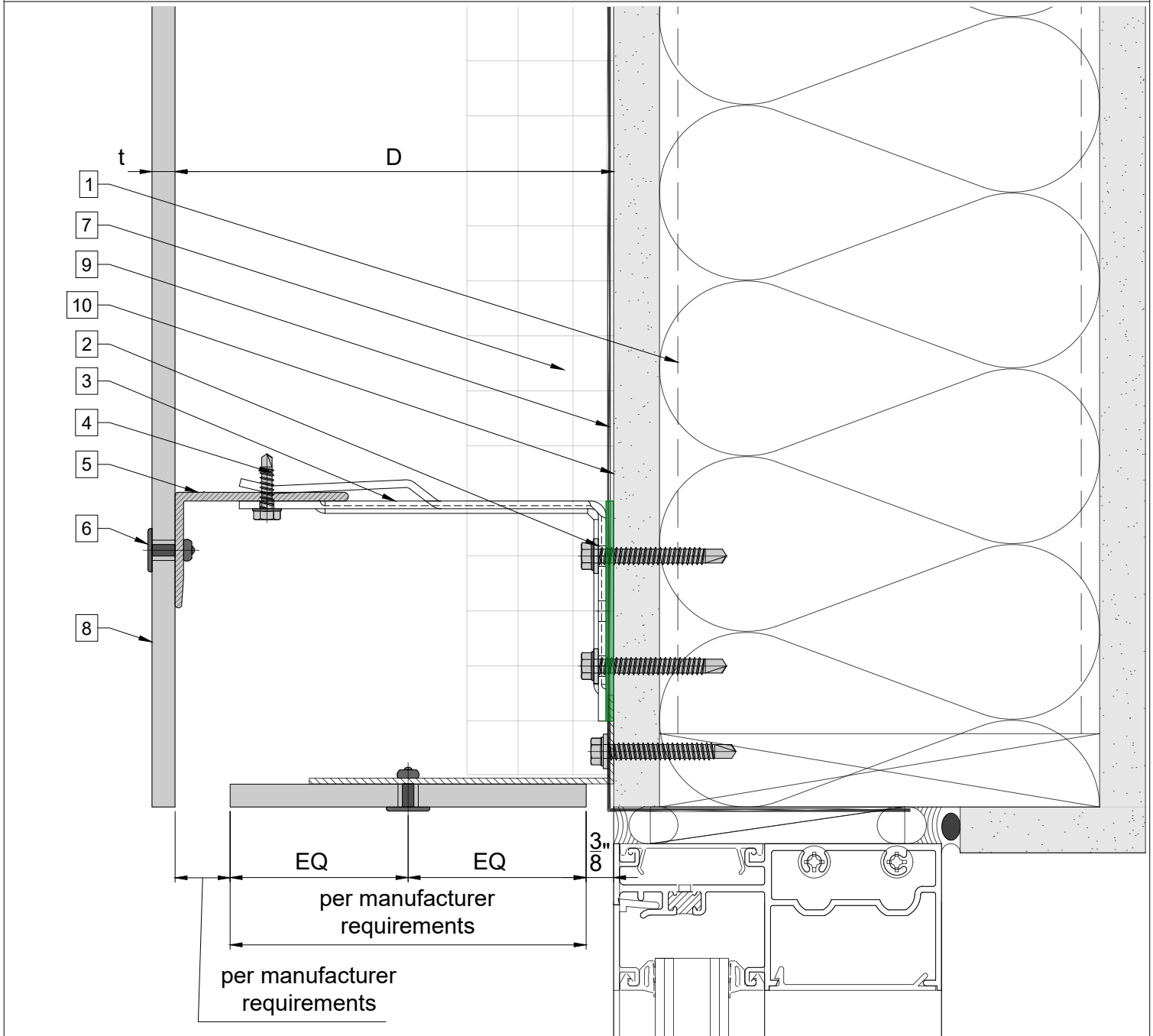
Legend		
1. Steel stud (16 GA typical) (NBEC)	8. Panel	15. Perforated base closure (NBEC)
2. Perimeter anchor (NBEC)	9. A/V barrier (NBEC)	16. Aluminum angle (NBEC)
3. Sigma wall bracket	10. Exterior wall (NBEC)	
4. st/st self-drilling screw 3/16"x3/4"	11. Jamb closure (NBEC)	D - System depth
5. Horizontal L-profile	12. Coping (NBEC)	t - Panel thickness
6. Blind rivet	13. Perforated window head closure (NBEC)	* Ventilation will vary based on insulation depth.
7. Insulation (NBEC)	14. Window sill (NBEC)	* NBEC - Not by Eco Cladding.

Window head (option 1)

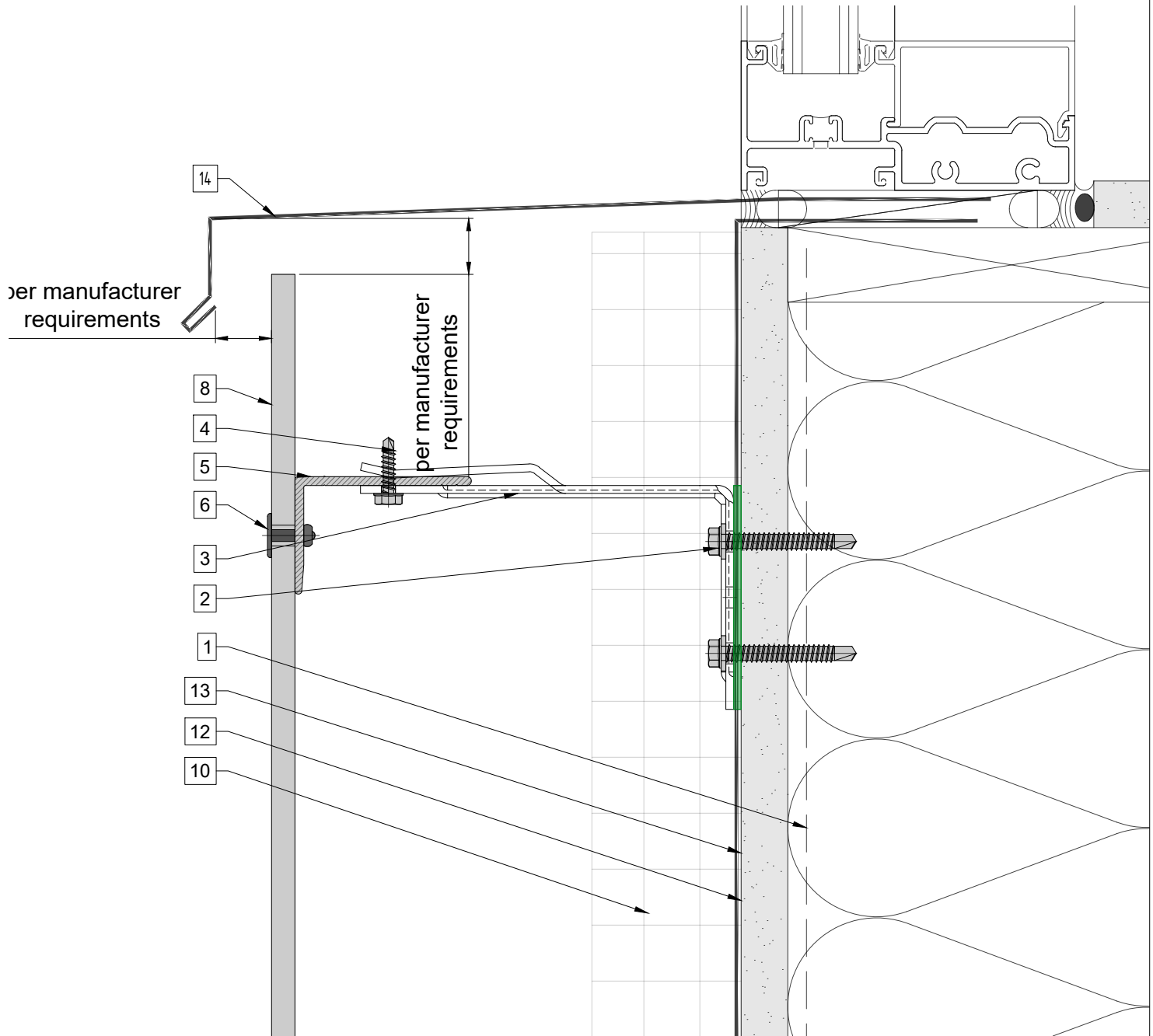


Legend		
1. Steel stud (16 GA typical) (NBEC)	8. Panel	15. Perforated base closure (NBEC)
2. Perimeter anchor (NBEC)	9. A/V barrier (NBEC)	16. Aluminum angle (NBEC)
3. Sigma wall bracket	10. Exterior wall (NBEC)	
4. st/st self-drilling screw 3/16"x3/4"	11. Jamb closure (NBEC)	D - System depth
5. Horizontal L-profile	12. Coping (NBEC)	t - Panel thickness
6. Blind rivet	13. Perforated window head closure (NBEC)	* Ventilation will vary based on insulation depth.
7. Insulation (NBEC)	14. Window sill (NBEC)	* NBEC - Not by Eco Cladding.

Window head (option 2)



Legend		
1. Steel stud (16 GA typical) (NBEC)	8. Panel	15. Perforated base closure (NBEC)
2. Perimeter anchor (NBEC)	9. A/V barrier (NBEC)	16. Aluminum angle (NBEC)
3. Sigma wall bracket	10. Exterior wall (NBEC)	
4. st/st self-drilling screw 3/16"x3/4"	11. Jamb closure (NBEC)	D - System depth
5. Horizontal L-profile	12. Coping (NBEC)	t - Panel thickness
6. Blind rivet	13. Perforated window head closure (NBEC)	* Ventilation will vary based on insulation depth.
7. Insulation (NBEC)	14. Window sill (NBEC)	* NBEC - Not by Eco Cladding.



Legend

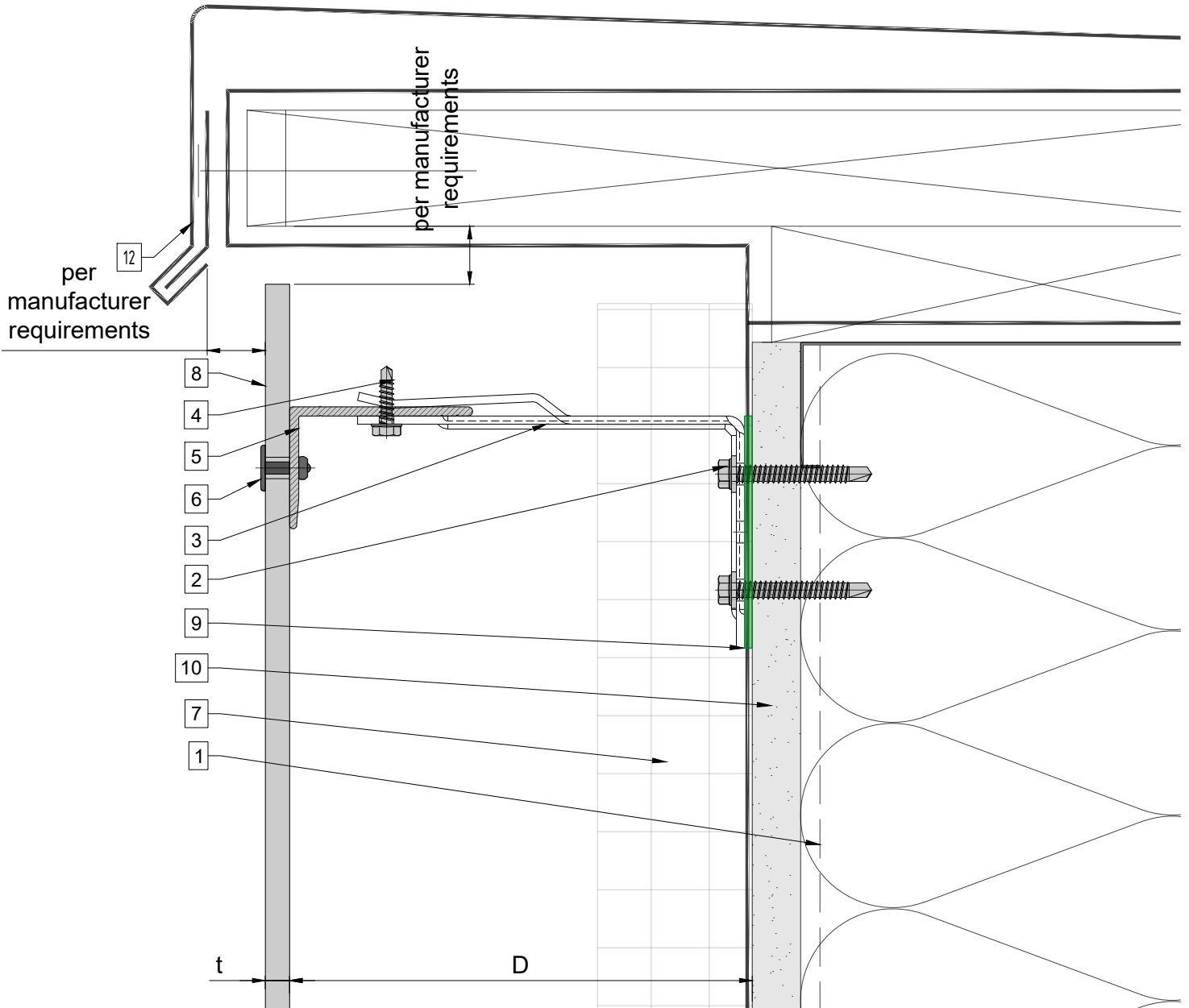
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Coping detail



Legend

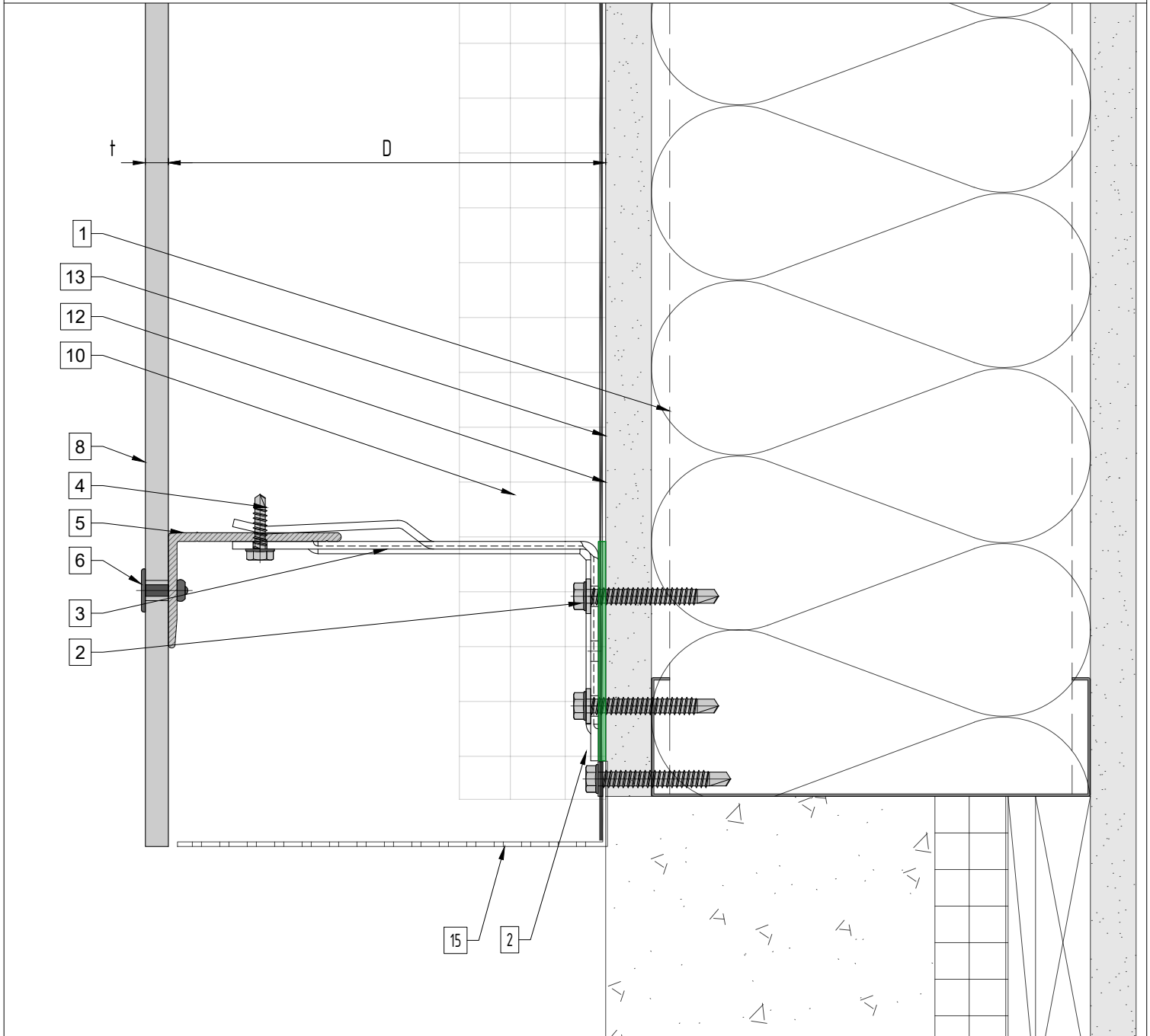
- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.

Base detail



Legend

- 1. Steel stud (16 GA typical) (NBEC)
- 2. Perimeter anchor (NBEC)
- 3. Sigma wall bracket
- 4. st/st self-drilling screw 3/16"x3/4"
- 5. Horizontal L-profile
- 6. Blind rivet
- 7. Insulation (NBEC)

- 8. Panel
- 9. A/V barrier (NBEC)
- 10. Exterior wall (NBEC)
- 11. Jamb closure (NBEC)
- 12. Coping (NBEC)
- 13. Perforated window head closure (NBEC)
- 14. Window sill (NBEC)

- 15. Perforated base closure (NBEC)
- 16. Aluminum angle (NBEC)

D - System depth
 t - Panel thickness
 * Ventilation will vary based on insulation depth.
 * NBEC - Not by Eco Cladding.