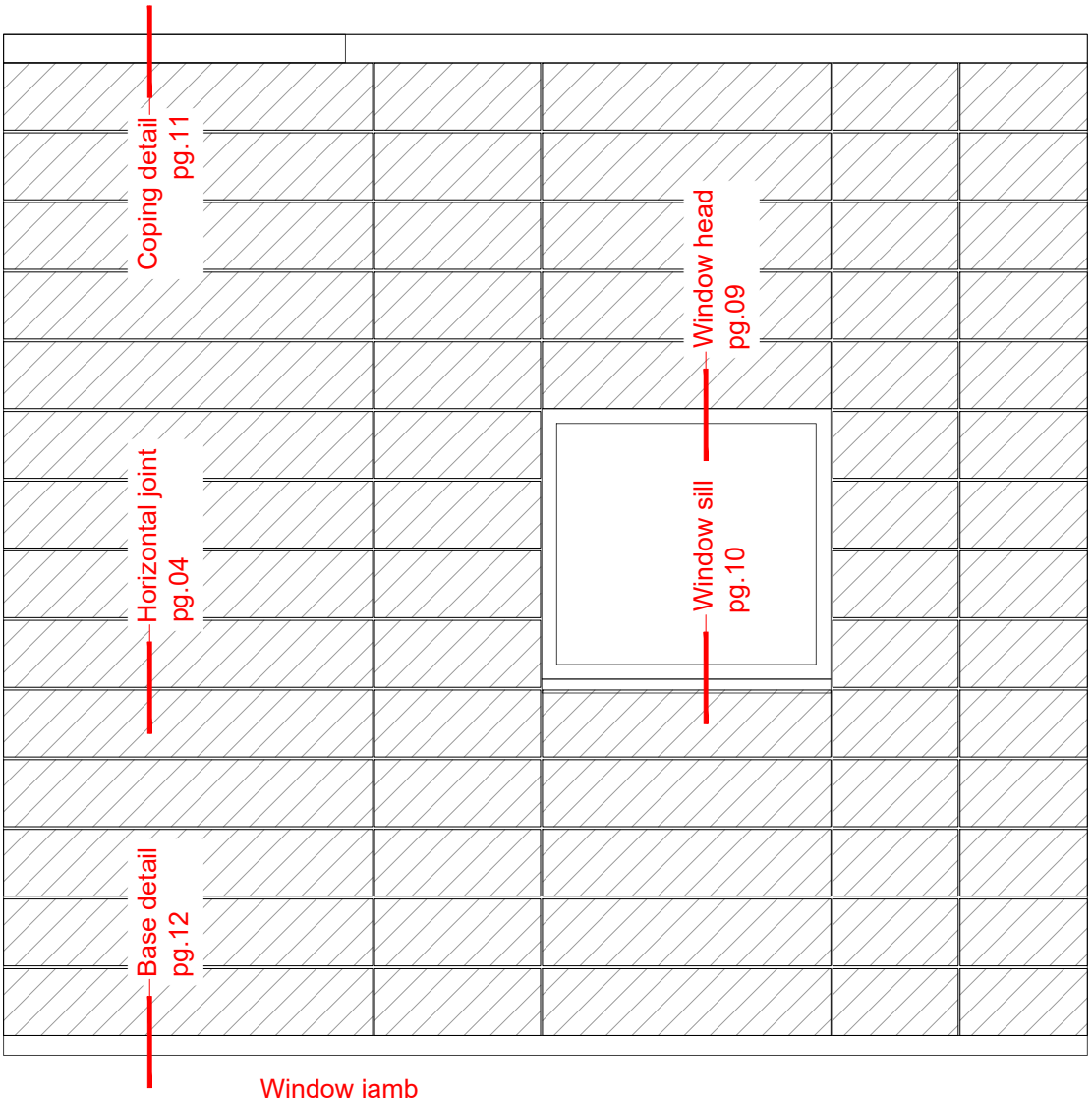
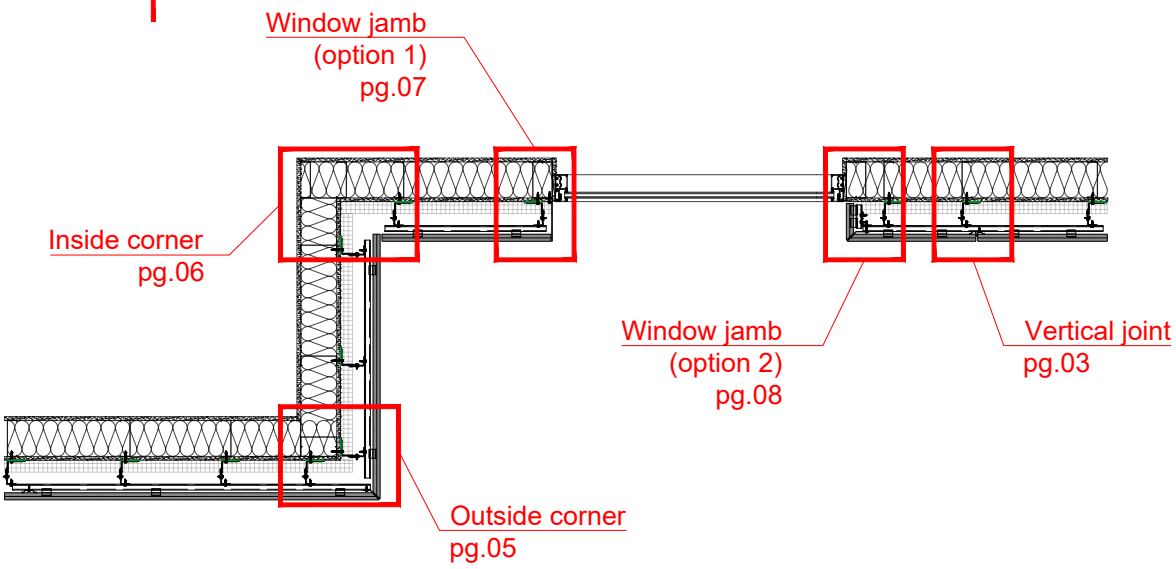
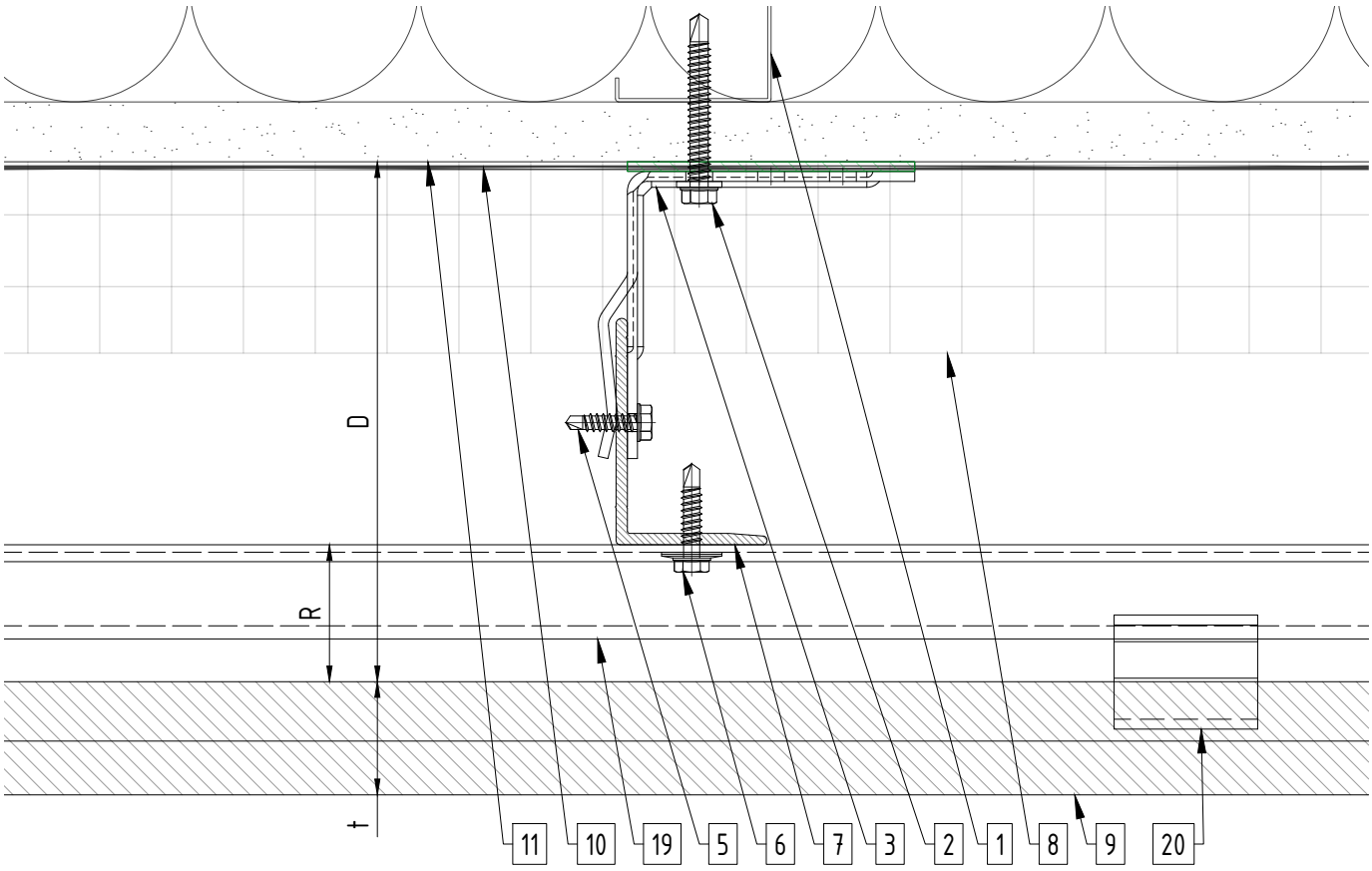
Elevation and floor plan





System depth



System depth					
Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	$4\frac{1}{2}$"	$3\frac{7}{8}$"	$5\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.03	$5\frac{3}{8}$"	$4\frac{5}{8}$"	$6\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.04	$6\frac{3}{8}$"	$5\frac{5}{8}$"	$7\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.05	$7\frac{3}{8}$"	$6\frac{5}{8}$"	$8\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.06	$8\frac{3}{8}$"	$7\frac{5}{8}$"	$9\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.07	$9\frac{3}{8}$"	$8\frac{5}{8}$"	$10\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.08	$10\frac{3}{8}$"	$9\frac{5}{8}$"	$11\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.09	$11\frac{3}{8}$"	$10\frac{5}{8}$"	$12\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.10	$12\frac{3}{8}$"	$11\frac{5}{8}$"	$13\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.11	$13\frac{3}{8}$"	$12\frac{5}{8}$"	$14\frac{1}{8}$"	$1\frac{7}{16}$"	varies
Sigma U.12	$14\frac{3}{8}$"	$13\frac{5}{8}$"	$15\frac{1}{8}$"	$1\frac{7}{16}$"	varies

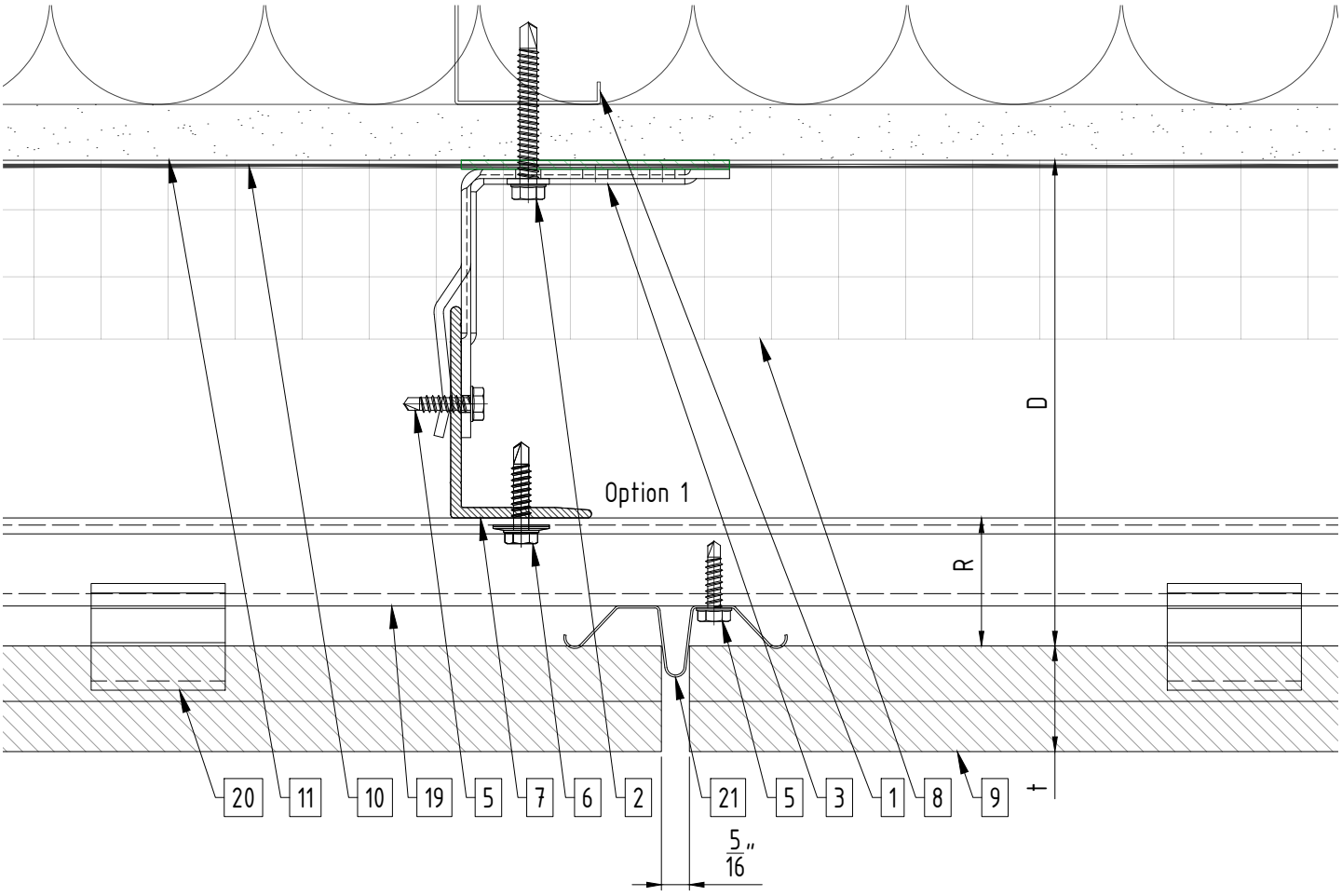
Legend

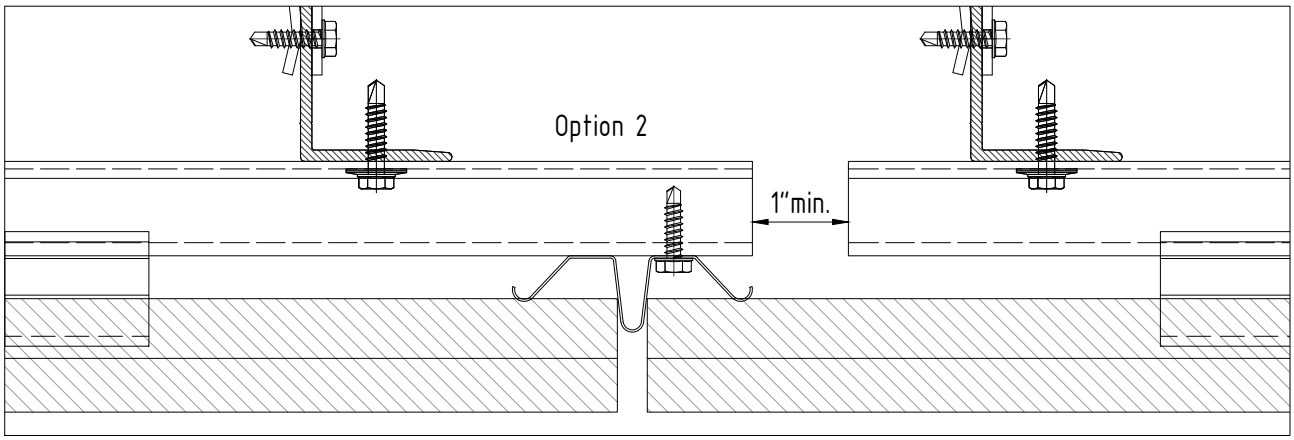
1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Aluminum closure (NBEC)
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
* Minimum ventilation requirement should be qualified by panel manufacturer.
* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Vertical joint





Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Aluminum closure (NBEC)
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
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10. A/V barrier (NBEC)
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15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
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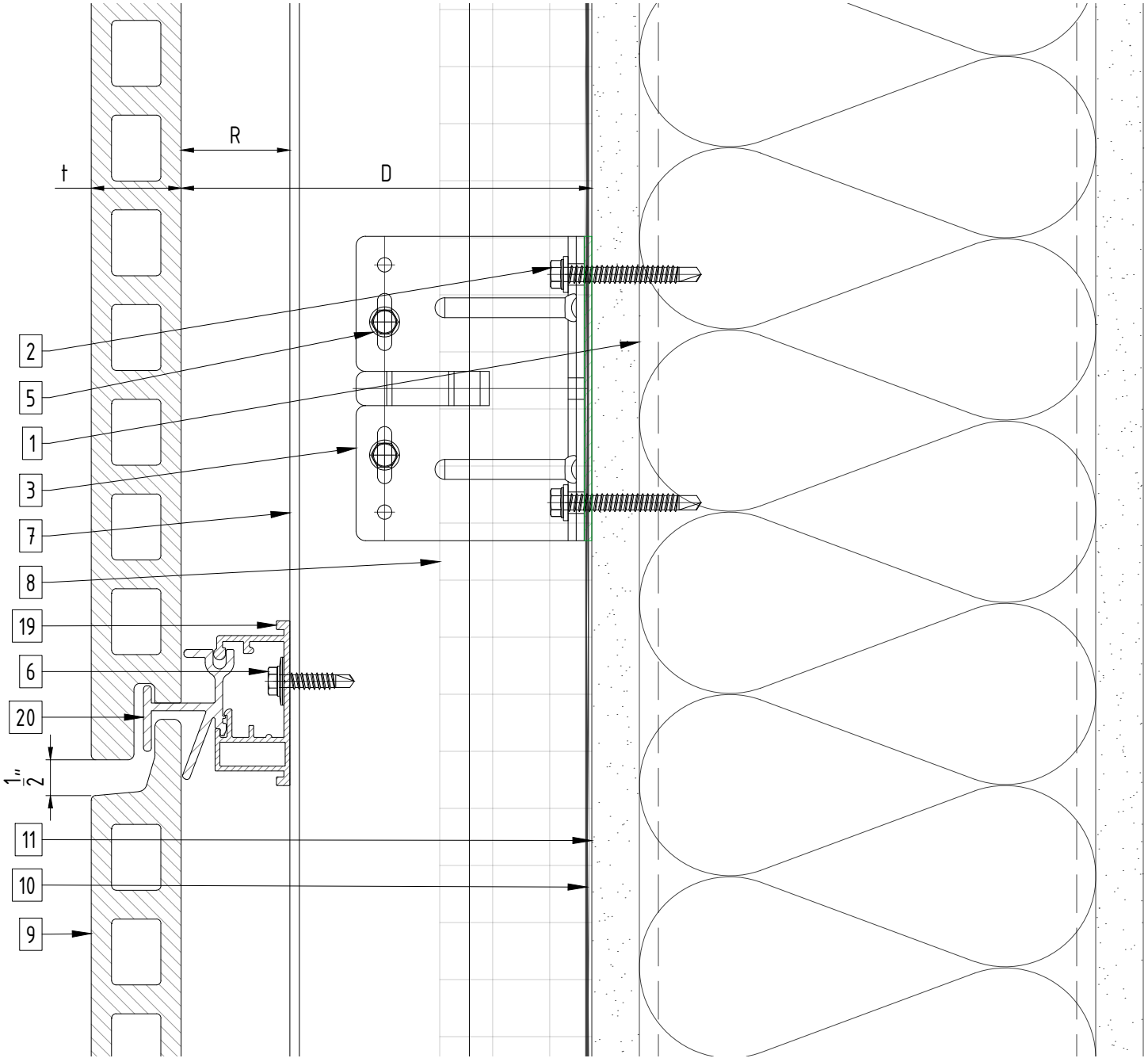
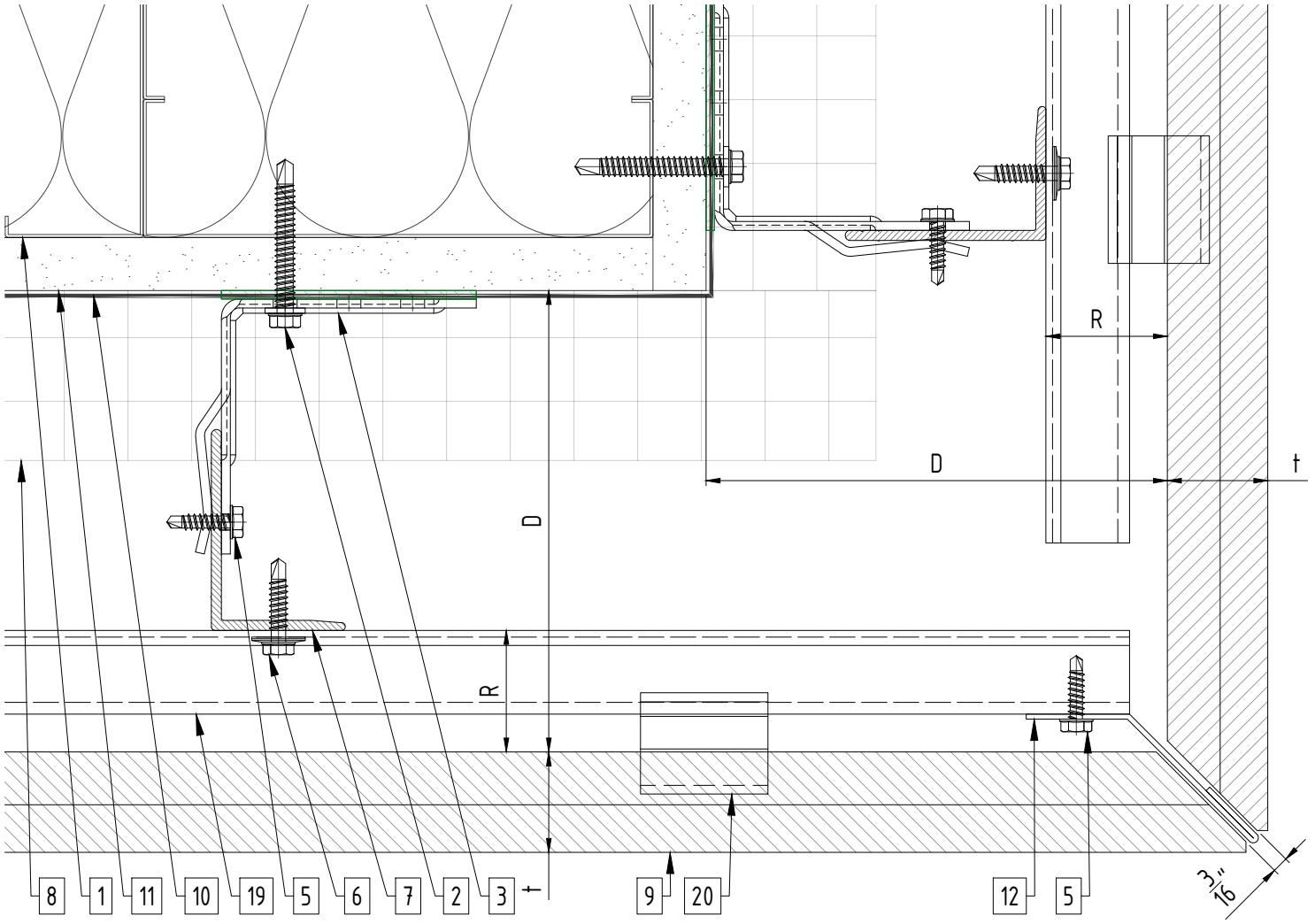
Horizontal joint



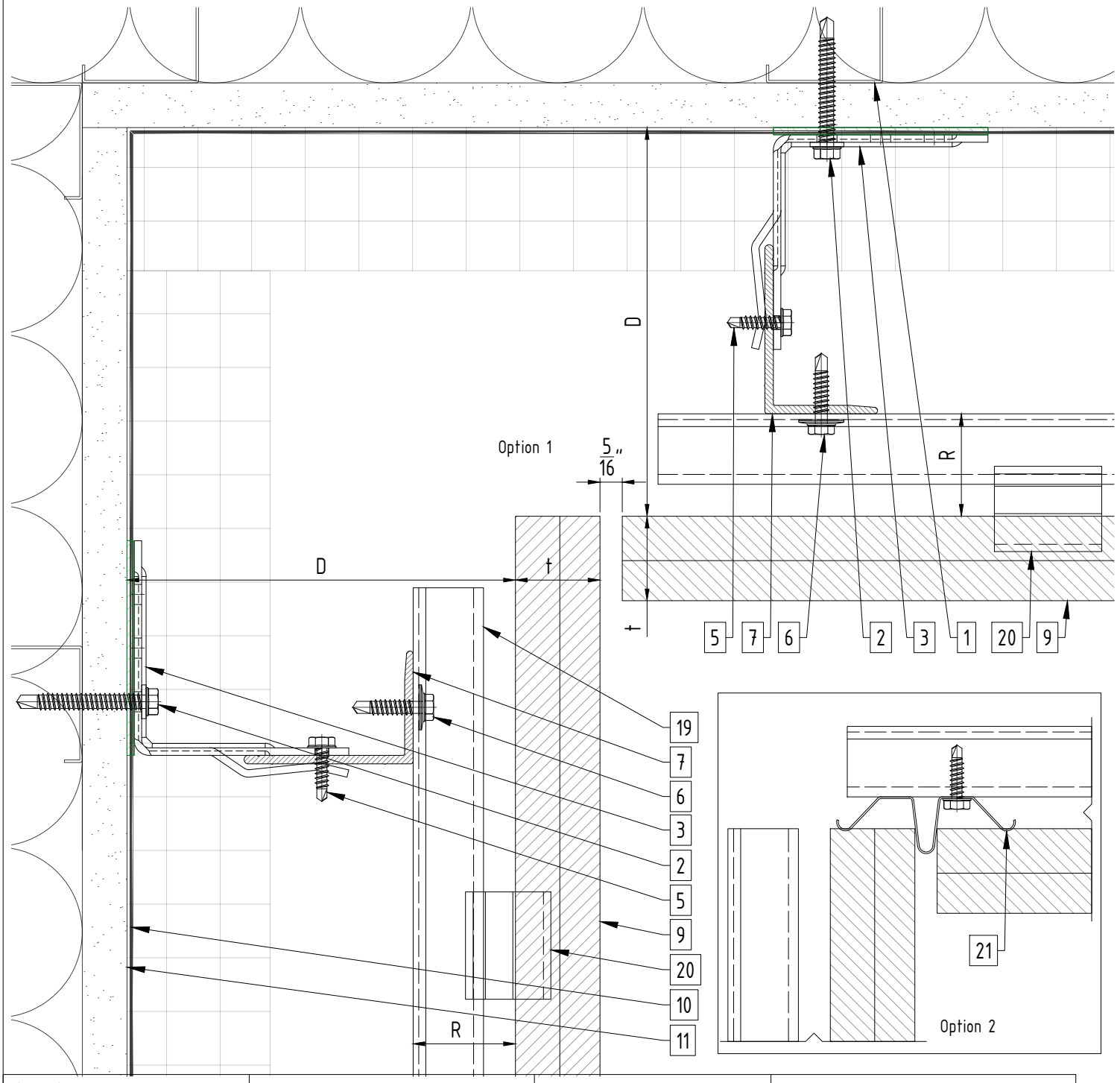
Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Outside corner



Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Inside corner



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Aluminum closure (NBEC)
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
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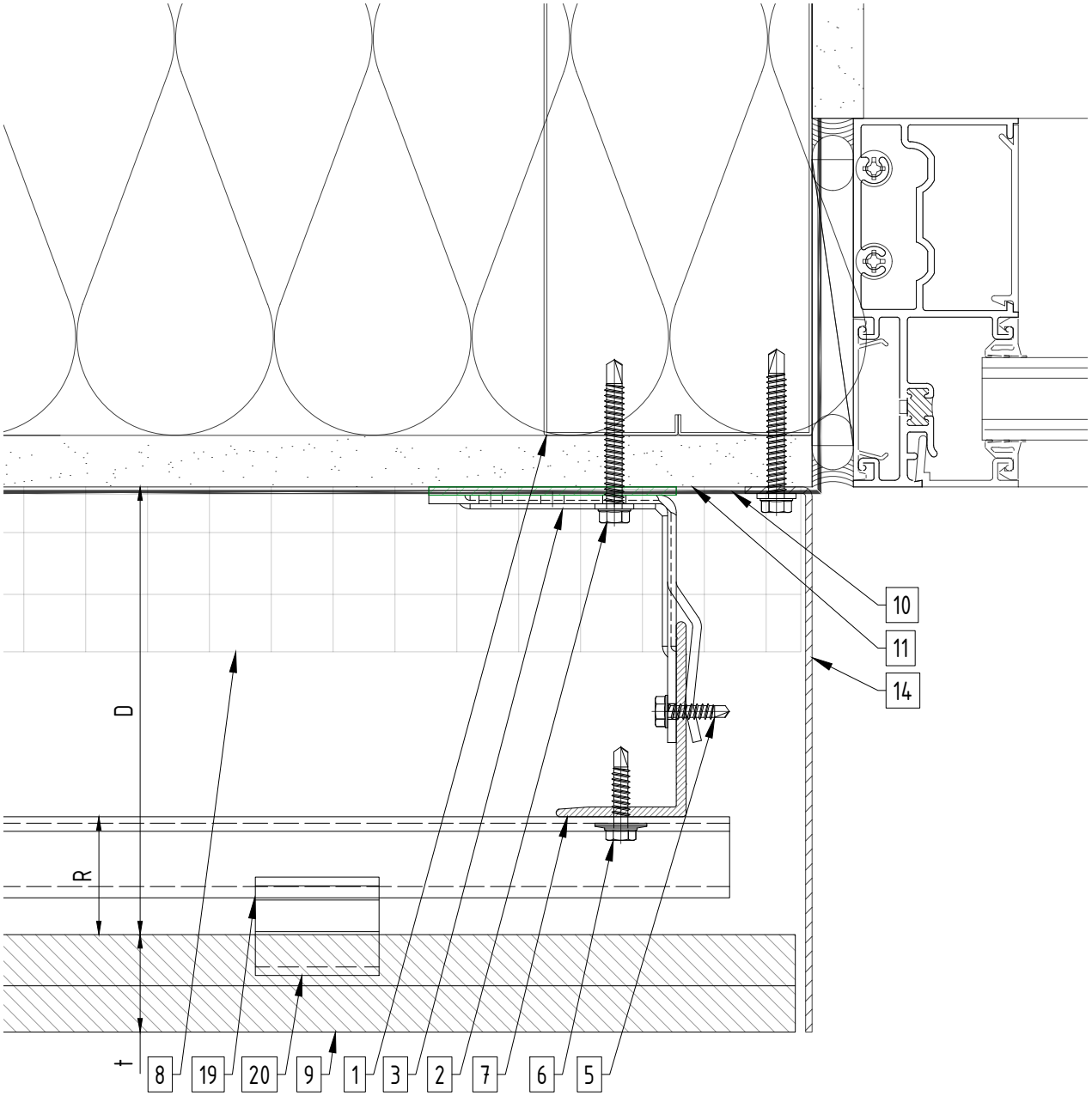
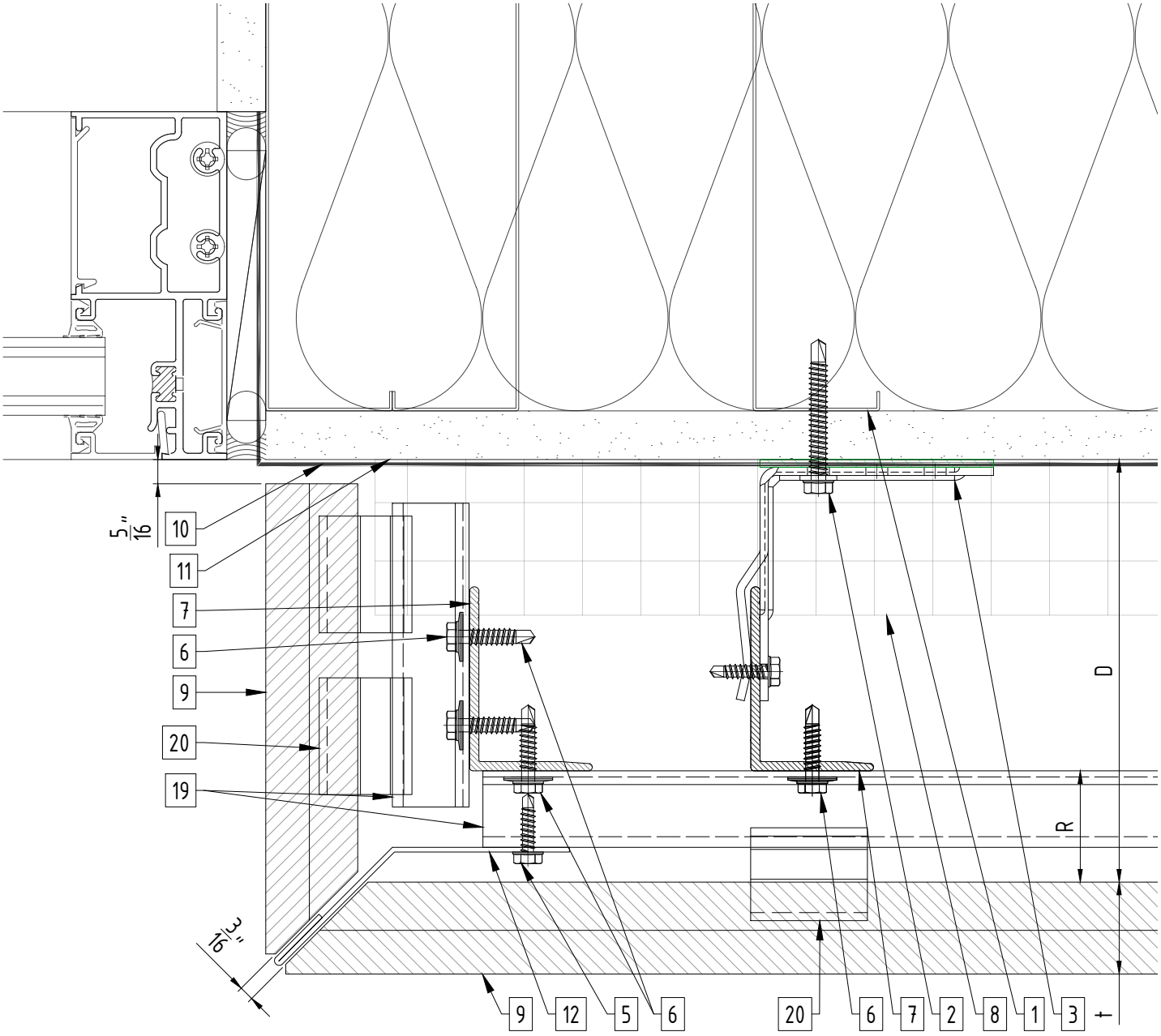
* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Window jamb (option 1)



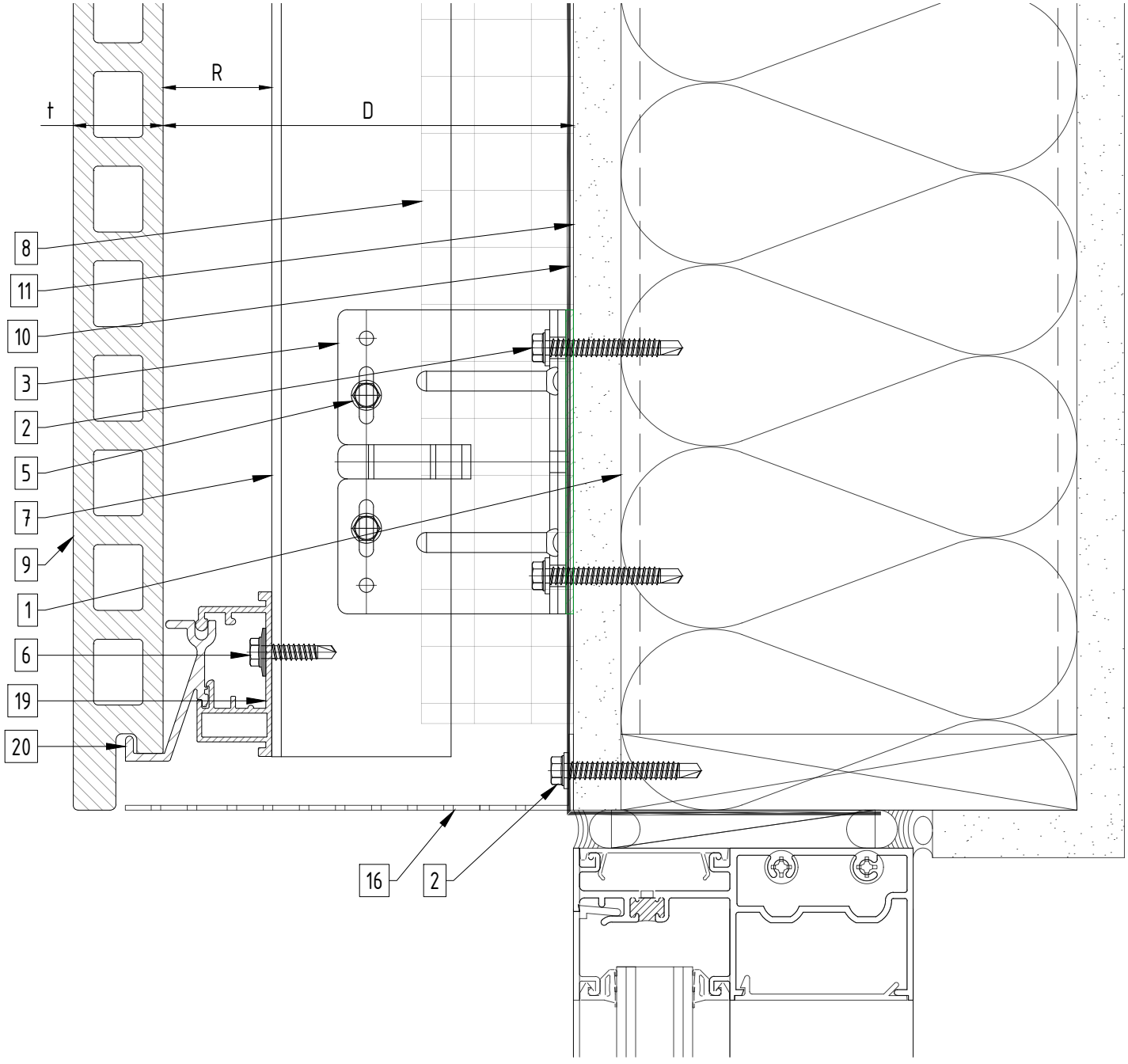
Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Window jamb (option 2)



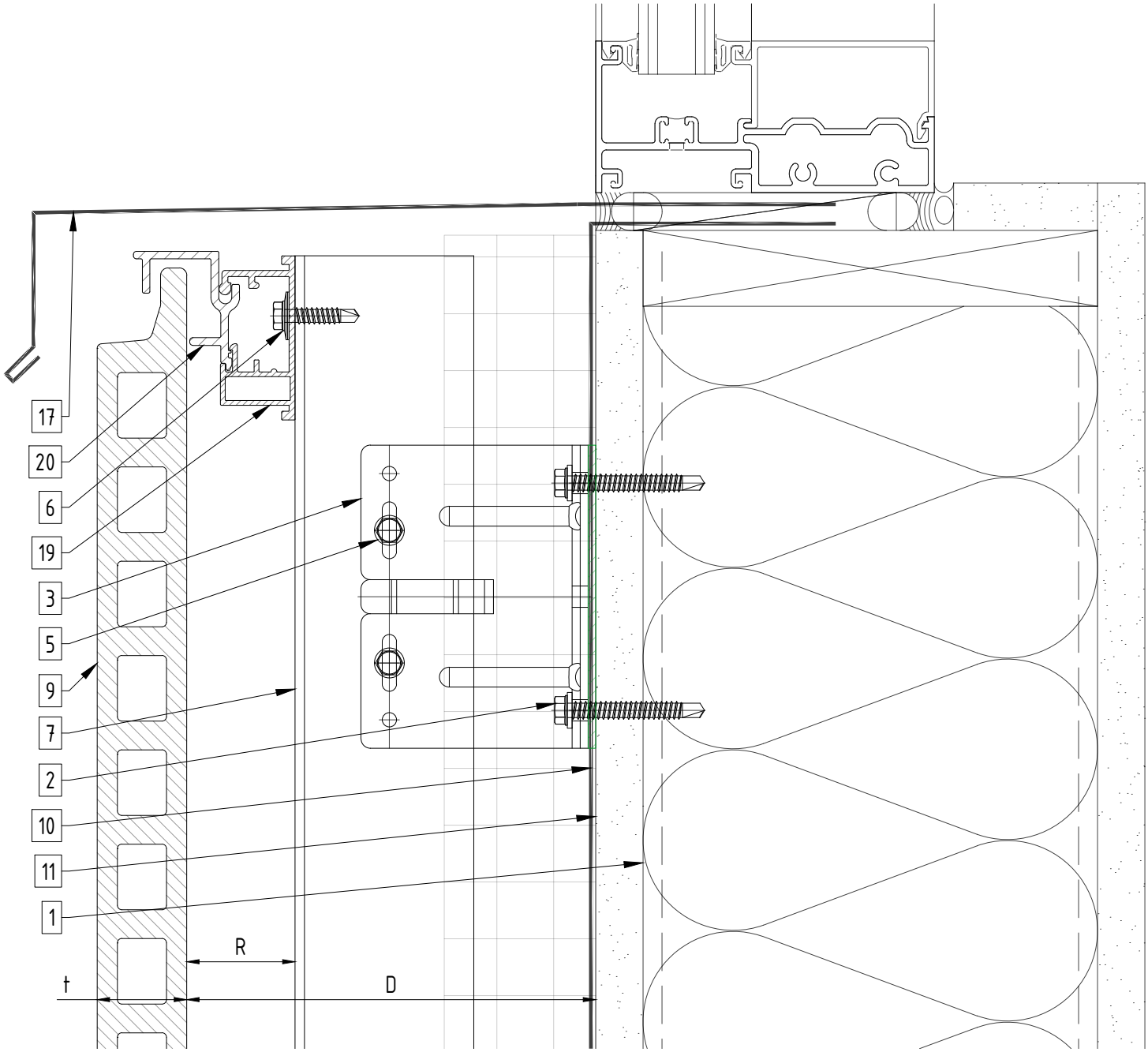
Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw 3/16"x3/4" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Window head



Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Window sill



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Aluminum closure (NBEC)
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
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14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
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20. Clip
21. Vertical joint closure (NBEC)

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t - Tile thickness
R - Carrier rail and Clip

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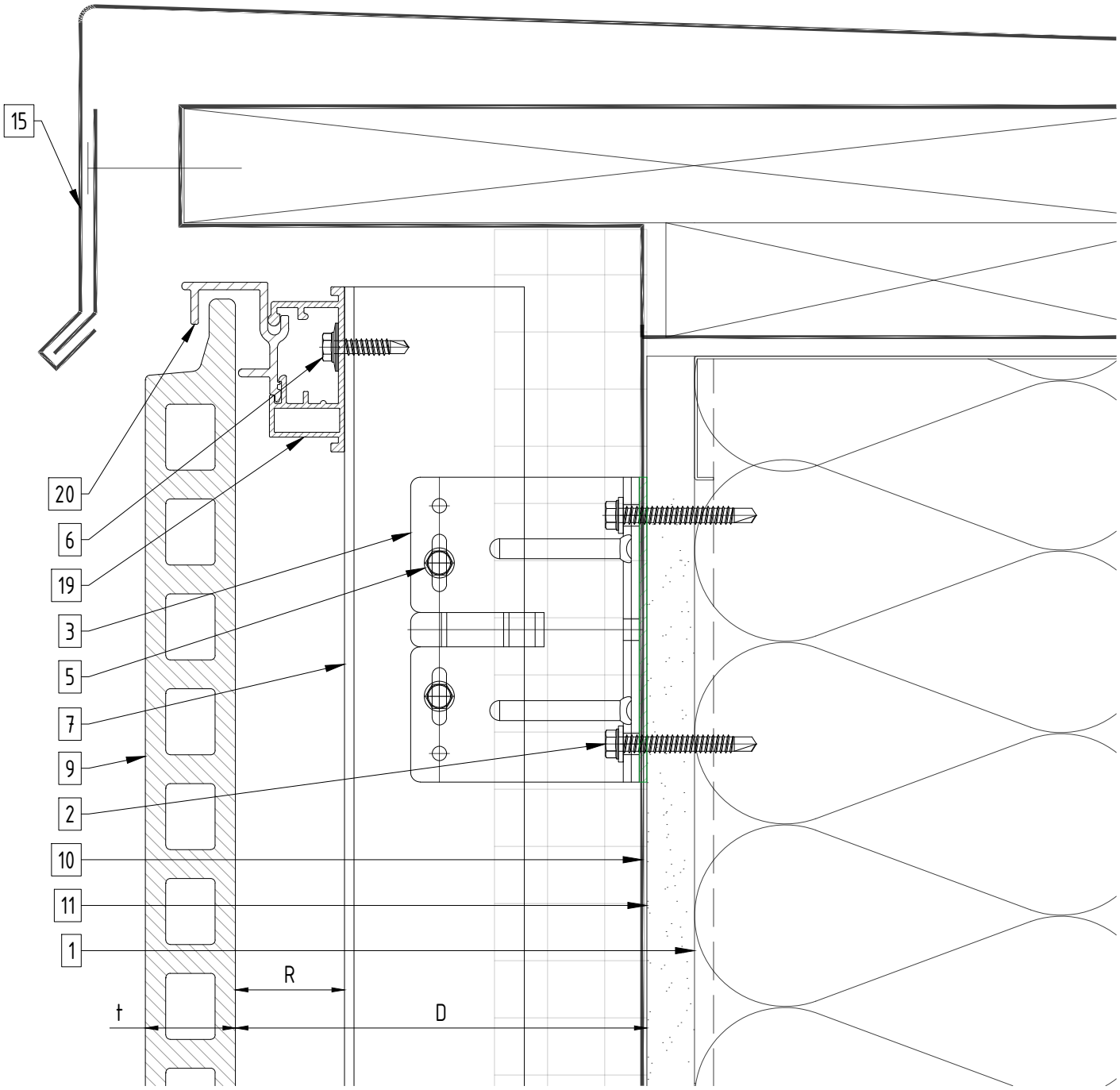
Coping detail



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. Aluminum closure (NBEC)
5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$"
6. st/st self-drilling screw #14x1
7. Vertical L-profile
8. Insulation (NBEC)
9. Terracotta tile
10. A/V barrier (NBEC)
11. Exterior wall (NBEC)
12. Outer corner closure 1 (NBEC)
13. Outer corner closure 2 (NBEC)
14. Jamb closure (NBEC)
15. Coping (NBEC)
16. Perforated window head closure (NBEC)
17. Window sill (NBEC)
18. Perforated base closure (NBEC)
19. Carrier rail
20. Clip
21. Vertical joint closure (NBEC)

D - System depth
t - Tile thickness
R - Carrier rail and Clip

* Ventilation will vary based on insulation depth.
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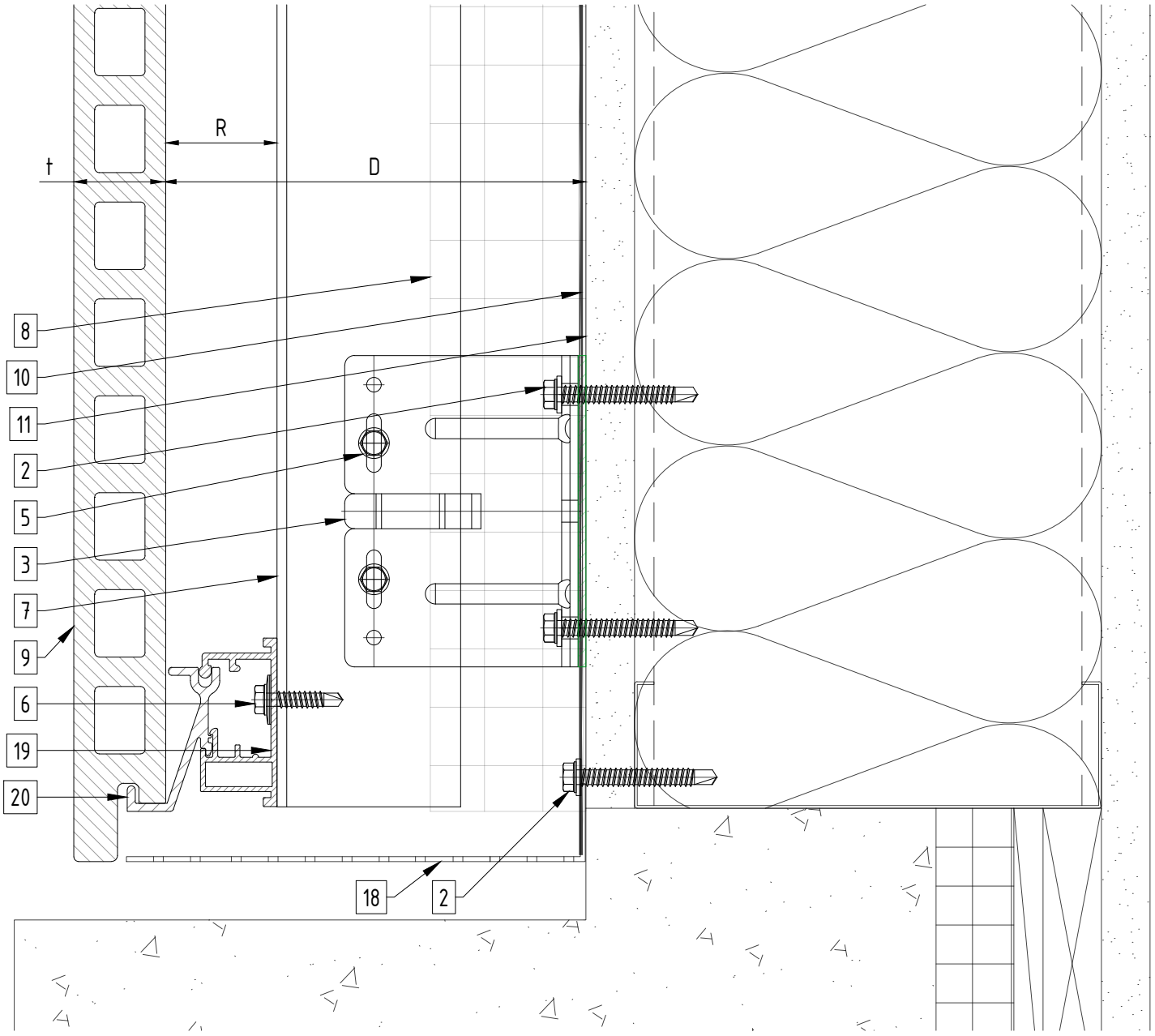
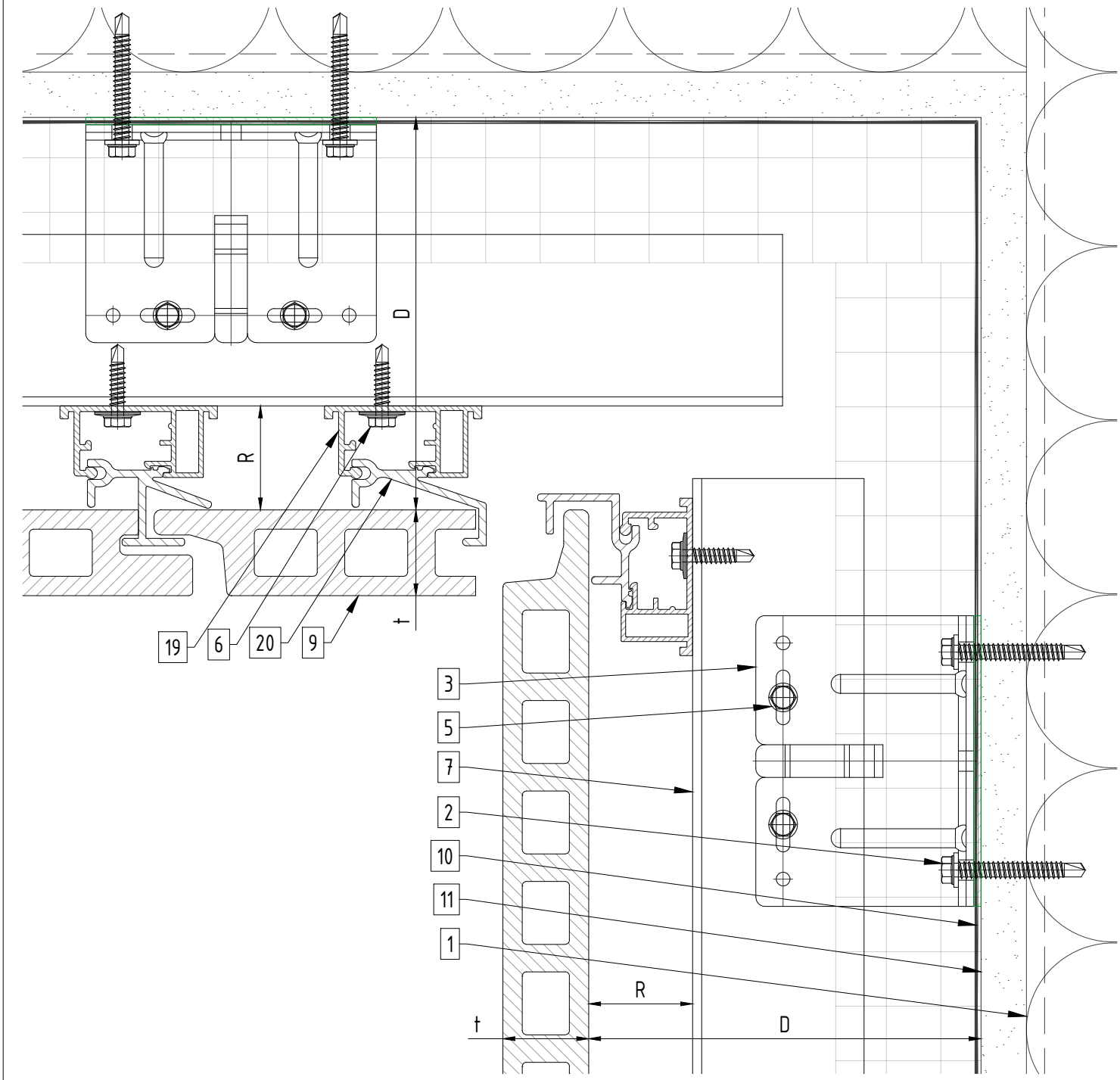
* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Base detail



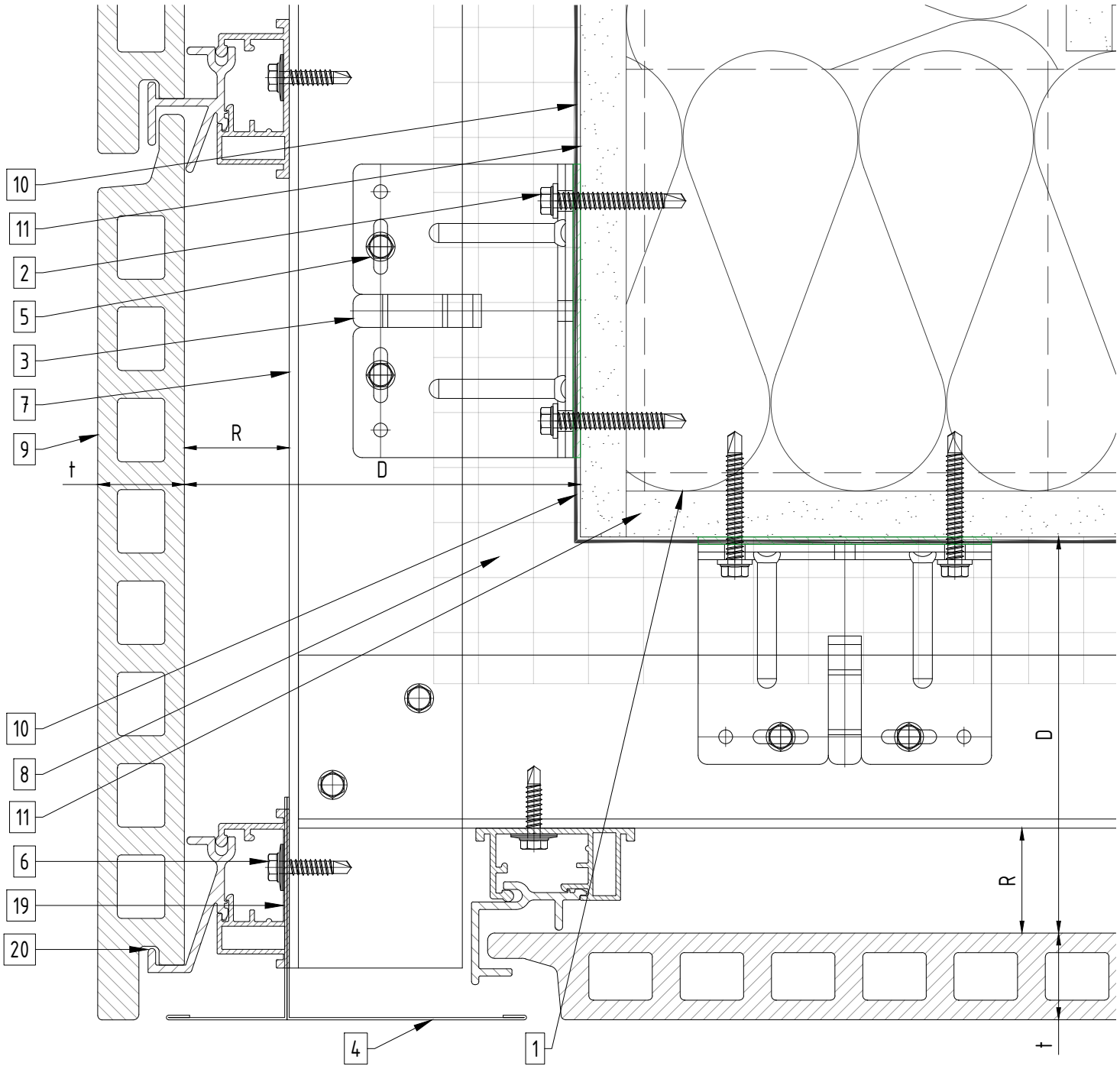
Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Soffit detail



Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.

Soffit detail 2



Legend			
1. Steel stud (16 GA typical) (NBEC) 2. Perimeter anchor (NBEC) 3. Sigma wall bracket 4. Aluminum closure (NBEC) 5. st/st self-drilling screw $\frac{3}{16}$"x$\frac{3}{4}$" 6. st/st self-drilling screw #14x1 7. Vertical L-profile 8. Insulation (NBEC) 9. Terracotta tile	10. A/V barrier (NBEC) 11. Exterior wall (NBEC) 12. Outer corner closure 1 (NBEC) 13. Outer corner closure 2 (NBEC) 14. Jamb closure (NBEC) 15. Coping (NBEC) 16. Perforated window head closure (NBEC) 17. Window sill (NBEC) 18. Perforated base closure (NBEC)	19. Carrier rail 20. Clip 21. Vertical joint closure (NBEC) D - System depth t - Tile thickness R - Carrier rail and Clip	* Ventilation will vary based on insulation depth. * Minimum ventilation requirement should be qualified by panel manufacturer. * System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.