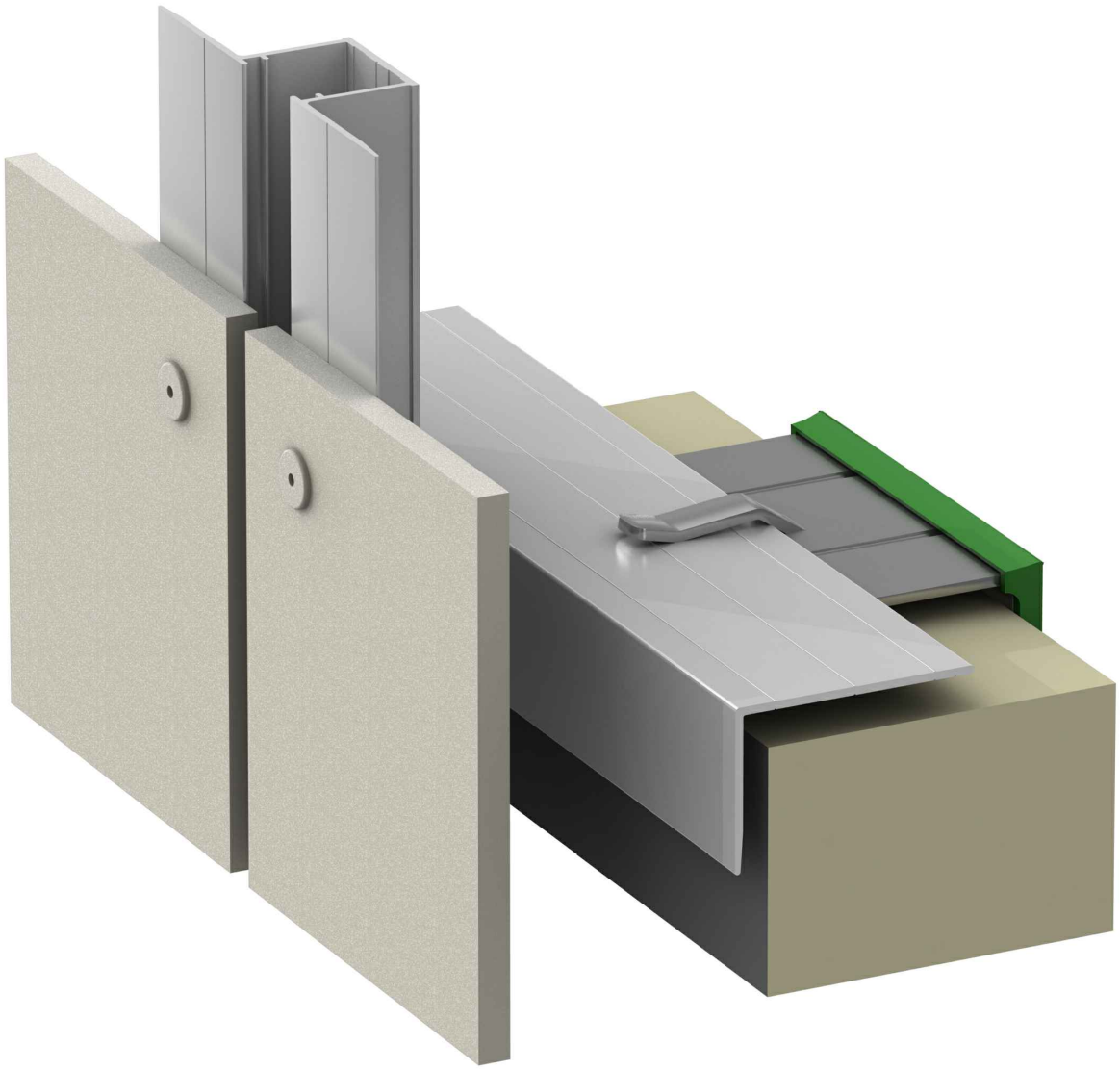
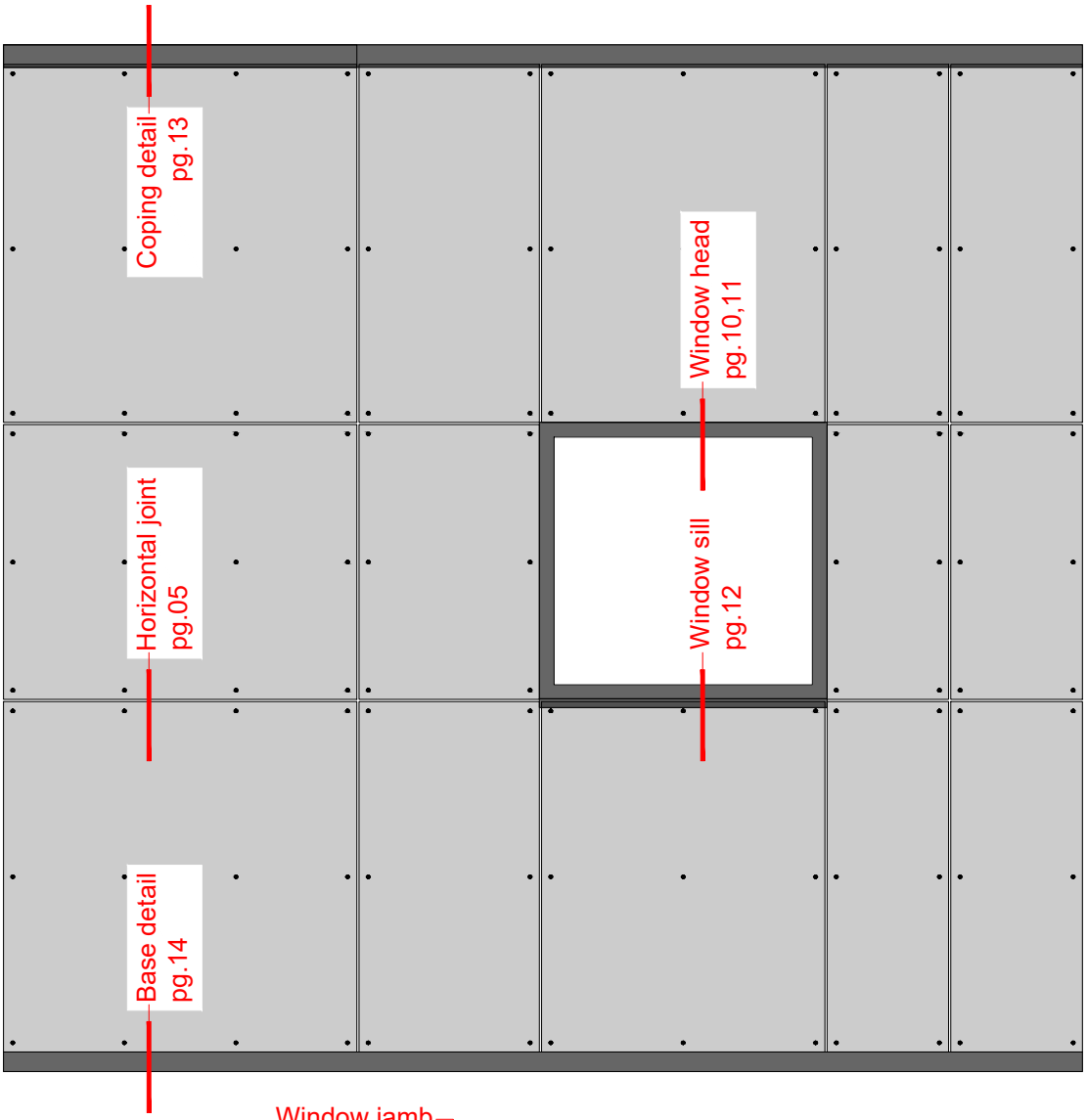
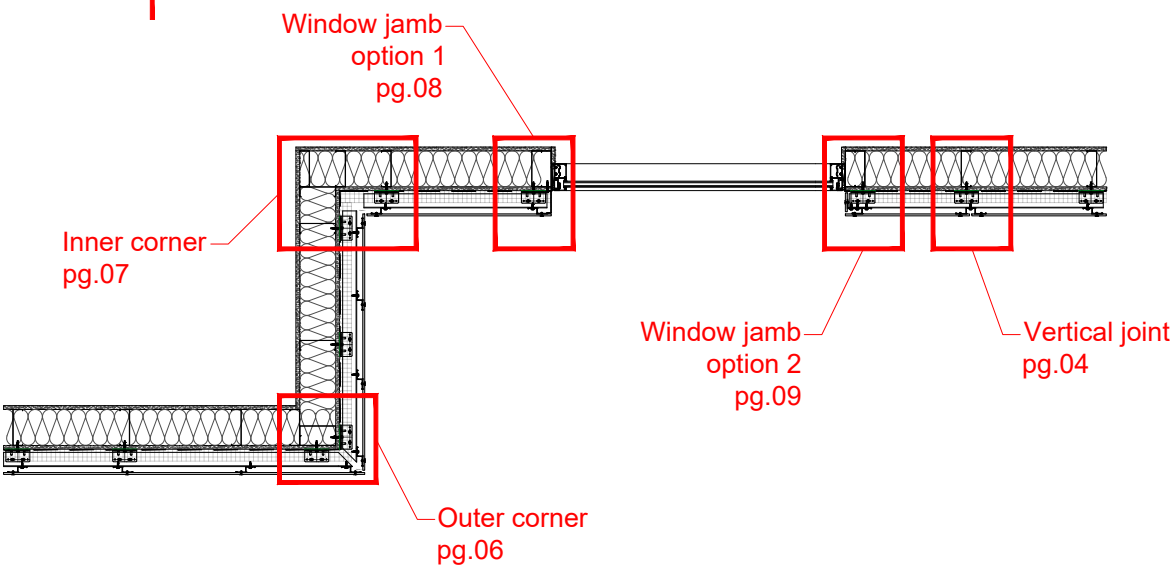
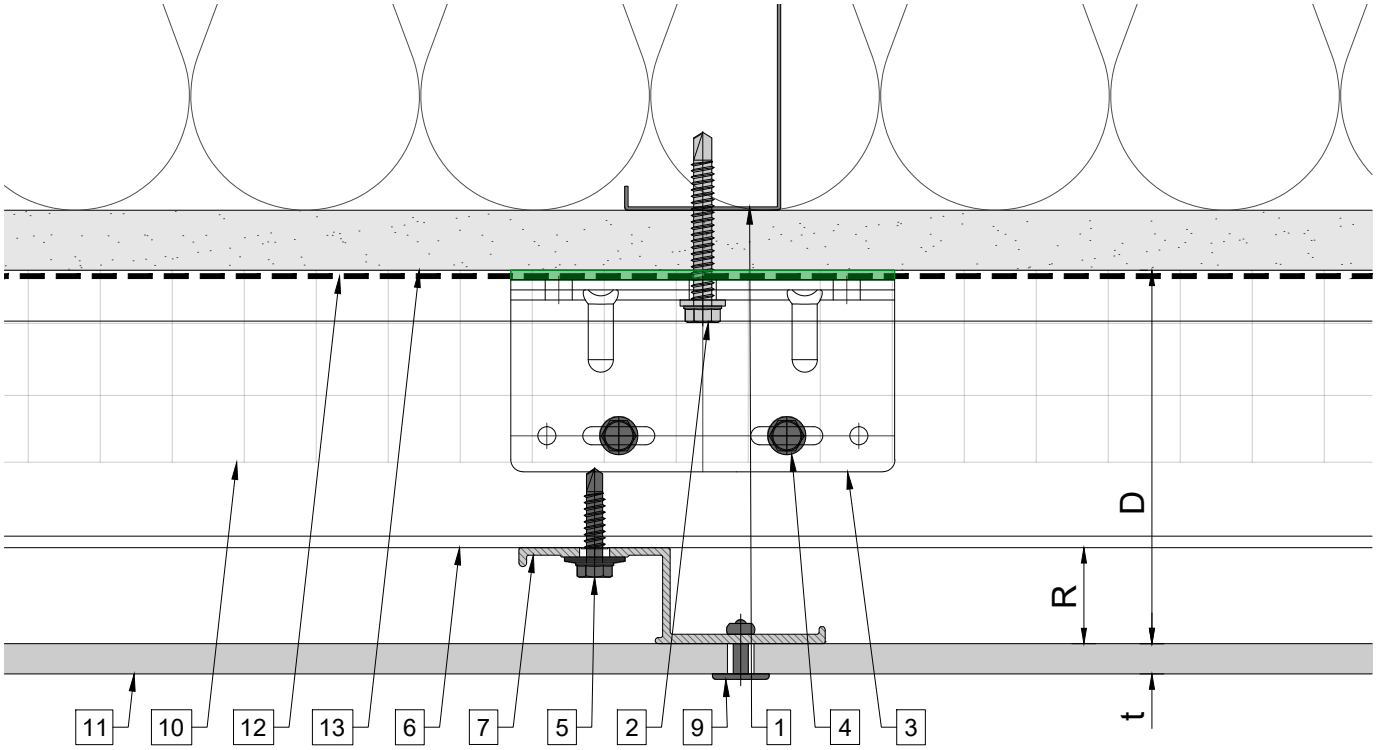


# Elevation and floor plan



# System depth



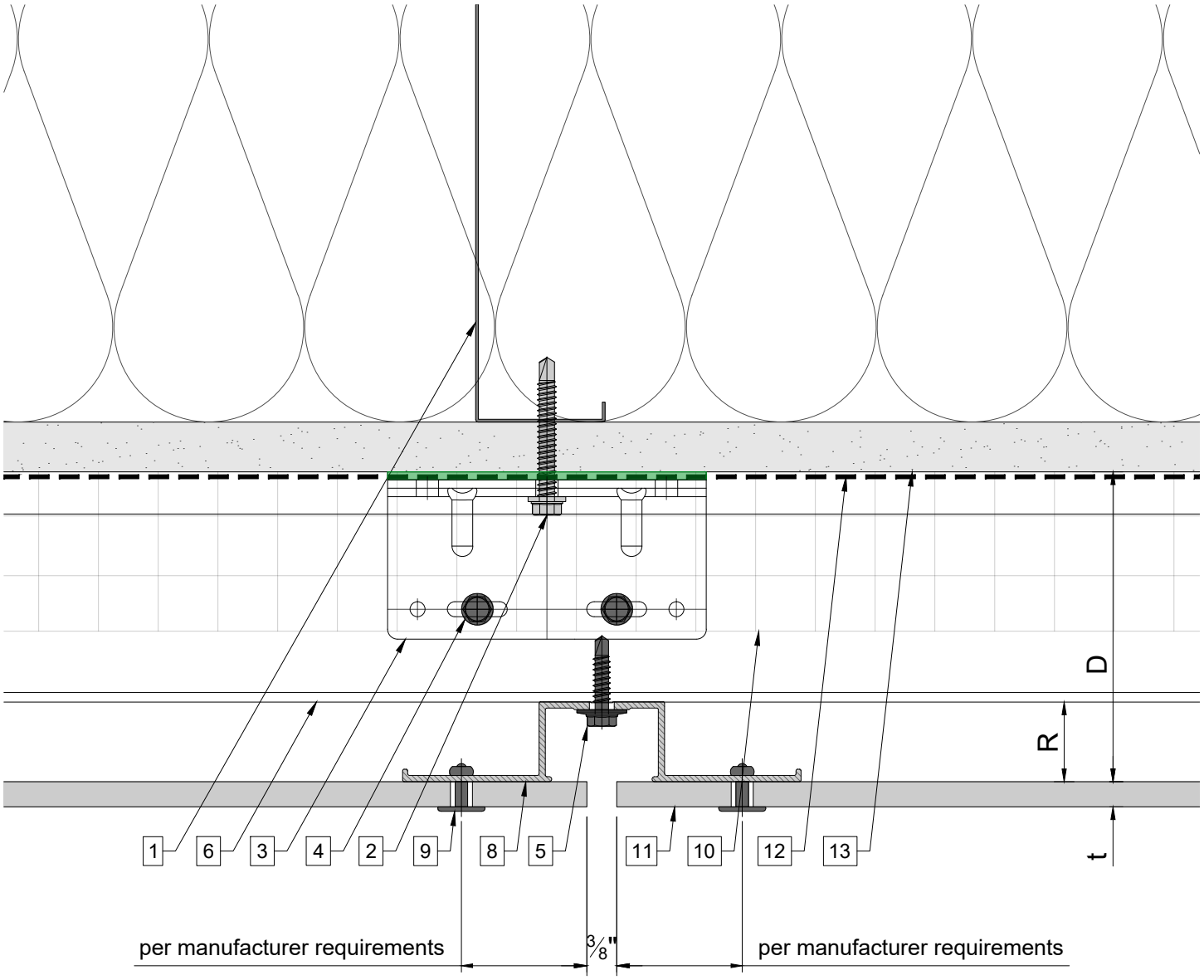

| System depth | | | | | |
|---|---|---|---|---|---|
| Bracket | nominal D System depth | min. D system depth | max. D system depth | R | t panel thickness |
| Sigma U.02 | $4\frac{1}{8}$" | $3\frac{1}{2}$" | $4\frac{3}{4}$" | 1" | varies |
| Sigma U.03 | 5" | $4\frac{1}{4}$" | $5\frac{3}{4}$" | 1" | varies |
| Sigma U.04 | 6" | $5\frac{1}{4}$" | $6\frac{3}{4}$" | 1" | varies |
| Sigma U.05 | 7" | $6\frac{1}{4}$" | $7\frac{3}{4}$" | 1" | varies |
| Sigma U.06 | 8" | $7\frac{1}{4}$" | $8\frac{3}{4}$" | 1" | varies |
| Sigma U.07 | 9" | $8\frac{1}{4}$" | $9\frac{3}{4}$" | 1" | varies |
| Sigma U.08 | 10" | $9\frac{1}{4}$" | $10\frac{3}{4}$" | 1" | varies |
| Sigma U.09 | 11" | $10\frac{1}{4}$" | $11\frac{3}{4}$" | 1" | varies |
| Sigma U.10 | 12" | $11\frac{1}{4}$" | $12\frac{3}{4}$" | 1" | varies |
| Sigma U.11 | 13" | $12\frac{1}{4}$" | $13\frac{3}{4}$" | 1" | varies |
| Sigma U.12 | 14" | $13\frac{1}{4}$" | $14\frac{3}{4}$" | 1" | varies |

Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
* Ventilation will vary based on insulation depth.
** Minimum ventilation requirement should be qualified by panel manufacturer.
*** NBEC - Not by EcoCladding.

# Vertical joint




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
* Ventilation will vary based on insulation depth.
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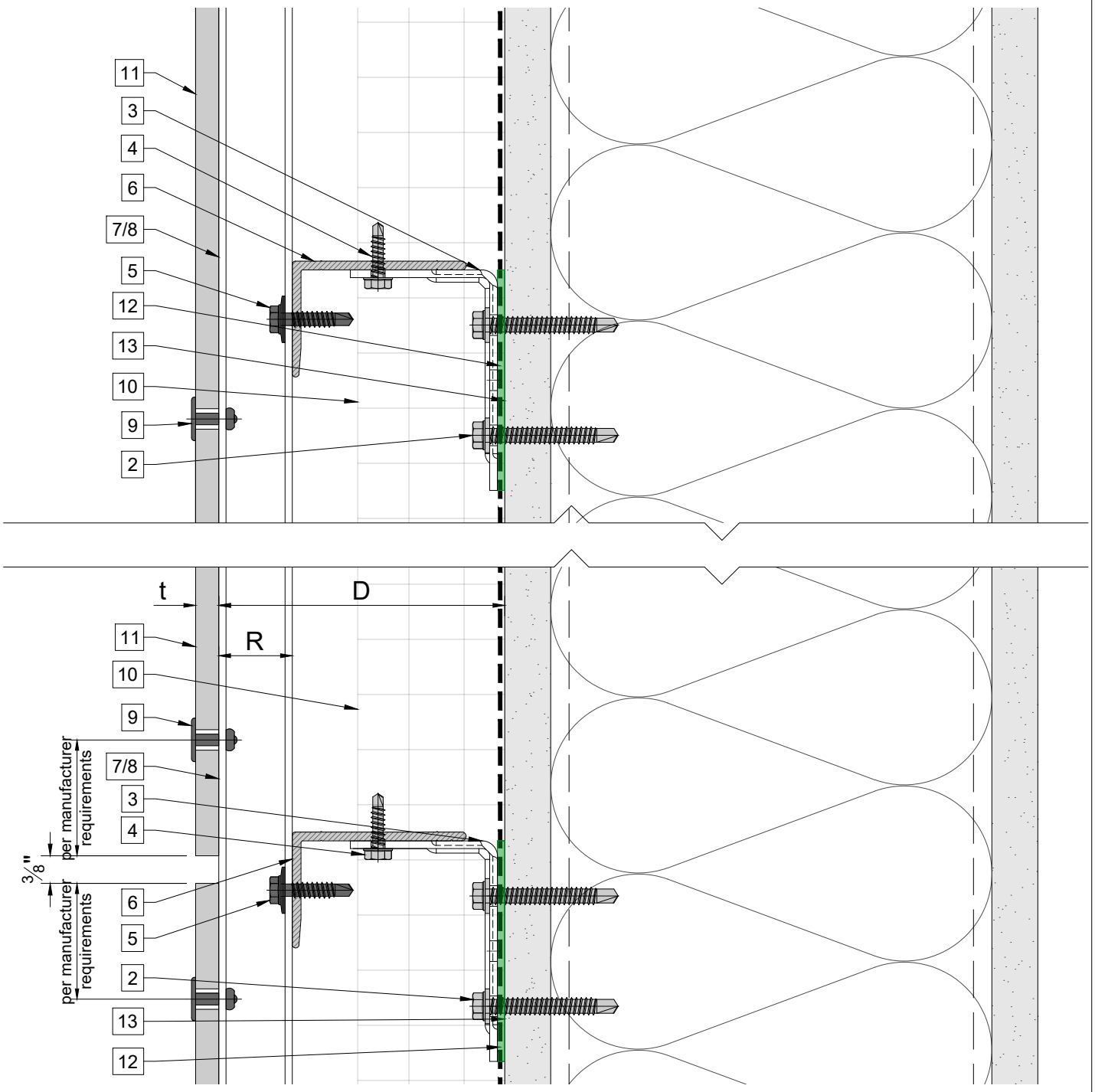
*** NBEC - Not by EcoCladding.

# Horizontal joint




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
* Ventilation will vary based on insulation depth.
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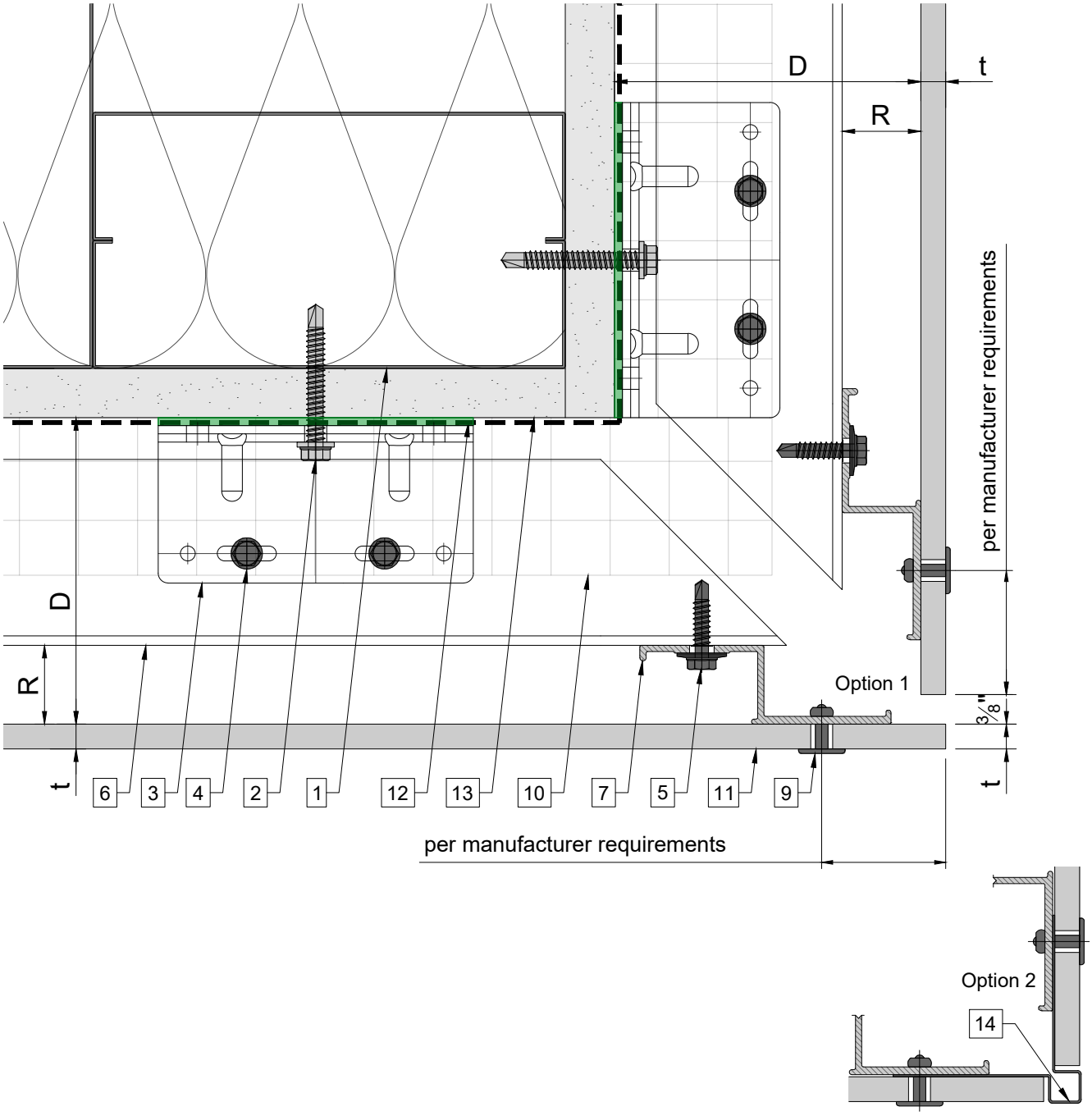
*** NBEC - Not by EcoCladding.

# Outer corner




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

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t - Panel thickness
R - Z-profile
* Ventilation will vary based on insulation depth.
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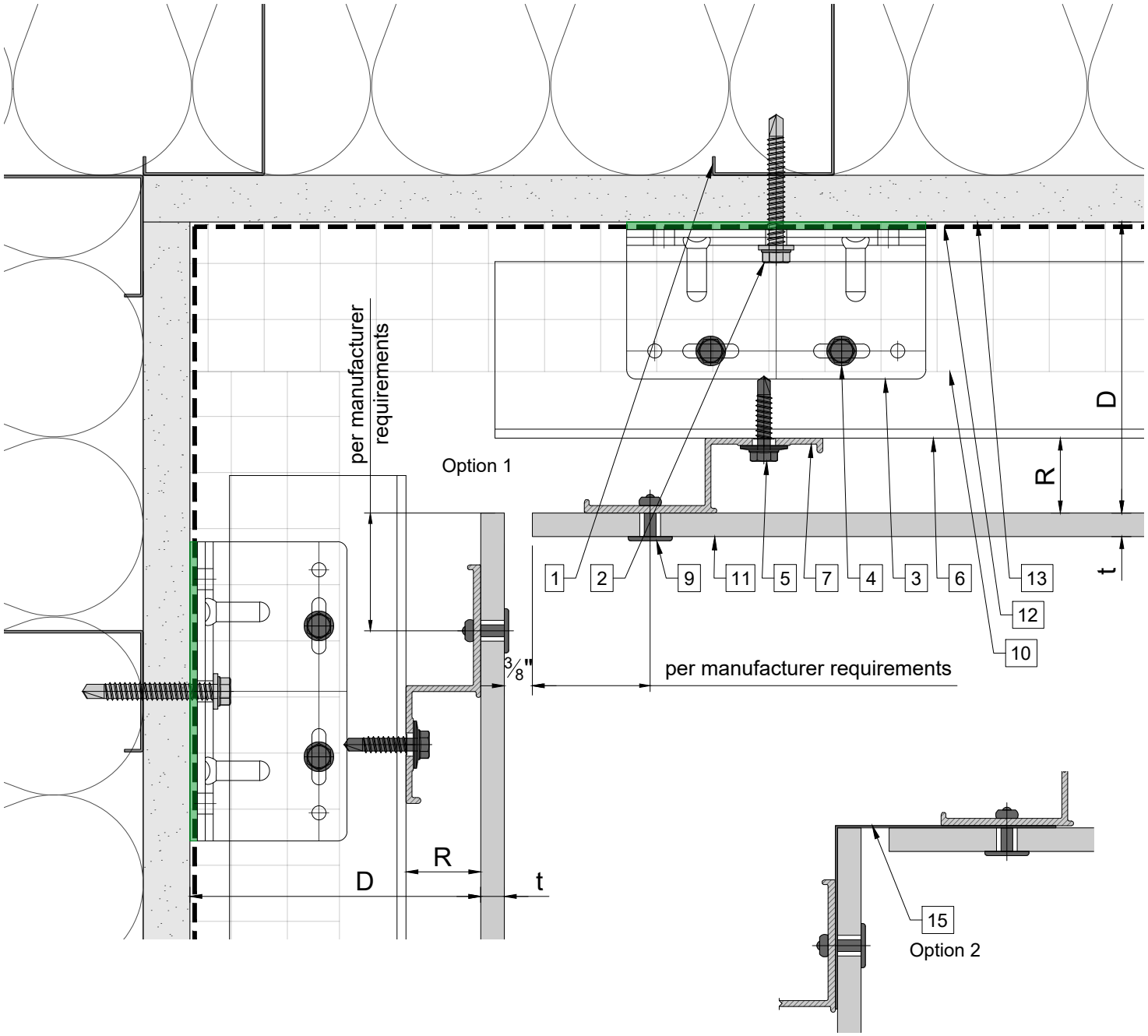
# Inner corner

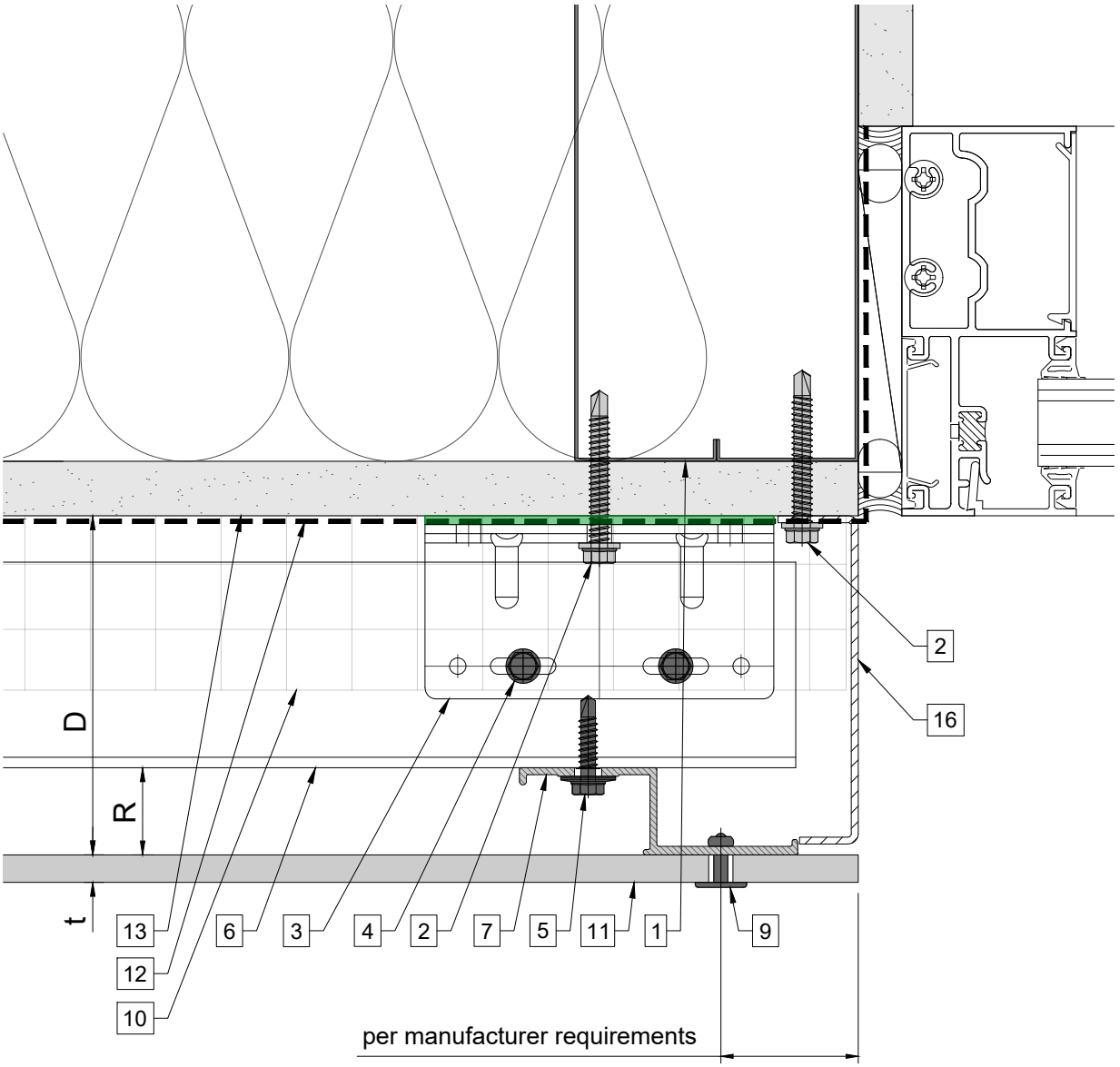



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
6. Horizontal L-profile
7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
* Ventilation will vary based on insulation depth.
** Minimum ventilation requirement should be qualified by panel manufacturer.
*** NBEC - Not by EcoCladding.

# Window jamb (option 1)




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
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7. Vertical Z-profile
8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
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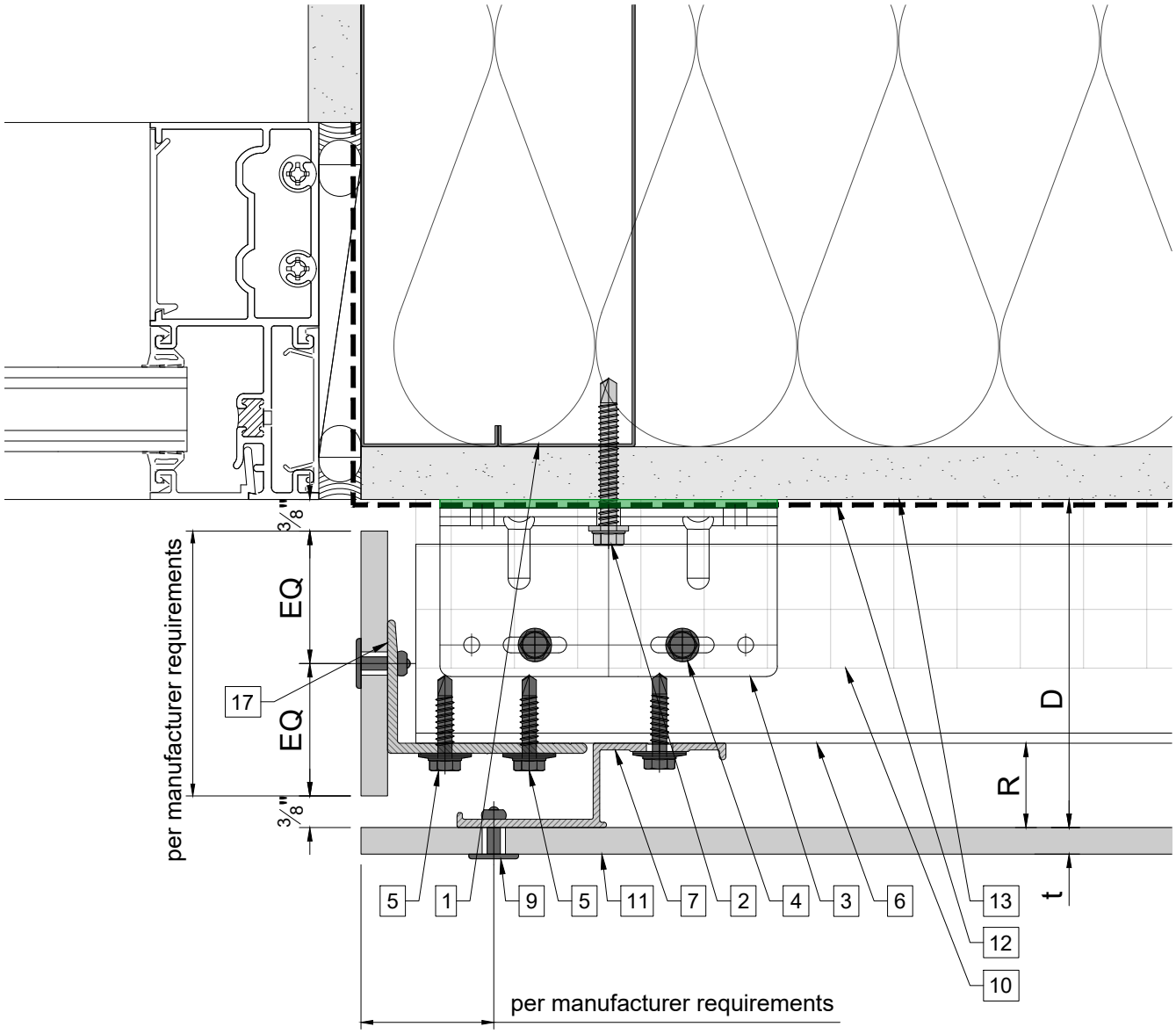
# Window jamb (option 2)




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
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8. Vertical Hat-profile
9. Blind rivet
10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
15. Inner corner closure (NBEC)
16. Jamb closure (NBEC)
17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
* Ventilation will vary based on insulation depth.
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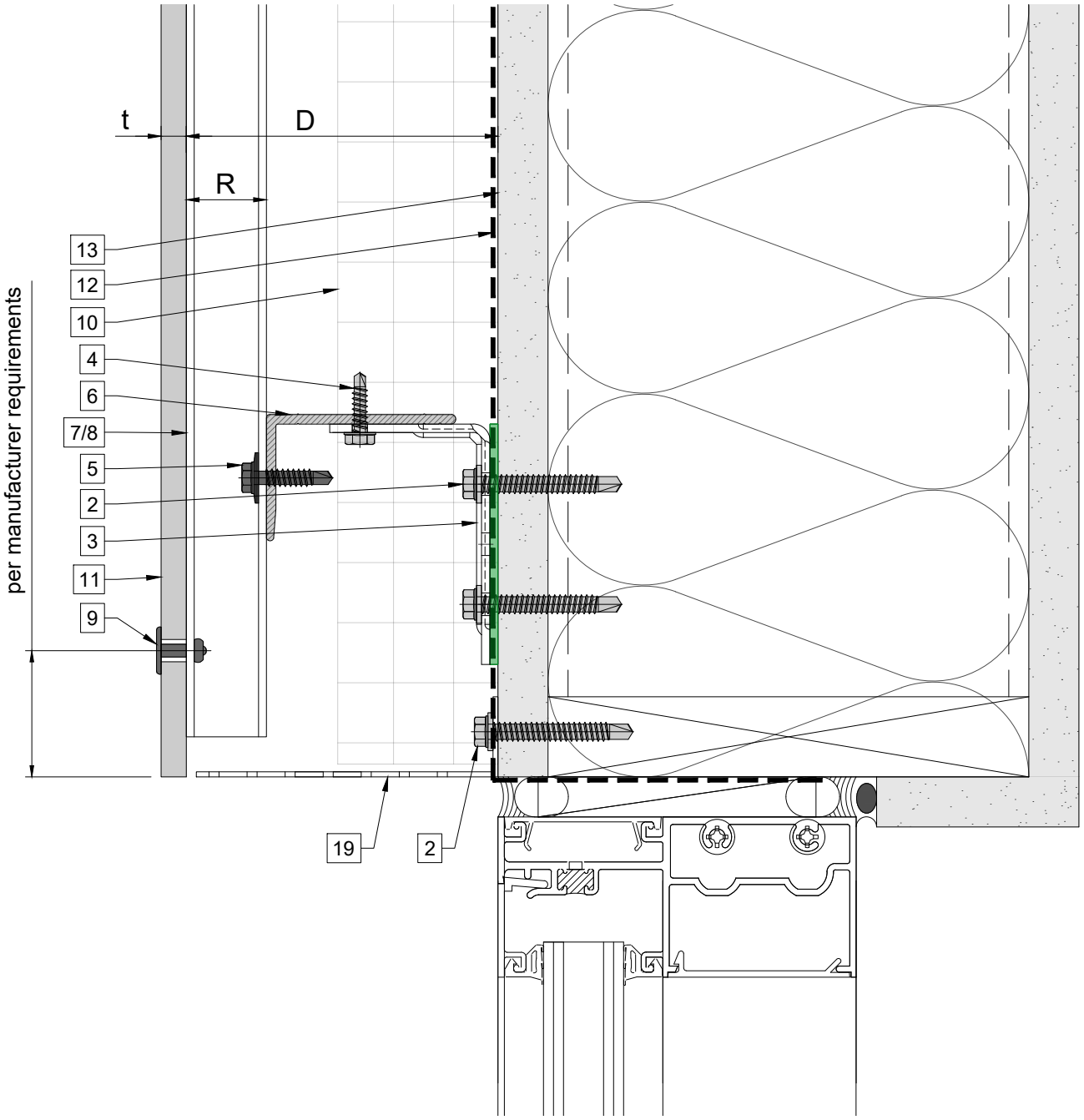
# Window head (option 1)




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

D - System depth
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R - Z-profile
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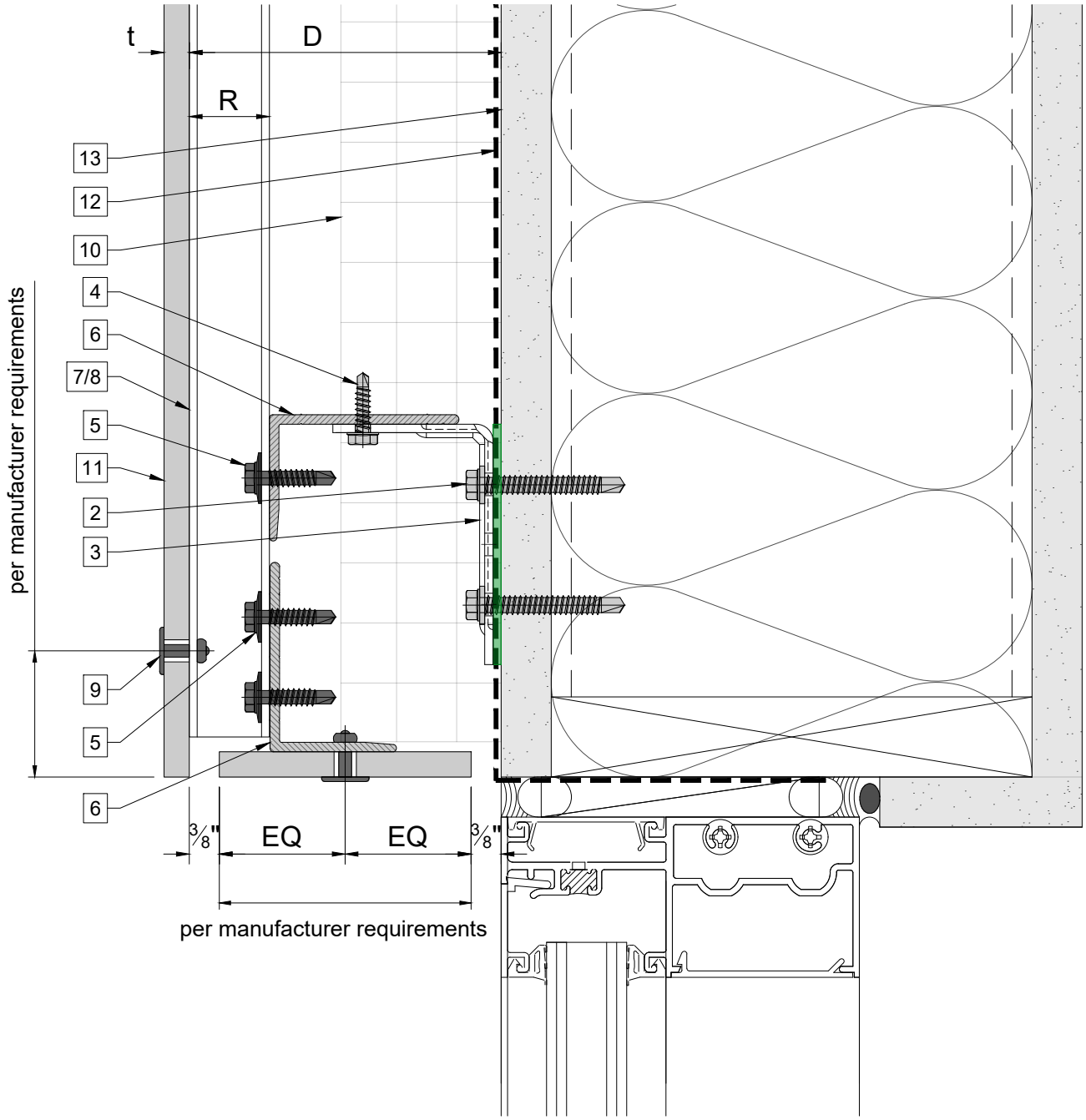
# Window head (option 2)




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
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8. Vertical Hat-profile
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10. Insulation (NBEC)
11. Panel
12. A/V barrier (NBEC)
13. Exterior wall (NBEC)
14. Outer corner closure (NBEC)
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17. Vertical L-profile
18. Coping (NBEC)
19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

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R - Z-profile
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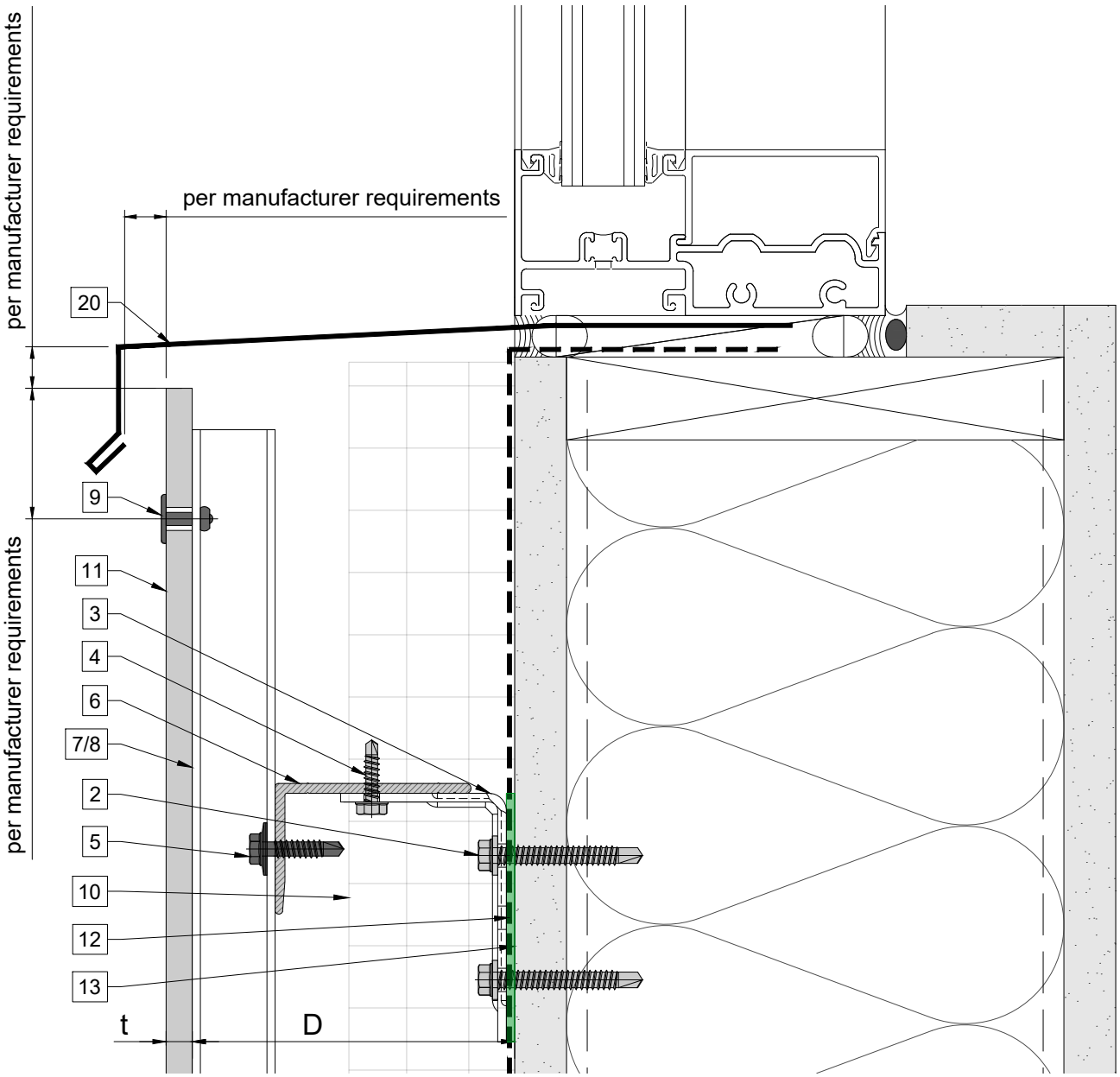
# Window sill




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
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15. Inner corner closure (NBEC)
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17. Vertical L-profile
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19. Perforated window head closure (NBEC)
20. Window sill (NBEC)
21. Perforated base closure

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t - Panel thickness
R - Z-profile
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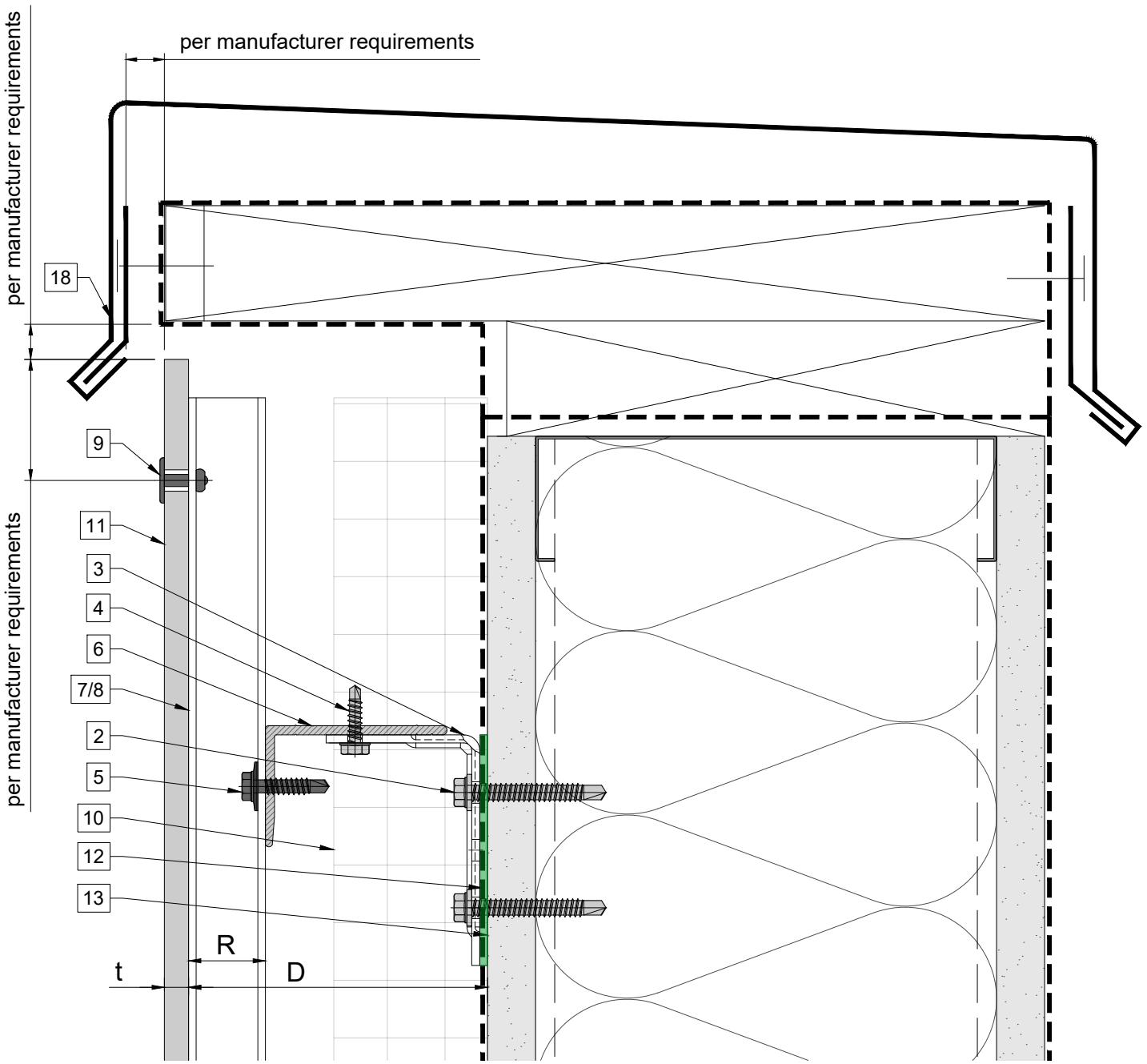
# Coping detail




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
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14. Outer corner closure (NBEC)
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21. Perforated base closure

D - System depth
t - Panel thickness
R - Z-profile
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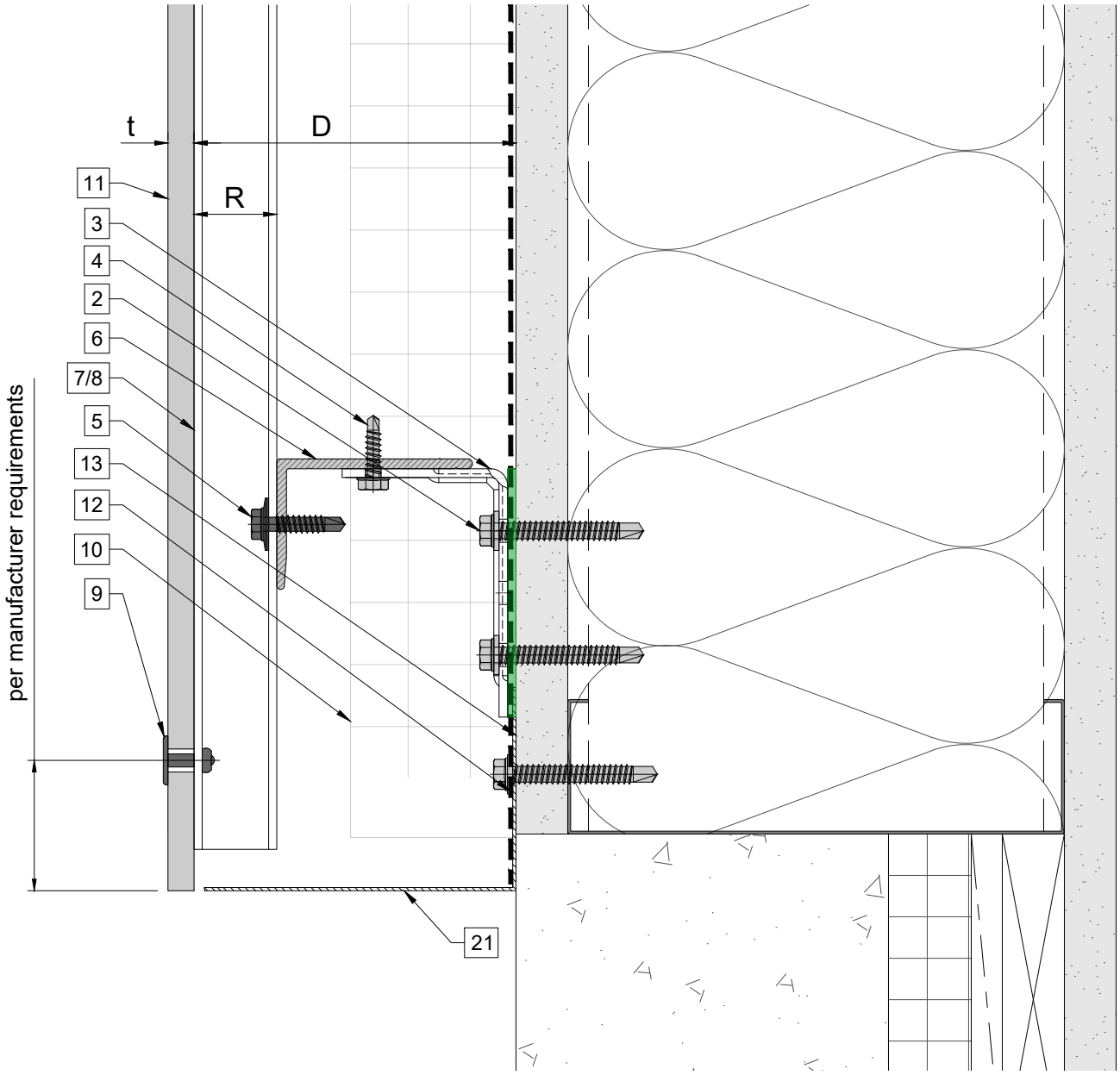
*** NBEC - Not by EcoCladding.

# Base detail




Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
5. st/st self-drilling screw 14"x1"
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